

WAYTRAIN

Heavy Duty & High Efficiency

The Ultimate of Metal Sawing Technology



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Heavy Duty Semi Automatic

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High Efficiency Fully Automatic

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Optional Accessories on Page 30

WH-5542SA



WL-7670SA



WL-1100SAT



LX-250AE



WH-6056HA



Total Cutting Solution

WH-5046SA



WH-6056SA



WH-7055SA



WH-7655SA



WL-800SA



WL-1100SA



WL-800SAT



WL-1180SAT



WL-1311SAT



WL-1300SAT



WL-1713SAT



LX-330AE



WH-300HA



WH-4036HA



WH-5046HA



WH-7062HA



WH-1080HA



WH 5542SA

Semi-Auto Type



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Double Column Series

WH-5542SA Features:

- Symbol based control panel.
- High torque worm gearbox.
- Square height cutting adjustment device.
- Manual roller feeding.
- Blade cutting line projector
- Hydraulic tension device.
- Motor inverter speed control.
- Hydraulic carbide blade guides.



PLC & Inverter

Motor inverter controls the blade speed for convenient and precise adjustment.



Hydraulic chip conveyor

Automatic chip conveyor is powered by a durable hydraulic motor.



Human-machine Interface Control Panel

Symbol-based control panel is easy to understand and to operate. Monitor shows blade speed.

Double Column Series

WH-5046SA Features:

- Hydraulic blade tension device.
- Manual feeding roller.
- Motor inverter blade speed control.
- Hydraulic carbide blade guides.
- Broken blade detection sensor.
- Hydraulic chip conveyor. (Option)



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Hydraulic Carbide Blade Guides

Hydraulic blade carbide guides supply automatic and stable holding pressure.



Chip Drawer

Chip drawer provides collection chips easily.



Manual Feeding Roller

Manual feeding roller helps to correct material cutting line easily.

WH 6056SA



SCAN NOW

Double Column Series

WH-6056SA Features:

- Hydraulic blade tension device.
- Manual feeding roller.
- Motor inverter blade speed control.
- Hydraulic carbide blade guides.
- Broken blade detection sensor.
- Hydraulic chip conveyor. (Option)



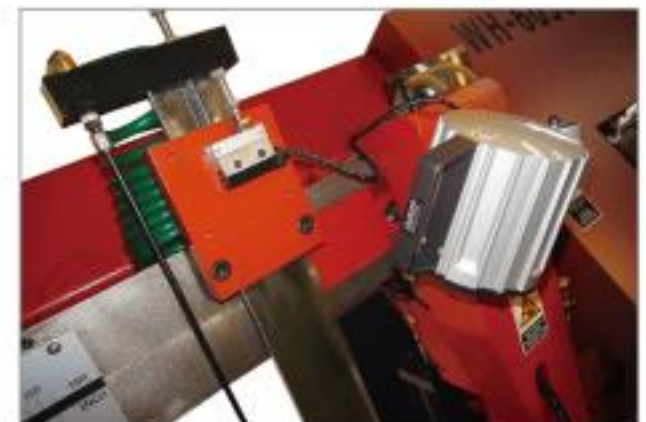
Human-machine Interface Control Panel

Symbol-based control panel is easy to understand and to operate. A built-in error detection system also prevents any incorrect operation.



Hydraulic Blade Tension Device

The blade tension device allows for easy blade tension setting. it is not only very quick to use but also very precise.



Material Detector

Material detector adjust down feed speed to reduce circulation by merely touch the material.

WH 7055SA

Double Column Series

WH-7055SA Features:

- Symbol based control panel with monitor.
- High torque worm gear reducer.
- Scale bar for easy cutting height setting.
- Manual roller feeding.
- Cutting line projector.
- Hydraulic tension device.
- Motor inverter speed control.
- Hydraulic carbide blade guide.

**SCAN NOW**

PLC & Inverter

Motor inverter controls the blade speed for convenient and precise adjustment.



Hydraulic chip conveyor

Automatic chip conveyor is powered by a durable hydraulic motor and is very easy to repair.



Human-machine Interface Control Panel

Symbol-based control panel is easy to understand and to operate. Monitor shows blade speed.

WH 7655SA



SCAN NOW

Double Column Series

WH-7655SA Features:

- Symbol based control panel with monitor.
- High torque worm gear reducer.
- Scale bar for easy cutting height setting.
- Power roller feeding.
- Cutting line projector.
- Hydraulic tension device.
- Motor inverter speed control.
- Hydraulic carbide blade guides.



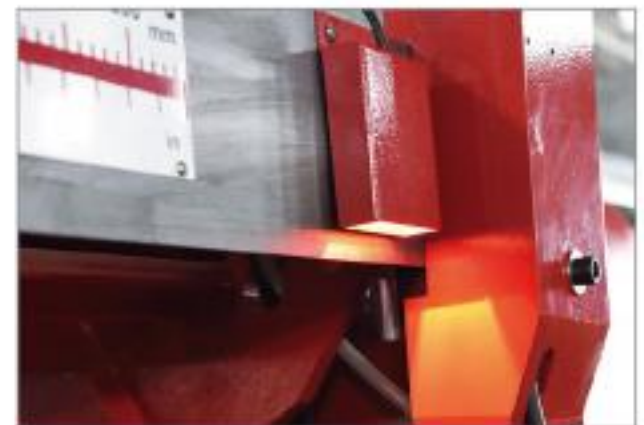
Hydraulic Carbide Blade Guide

Hydraulic carbide guides supply automatic and stable clamping pressure.



Hydraulic Blade Tension Device

The blade tension device allows for easy blade tension setting. it is not only very quick to use but also very precise.



Cutting Line Projector

The projector is showing blade cutting line for easy correcting material cutting position.

WL 7670SA

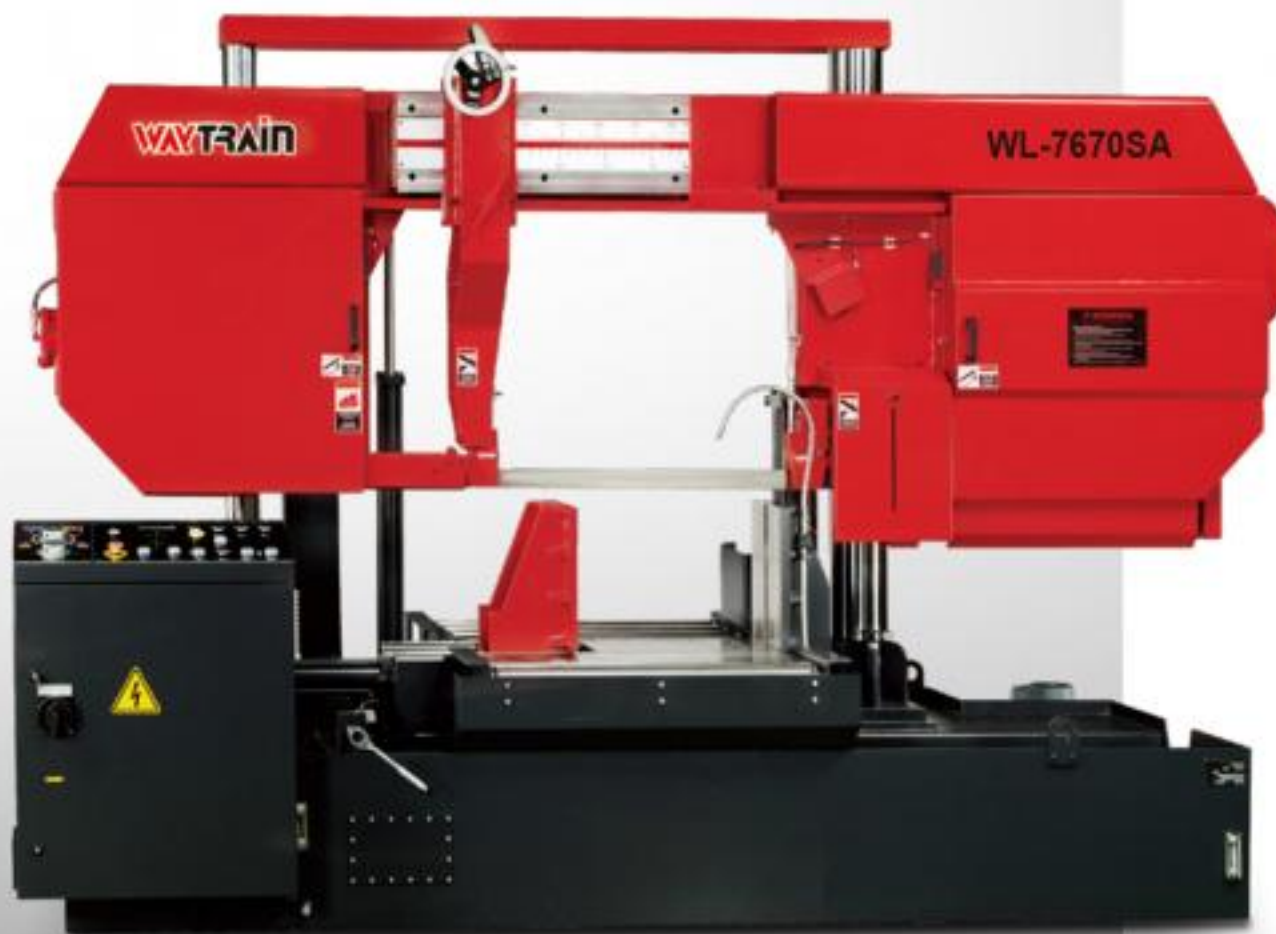
Double Column Series

WL-7670SA Features:

- Symbol based control panel.
- Heavy duty worm gear reducer.
- Square cutting height adjustment.
- Manual roller feeding.
- Projector for showing blade cutting line.
- Hydraulic tension device.
- Motor inverter speed control.
- Hydraulic carbide blade guide.



SCAN NOW



Control Panel

Symbol-based control panel is easy to understand and to operate.



Worm Gear Transmission System and Scale Bar for Cutting Height Setting.

Powerful worm gear transmission ensures high cutting efficient, and scale bar can set the cutting height for square cutting.



Manual Feeding Roller

Roller can be raised by hydraulic for easy manual material feeding to correct cutting line.

WL 800SA



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Linear Guides Type

WL-800SA Features:

- Linear guides saw frame.
- Motor inverter speed control.
- Blade speed readout.
- Hydraulic blade tension.
- Split vise clamping.
- Automatic chip conveyor.
- Vise pressure regulator.

Option:

- Deviation detector.



Control Panel

Symbol-based control panel is easy to understand and to operate.



Heavy duty linear guides

Linear guides are used to control saw bow, for very fast and accurate movement.



Split Vise

Features a split vise and roller table for simple clamping and loading/unloading of the material.

Linear Guides Type

WL-1100SA Features:

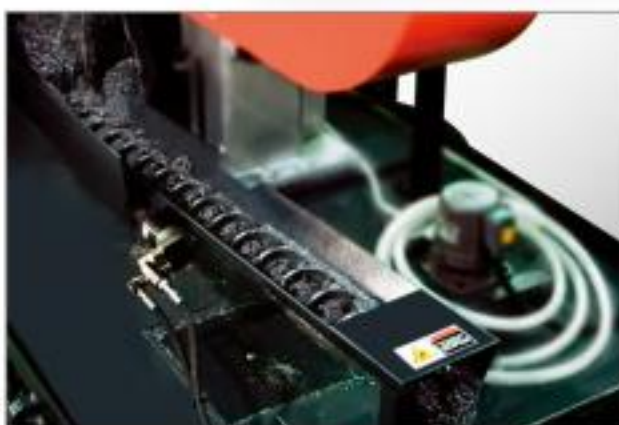
- Linear guides saw frame movement.
- Motor inverter speed control.
- Blade speed readout.
- Hydraulic blade tension and guide arm movement.
- Split vise clamping.
- Automatic chip conveyor.
- Vise pressure regulator.

Option:

- Deviation detector.



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Hydraulic Chip Conveyor

Automatic chip conveyor is powered by a durable hydraulic motor and is very easy to repair.



Sufficient Motor Power

This model is equipped with a helical gear reducer and 15HP motor to meet all heavy cutting demands.



Hydraulic Blade Tension Device

The blade tension device allows for easy blade tension setting. It is not only very quick to use but also very precise.



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Linear Guides Type – Table Feeding

WL-800SAT Features:

- Heavy duty linear guides for saw frame movement.
- Table movement for feeding of material.
- Motor inverter speed control.
- Cutting position and table movement by magnetic scale.
- Blade tilt detection sensor with readout(option).
- Vise pressure regulator.
- Nesting fixture(option).
- Hydraulic blade guide arm movement.



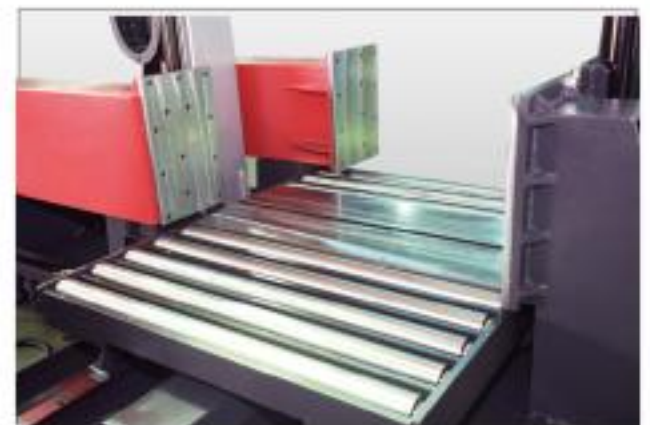
Human-machine Interface Control Panel

Symbol-based control panel is easy to understand and to operate.



Linear Guides for Saw Bow Movement

Linear guides ensure accurate saw bow movement and cutting precision



Double Clamping Visers and Feeding Table.

Two vises for material correcting and clamping. Table feeding with rollers for material easy loading.

Linear Guides Type-Table Feeding

WL-1180SAT Features:

- Table movement for feeding of material.
- Helical gear reducer enhances cutting rate by up to 90%
- Hydraulically controlled guide arm.
- Motor inverter controlled variable blade speed.
- Projector for marking cutting guide line.
- Broken blade detection sensor.
- Scale bar for easy bow cutting height setting.
- Powerful chip cleaning brush.
- Hydraulic blade tension device.



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Helical Gear Reducer

A specially-designed helical gear reducer enhances torque output under heavy working loads for a highly efficient cutting rate.



Hydraulic Table Movement

This machine is equipped with a hydraulically controlled material feeding table. This ensures very convenient and fast material feeding.



Hydraulic Blade Tension

The blade tension device allows for easy blade tension setting. It is not only very quick to use but also very precise.

Heavy Duty

WL 1100SAT



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Linear Guides Type – Table Feeding

WL-1100SAT Features:

- Heavy duty linear guides for saw bow accurate moving.
- Table movement for feeding of material.
- Motor inverter controls variable blade speed.
- Cutting position and table movement by magnetic scale.
- Blade tilt detection sensor with readout(option)
- Vise pressure regulator.
- Hydraulic guide arm movement.
- Automatic chip conveyer.



Deviation Detector (option)

Set up tilt angle and over current detection to ensure cutting quality. Deviation of the blade will trigger alarm and automatically stop the machine.



Double Clamping Vise

Two hydraulic vises ensure stable and secure clamping. The vise jaw design, assisted by a rod and block aids in the secure clamping of large materials.



Hydraulic Guide Arm Movement

After clamping of the material, it is important that the guide arm be as close to the material as possible. With hydraulic power and linear guides, guide arm movement is fast and accurate.

Linear Guides Type-Table Feeding

WL-1311SAT Features:

- Table movement for feeding of material.
- Helical gear reducer enhances cutting rate by up to 90%
- Hydraulically controlled guide arm movement.
- Motor inverter controlled variable blade speed.
- Projector for marking cutting guide line.
- Broken blade detection sensor.
- Scale bar for easy bow height setting.
- Powerful chip cleaning brush.
- Hydraulic blade tension device.



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Human-machine Interface Control Panel

Symbol-based control panel is easy to understand and to operate. A built-in error detection system also prevents any incorrect operation.



Hydraulic Carbide Blade Guide

By using a hydraulically controlled tungsten carbide steel blade guide, automatic and stable operations are ensured.



Hydraulic Blade Tension

The blade tension device allows for easy blade tension setting. It is not only very quick to use but also very precise.

Heavy Duty

WL 1300SAT



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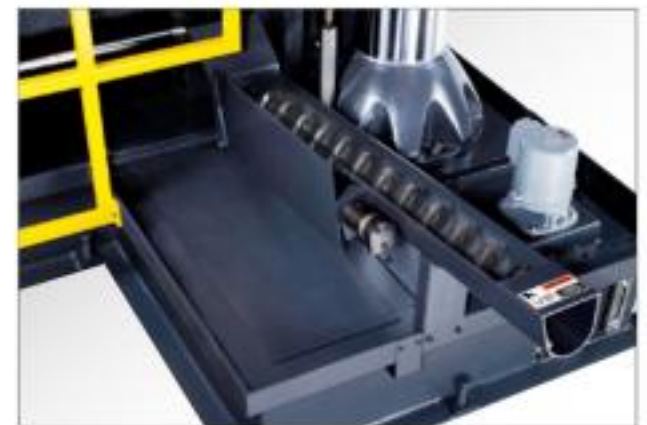
Helical Gear Reducer

A specially-designed helical gear reducer enhances torque output under heavy working loads for a highly efficient cutting rate.



Hydraulic Table Movement

This machine is equipped with a hydraulically controlled material feeding table. This ensures very convenient and fast material feeding.



Hydraulic chip conveyor

Automatic chip conveyor is powered by a durable hydraulic motor and is very easy to repair.

Linear Guides Type-Table Feeding

WL-1300SAT & WL-1713SAT Features:

- Table movement for feeding of material.
- Helical gear reducer enhances cutting rate by up to 90%
- Hydraulically controlled guide arm movement.
- Motor inverter controlled variable blade speed.
- Projector for marking cutting guide line.
- Broken blade detection sensor.
- Scale bar for easy bow height setting.
- Powerful chip cleaning brush.
- Hydraulic blade tension device.



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Deviation Detector (option)

Set up tilt angle and over current detection to ensure cutting quality. Deviation of the blade will trigger alarm and automatically stop the machine.



Double Clamping Vise

Two hydraulic vises ensure stable and secure clamping. The vise jaw design, assisted by a rod and block aids in the secure clamping of large materials.






Movement Guide Arm

After clamping of the material, it is important that the guide arm be as close to the material as possible. With hydraulic power and linear guides, guide arm movement is fast and accurate.

Heavy Duty

Semi Automatic

Model	Roller Stand	Hydraulic Vertical Press Vise	Vise Pressure Regulator	Blade Tilt Detection Sensor with Touchscreen.	
WL-800SA		N/A			
WL-1100SA		N/A			
WL-800SAT		Available			
WL-1100SAT					
WL-1311SAT					
WL-7670SA	WL-700T1				
WL-1300SAT	WL-110T2				

Heavy Duty



WH

WL

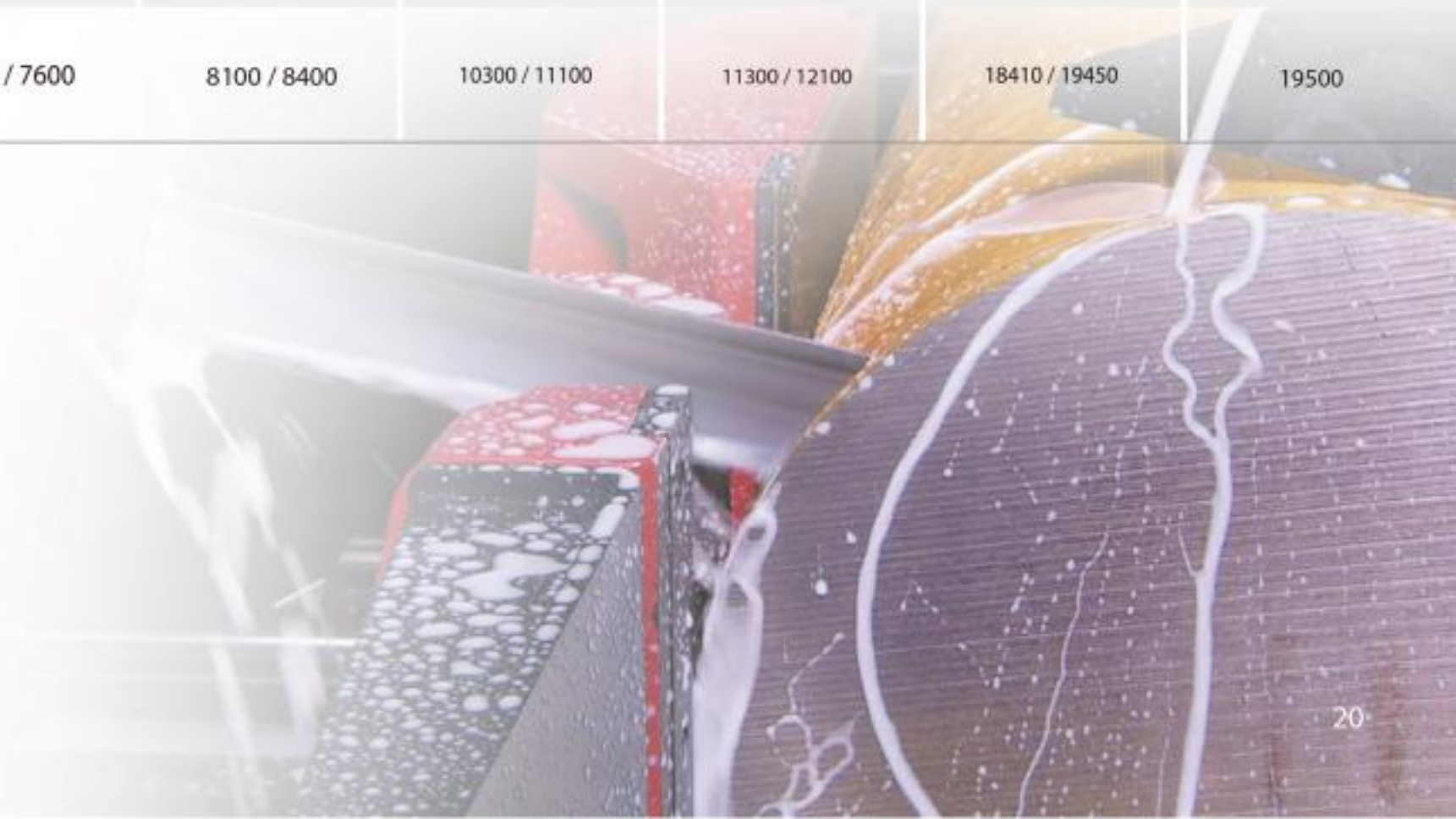
Model	5542SA	5046SA	6056SA	7055SA	7655SA	7670SA	800SA
Cutting Capacity (HxW) (mm)	○ 420 □ 420x550	○ 460 □ 460x500	○ 560 □ 560x600	○ 550 □ 550x700	○ 550 □ 550x760	○ 700 □ 700x760	○ 800 □ 800x800
Blade Size (mm)	41 x 1.3 x 5550	41 x 1.3 x 5450	54 x 1.6 x 6600	41 x 1.3 x 6280	54 x 1.6 x 6800	54 x 1.6 x 7200	54 x 1.6 x 8300
Blade Speed (m/min)	15 ~ 85	30 ~ 85	30 ~ 85	15 ~ 85	15 ~ 85	20 ~ 80	20 ~ 85
Blade Motor	7.5 HP	7.5 HP	10 HP	7.5 HP	10 HP	10HP(7.5 kW)	10HP (7.5 kW)
Hydraulic Motor	2 HP	2 HP	3 HP	2 HP	2 HP	2HP (1.5 kW)	3HP (2.2 kW)
Coolant Motor	1 / 4 HP (0.2kW)	1 / 4 HP (0.2kW)	1 / 4 HP (0.2kW)	1 / 4 HP (0.2kW)	1 / 4 HP (0.2kW)	1 / 4 HP (0.2 kW)	1 / 4HP (0.2 kW)
Hydraulic Oil	70 L	60 L	90 L	70 L	80 L	70 L	90 L
Coolant Tank	110 L	85 L	120 L	110 L	120 L	110 L	160 L
Table Height (mm)	800	820	810	800	680	670	620
Vise Minimum Clamping (mm)	0	0	0	0	0	180	270
Packing Size (LxWxH) (mm)	2830x1350x1980	2825x1460x2045	3340x1610x2245	3300x2260x2270	3730x2260x2270	3700x1380x2310	4300x1400x2400
Machine Weight (N.W./G.W.) (kg)	2450/2550	2300	3600	2750 / 2850	3710 / 3810	3850 / 4350	5800 / 6000

Semi Automatic

Heavy Duty

WL

1100SA	800SAT	1180SAT	1100SAT	1311SAT	1300SAT	1713SAT
○ 1100 □ 1100 x 1100	○ 800 □ 800 x 800	○ 800 □ 800 x 1100	○ 1100 □ 1100 x 1100	○ 1100 □ 1100 x 1300	○ 1300 □ 1300 x 1300	○ 1300 □ 1300 x 1700
67 x 1.6 x 9800	54 x 1.6 x 8300	67x1.6x9400	67 x 1.6 x 9800	80x1.6x11000	80 x 1.6 x 12300	80 x 1.6 x 13000
20 ~ 85	20 ~ 85	20 ~ 85	20 ~ 85	20 ~ 85	15 ~ 75	30 ~ 85
15 HP (11.2 kW)	10 HP (7.5 kW)	10 HP (7.5 kW)	15 HP (11.2 kW)	15 HP (11.2 kW)	20 HP (15 kW)	20 HP (15 kW)
5 HP (3.7 kW)	3 HP (2.2 kW)	3 HP (2.2 kW)	5 HP (3.7 kW)	5 HP (3.7 kW)	5 HP (3.7 kW)	5 HP (3.7 kW)
1 / 4 HP (0.2 kW)	1 / 4 HP (0.2 kW)	1 / 4 HP (0.2 kW)	1 / 4 HP (0.2 kW)	1 / 4 HP (0.2 kW)	1 / 4 HP (0.2 kW)	1 / 4 HP (0.2 kW)
90 L	90 L	90 L	90 L	90 L	100 L	100 L
160 L	160 L	160 L	160 L	160 L	140 L	120 L
620	620	620	620	620	680	720
270	270	530	300	520	570	620
4500x1600x3075	4300x2100x2400	4650x2100x2400	4500x2250x3075	4750x2250x3075	5800x2840x3570	5900x2900x3600
7600 / 8100	7300 / 7600	8100 / 8400	10300 / 11100	11300 / 12100	18410 / 19450	19500



High Efficiency

LX

250AE



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Pivot Type

LX-250AE Features:

- Color touchscreen.
- Precise length encoder.
- Hydraulic blade tension device.
- Motor inverter controlled variable blade speed.
- 10 cutting jobs preset memory.
- Automatic chip conveyor.



Control Panel

Symbol-based control panel is easy to understand and to operate.



Fully Stroke Hydraulic Vise

This machine is equipped with a full stroke hydraulic shuttle vise and fixed vise allows for multi-section clamping ensuring stable cutting.



Motor Inverter

Motor inverter controls the blade speed for convenient and precise adjustment.

LX

330AE

Pivot Type

LX-330AE Features:

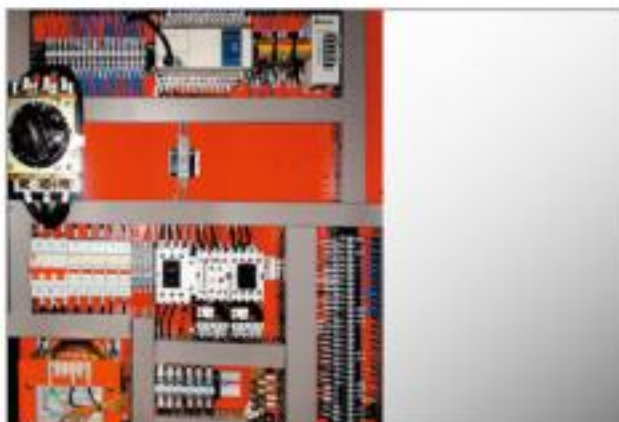
- Full stroke hydraulic vises.
- Power driven wire brush.
- Broken blade detection sensor

Optional

- Nesting fixture for bundle cutting.
- Vise pressure regulator.



SCAN NOW



PLC

System can be programmed to allow multiple cutting



Hydraulic Blade Tension

The blade tension device allows for easy blade tension setting. It is not only very quick to use but also very precise.



Hydraulic chip conveyor

Automatic chip conveyor is powered by a durable hydraulic motor and is very easy to repair.



SCAN NOW

Double Column Series

WH-300HA Features:

- Color touchscreen.
- Precise length encoder.
- Hydraulic blade tension device.
- Motor inverter controlled variable blade speed.
- 10 cutting presets memory.
- Automatic chip conveyor.
- Multi-language interface.
- Full stroke hydraulic vises.
- Power driven wire brush.
- Broken blade detection sensor
- Nesting fixture for bundle cutting. (Optional)
- Vise pressure regulator. (Optional)



Human-machine Interface Control Panel

Symbol-based control panel is easy to understand and to operate. A built-in error detection system also prevents any incorrect operation.



Hydraulic Carbide Blade Guide

By using a hydraulically controlled tungsten carbide steel blade guide, automatic and stable operations are ensured.



Hydraulic Blade Tension

The blade tension device allows for easy blade tension setting. It is not only very quick to use but also very precise.

Fully Automatic

WH 4036HA

Double Column Series

WH-4036HA Features:

- Color touchscreen.
- Precise length encoder.
- Hydraulic blade tension device.
- Motor inverter controlled variable blade speed.
- 10 cutting presets memory.
- Automatic chip conveyor.
- Multi-language interface.
- Full stroke hydraulic vises.
- Power driven wire brush.
- Broken blade detection sensor
- Nesting fixture for bundle cutting. (Optional)
- Vise pressure regulator. (Optional)



SCAN NOW



Fully Stroke Hydraulic Vise

This machine is equipped with a full stroke hydraulic shuttle vise and fixed vise allows for multi-section clamping ensuring stable cutting.



Motor Inverter

Motor inverter controls the blade speed for convenient and precise adjustment.



PLC

System can be programmed to allow multiple cutting

High Efficiency

WH 5046HA

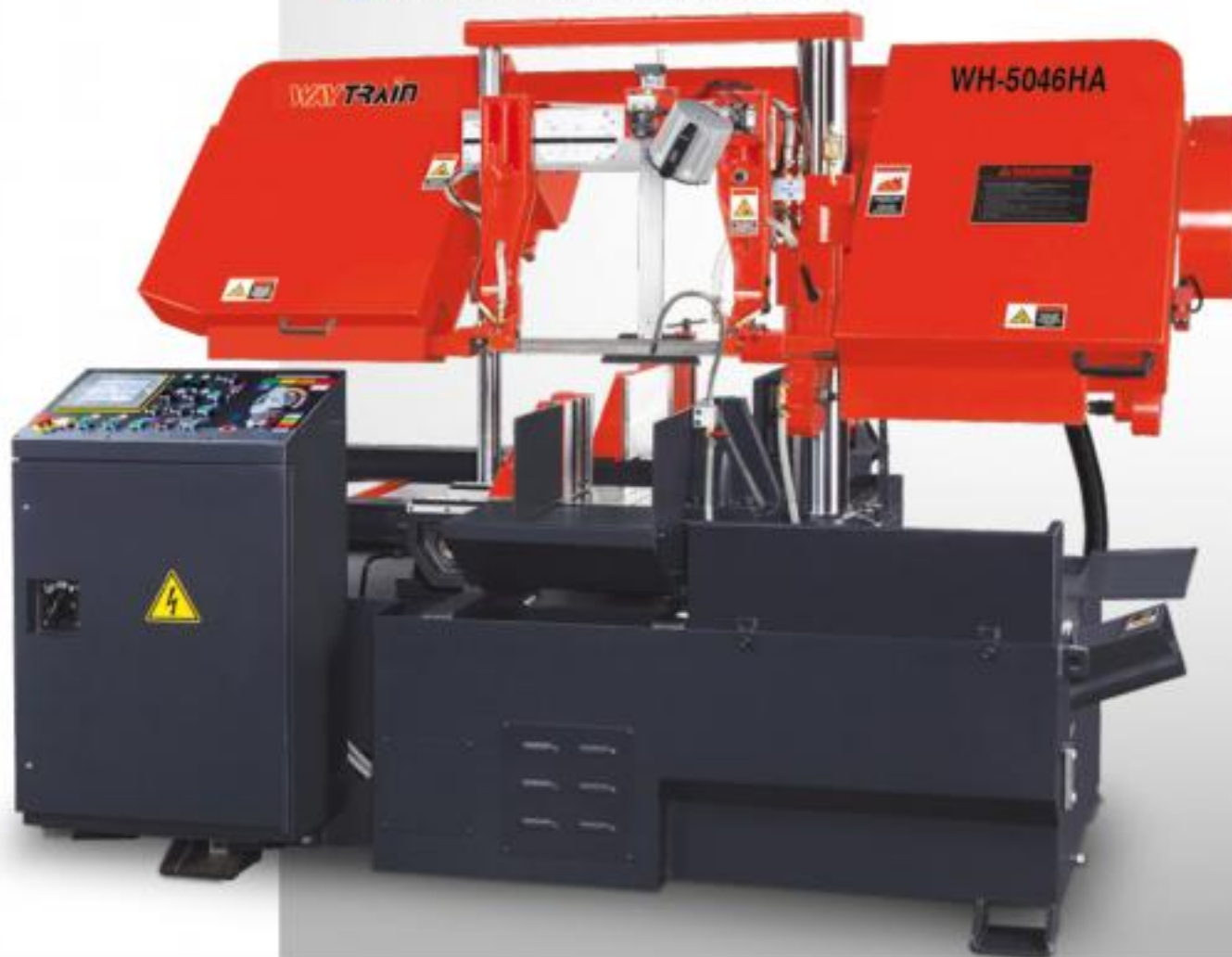


SCAN NOW

Double Column

WH-5046HA Features:

- Color touchscreen.
- Precise length encoder.
- Hydraulic blade tension device.
- Motor inverter controlled variable blade speed.
- 10 cutting presets memory.
- Automatic chip conveyor.
- Multi-language interface.
- Full stroke hydraulic vises.
- Power driven wire brush.
- Broken blade detection sensor.
- Nesting fixture for bundle cutting. (Optional)
- Vise pressure regulator. (Optional)



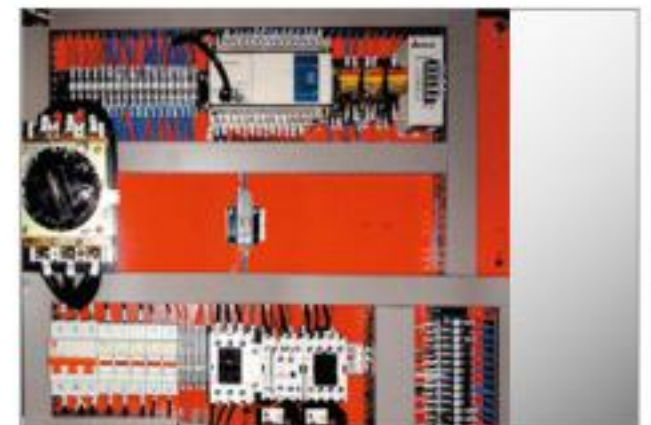
Human-machine Interface Control Panel

Symbol-based control panel is easy to understand and to operate. A built-in error detection system also prevents any incorrect operation.



Motor Inverter

Motor inverter controls the blade speed for convenient and precise adjustment.



PLC

System can be programmed to allow multiple cutting

WH

6056HA

Double Column

WH-6056HA Features:

- Color touchscreen.
- Precise length encoder.
- Hydraulic blade tension device.
- Motor inverter controlled variable blade speed.
- 10 cutting presets memory.
- Automatic chip conveyor.
- Multi-language interface.
- Full stroke hydraulic vises.
- Power driven wire brush.
- Broken blade detection sensor.
- Nesting fixture for bundle cutting. (Optional)
- Vise pressure regulator. (Optional)



SCAN NOW



Hydraulic Carbide Blade Guide

By using a hydraulically controlled tungsten carbide steel blade guide, automatic and stable operations are ensured.



Hydraulic Blade Tension

The blade tension device allows for easy blade tension setting. It is not only very quick to use but also very precise.



Assist Rods for Stable Clamping

Three added assist rods increase clamping area and ensure stable and secure clamping.

High Efficiency

WH 7062HA



SCAN NOW
Video online



Control Panel

Symbol-based control panel with touchscreen and cutting rate adjusting knob, for easy and convenient operations.



Hydraulic Carbide Blade Guide

Smoother blade movement. Longer blade life and increased cutting efficiency.



Full Stroke Hydraulic Vises

This machine is equipped with a full stroke hydraulic shuttle vise and fixed vise, which clamp material very quickly and securely.

Column Type

WH-7062HA Features:

- Touchscreen can save 9 cutting presets.
- Hydraulic blade tension device.
- Automatic chip conveyor.
- Hydraulic carbide blade guide.
- Motor inverter controlled variable blade speed.
- Auto-adjustable blade guide post.
- Smooth material feeding.
- Heavy-duty cutting capabilities.
- High cutting efficiency and precision
- Suitable for cutting large materials.



Movable Blade Guide Post and Linear Guides

Hydraulic powered movable blade guide on linear guides offers easy and smooth guide post adjustment.



Auto-adjustable Guide Post

Linear guideway mounted. Enhanced smooth movement. Driven by hydraulic power.



Automatic Chip Conveyor

Automatic chip conveyor is powered by a durable hydraulic motor and is very easy to repair.

High Efficiency

WH 1080HA



SCAN NOW

Double Column

WH-1080HA Features:

- Helical gear reducer enhances cutting rate by up to 90%
- Hydraulic controlled guide arm.
- Motor inverter variable speed control.
- Projector for marking cutting guide line.
- Shuttle vise clamping for material feeding.
- Broken blade detection sensor.
- Scale bar for easy bow height setting.
- Powerful chip cleaning brush.
- Hydraulic blade tension device.



Control Panel

Symbol-based control panel is easy to understand and to operate.








Hydraulic Blade Tension

The blade tension device allows for easy blade tension setting. It is not only very quick to use but also very precise.



Hydraulic Carbide Blade Guide

By using a hydraulically controlled tungsten carbide steel blade guide, automatic and stable operations are ensured.

Model	Roller Stand	Hydraulic Vertical Press Vise	Vise Pressure Control Valve	Chip Cart
LX-250AE	 <p>LX-20G2</p>			
LX-330AE				
WH-300HA				
WH-4036HA				
WH-5046HA				
WH-6056HA				
WH-7062HA	WH-700T1	N/A	N/A	
WH-1080HA	WH-110T1	N/A	N/A	

Specifications

	LX		WH	
Model	250AE	330AE	300HA	4036HA
Cutting Capacity (HxW) (mm)	○ 250 □ 250 x 300	○ 330 □ 330 x 330	○ 300 □ 300 x 300	○ 360 □ 360x400
Blade Size (mm)	27 x 0.9 x 3505	34 x 1.1 x 4100	34 x 1.1 x 3920	34x1.1x4570
Blade Speed (m/min)	30 ~ 85	30 ~ 85	30 ~ 85	30 ~ 85
Blade Motor	3 HP (2.25 kW)	5 HP (3.745 kW)	5HP(3.75kw)	5 HP (3.75 kW)
Hydraulic Motor	1 HP (0.75 kW)	1 HP (0.75 kW)	1 HP (0.75 kW)	1 HP (0.75 kW)
Coolant Motor	1 / 6 HP (0.125 kW)	1 / 6 HP (0.125 kW)	1 / 6 HP (0.125 kW)	1 / 6 HP (0.125 kW)
Hydraulic Tank	30 L	40 L	40 L	50 L
Coolant Tank	40 L	60 L	80 L	80 L
Bundle Cutting (WxH)	150 ~ 250 x 100 ~ 130	50 ~ 250 x 120 ~ 200	145 ~ 230 x 30 ~ 130	180 ~ 280 x 50 ~ 160
Cut off Length (mm)	Over 10	Over 10	Over 10	Over 10
Feeding Stroke (mm)	400	400	400	400
Minimum No Material Detecting (mm)	32	32	32	32
Minimum Residual Work Length (mm)	110	110	100	100
Table Height (mm)	750	760	755	755
Packing Size (LxWxH) (mm)	2210 x 2290 x 1890	2210 x 2290 x 1890	2210 x 2110 x 1720	2400 x 2120 x 1840
Machine Weight (N.W./G.W.) (kg)	1430 / 1690	1540 / 1800	1560 / 1765	1680 / 1910

Fully Automatic

High Efficiency

WH

5046HA

6056HA

7062HA

1080HA

○ 460
□ 460x500

○ 560
□ 560 x 600

○ 620
□ 620x700

○ 800
□ 800 x 1000

41 x 1.3 x 5450

54 x 1.6 x 6600

54 x 1.6x 7600

67 x 1.6 x 8800

30 ~ 85

30 ~ 85

20 ~ 80

20 ~ 80

7.5 HP (5.7 kW)

10 HP (7.5 kW)

10 HP (3.75kw)

15 HP (11 kW)

2 HP (1.5 kW)

3HP (2.2 kW)

3 HP (2.2kw)

3 HP (2.2 kW)

1 / 4 HP (0.2 kW)

1 / 4 HP (0.2 kW)

1/4 HP (0.2kw)

1 / 4 HP (0.2 kW)

60 L

90 L

80 L

100 L

100 L

120 L

140 L

140 L

195 ~ 310 x 120 ~ 230

230 ~ 400 x 120 ~ 270

N / A

N / A

Over 10

Over 10

Over 12

Over 12

500

500

500

400

32

110

200

300

120

120

80

80

850

810

650

680

2735 x 2260 x 2185

3270 x 2195 x 2280

3880 x 2460 x 2410

4100 x 2090 x 3000

3090 / 3485

4500 / 5000

7000 / 7250

9500 / 9830

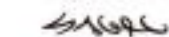


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