



W D Hearn MACHINE
TOOLS
ESTABLISHED 1937

TOOLING CATALOGUE

SUPPLIERS OF MACHINE TOOLS
AND METROLOGY EQUIPMENT

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*All the products in this catalog are subject to availability and specification changes.

CENTRE DRILLS HSS



PILOT SIZE (mm)

0.7
0.8
1
1.25
1.6
2
2.5
3.15
4
5
6.3
8
10

BODY SIZE (mm)

3.15
3.15
3.15
3.15
4
5
6.3
8
10
12.5
16
20
25

BS CENTRE DRILLS

BS1	3/64 x 1/8"
BS2	1/16 x 3/16"
BS3	3/32 x 1/4"
BS4	1/8 x 5/16"
BS5	3/16 x 7/16"
BS6	1/4 x 5/8"
BS7	5/16 x 3/4"

JOBBER DRILLS HSS



DIA(mm)

0.25
0.30
0.35
0.40
0.45
0.50
0.55
0.60
0.65
0.70

OAL(mm)

19
19
19
20
20
22
24
24
26
28

FL(mm)

3
3
4
5
5
6
27
27
8
9

DIA(mm)

0.75
0.80
0.85
0.90
0.95
1
1.1
1.2
1.25
1.3
1.4
1.45
1.5
1.6
1.7
1.75
1.8
1.9
2
2.05
2.1
2.15
2.2
2.3
2.4
2.5
2.6
2.7
2.8
2.9
3
3.1
3.2
3.3
3.4
3.5
3.6
3.7
3.75
3.8
3.9
4
4.1
4.2
4.3
4.4
4.5
4.6
4.7
4.8
4.9
5
5.1
5.2
5.25
5.3

OAL(mm)

28
30
30
32
32
34
36
38
38
38
40
40
40
43
43
46
46
46
49
49
49
53
53
53
57
57
57
61
61
61
61
65
65
65
70
70
70
70
70
75
75
75
75
75
80
80
80
80
80
86
86
86
86
86
86
86
86
86

FL(mm)

9
10
10
11
11
12
14
16
16
16
18
18
18
20
20
22
22
22
24
24
24
27
27
27
30
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30
33
33
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36
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36
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39
43
43
43
43
43
47
47
47
47
47
52
52
52
52
52
52
52
52
52

DIA(mm)	OAL(mm)	FL(mm)
5.4	93	57
5.5	93	57
5.6	93	57
5.7	93	57
5.8	93	57
5.9	93	57
6	93	57
6.1	101	63
6.2	101	63
6.25	101	63
6.3	101	63
6.4	101	63
6.5	101	63
6.6	101	63
6.7	101	63
6.75	109	69
6.8	109	69
6.9	109	69
7	109	69
7.1	109	69
7.2	109	69
7.25	109	69
7.3	109	69
7.4	109	69
7.5	109	69
7.6	117	75
7.7	117	75
7.75	117	75
7.8	117	75
7.9	117	75
8	117	75
8.1	117	75
8.2	117	75
8.25	117	75
8.3	117	75
8.4	117	75
8.5	117	75
8.6	125	81
8.7	125	81
8.75	125	81
8.8	125	81
8.9	125	81
9	125	81
9.1	125	81
9.2	125	81
9.25	125	81
9.3	125	81
9.4	125	81
9.5	125	81
9.6	133	87
9.7	133	87
9.8	133	87
9.9	133	87
10	133	87
10.1	133	87
10.2	133	87

DIA(mm)	OAL(mm)	FL(mm)
10.25	133	87
10.3	133	87
10.4	133	87
10.5	133	87
10.6	133	87
10.7	142	94
10.75	142	94
10.8	142	94
10.9	142	94
11	142	94
11.1	142	94
11.2	142	94
11.3	142	94
11.4	142	94
11.5	142	94
11.6	142	94
11.7	142	94
11.8	142	94
11.9	151	101
12	151	101
12.1	151	101
12.2	151	101
12.3	151	101
12.4	151	101
12.5	151	101
12.6	151	101
12.7	151	101
12.75	151	101
12.8	151	101
12.9	151	101
13	151	101
13.25	160	108
13.5	160	108
13.6	160	108
13.7	160	108
13.75	160	108
14	160	108
14.25	169	114
14.5	169	114
14.7	169	114
14.75	169	114
15	169	114
15.25	178	120
15.5	178	120
15.75	178	120
16	178	120
16.25	184	125
16.5	184	125
16.6	184	125
16.65	184	125
16.75	184	125
17	184	125
17.25	191	130
17.5	191	130
17.75	191	130
18	191	130

DIA(mm)	OAL(mm)	FL(mm)
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18.25	198	135
18.5	198	135
18.75	198	135
19	198	135
19.25	205	140
19.5	205	140
19.75	205	140
20	205	140

STRAIGHT SHANK DRILLS HSS

LONG SERIES



DIA(mm)	OAL(mm)	FL(mm)
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1	56	33
1.5	70	45
1.6	76	50
2	85	56
2.5	95	62
3	100	66
4	119	78
4.2	119	78
4.5	126	82
4.8	132	87
5	132	87
5.5	139	91
6	139	91
6.5	148	97
6.8	156	102
7.0	156	102
7.5	156	102
8	165	109
8.5	165	109
9	175	115
9.5	175	115
10	184	121
10.2	184	121
10.5	184	121
10.8	195	128
11	195	128
11.5	195	128
12	205	134
12.5	205	134
13	205	134
14	214	140
15	220	144
16	227	149

EXTRA LONG SERIES



SIZE(mm)	AOL(mm)	FL(mm)
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3	160	110
3	200	150
3.5	160	110
3.5	200	150
3.5	250	200
4	160	110
4	200	150
4	250	200
4.5	160	110
4.5	200	150
4.5	250	200
5	160	110
5	200	150
5	250	200
5	300	250
5	350	300
5	400	350
5.5	160	110
5.5	200	150
5.5	250	200
6	160	110
6	200	150
6	250	200
6.5	200	150
6.5	250	200
7	200	150
7	250	200
7	300	250
7	350	300
7	400	350
7.5	200	150
7.5	250	200
8	200	150
8	250	200
8	300	250
8	350	300
8	400	350
8.5	200	150
8.5	250	200
9	200	150
9	250	200
9	300	250
9	350	300
9	400	350
9.5	200	150
9.5	250	200
10	200	150
10	250	200
10	300	250
10	350	300
10	400	350
10.5	250	200
11	250	200
11	300	250
11	350	300
11	400	350

SIZE(mm)	AOL(mm)	FL(mm)
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11.5	250	200
12	250	200
12	300	250
12	350	300
12	400	350
12.5	250	200
13	250	200
13	300	250
13	350	300
13	400	350

DRILL SETS HSS/HSS-CO

5 METALDRILL BOX SETS



RANGE (mm)	TYPE	NO.DRILL PER SET
1-13 X 0.5	HSS	25
1-13 X 0.5	HSSCo	25
1-6 X 0.1	HSS	51
6-10 X 0.1	HSS	41

MTS DRILLS HSS



SIZE(mm)	OAL(mm)	FL(mm)	MT
4	124	43	MT1
4.5	128	47	MT1
5	133	52	MT1
5.25	133	52	MT1
5.5	138	57	MT1
5.75	138	57	MT1
6	138	57	MT1
6.25	144	63	MT1
6.5	144	63	MT1
6.75	150	69	MT1

SIZE(mm)	OAL(mm)	FL(mm)	MT
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7	150	69	MT1
7.25	150	69	MT1
7.5	150	69	MT1
7.75	156	75	MT1
8	156	75	MT1
8.25	156	75	MT1
8.5	156	75	MT1
8.75	162	81	MT1
9	162	81	MT1
9.25	162	81	MT1
9.5	162	81	MT1
9.75	168	87	MT1
10	168	87	MT1
10.25	168	87	MT1
10.5	168	87	MT1
10.75	175	94	MT1
11	175	94	MT1
11.25	175	94	MT1
11.5	175	94	MT1
11.75	175	94	MT1
12	182	101	MT1
12.25	182	101	MT1
12.5	182	101	MT1
12.75	182	101	MT1
13	182	101	MT1
13.25	189	108	MT1
13.5	189	108	MT1
13.75	189	108	MT1
14	189	108	MT1
14.25	212	114	MT2
14.5	212	114	MT2
14.75	212	114	MT2
15	212	114	MT2
15.25	218	120	MT2
15.5	218	120	MT2
15.75	218	120	MT2
16	218	120	MT2
16.25	223	125	MT2
16.5	223	125	MT2
16.75	223	125	MT2
17	223	125	MT2
17.25	228	130	MT2
17.5	228	130	MT2
17.75	228	130	MT2
18	228	130	MT2
18.25	233	135	MT2
18.5	233	135	MT2
18.75	233	135	MT2
19	233	135	MT2
19.25	238	140	MT2
19.5	238	140	MT2
19.75	238	140	MT2
20	238	140	MT2
20.5	243	145	MT2
20.75	243	145	MT2
21	243	145	MT2

SIZE(mm)	OAL(mm)	FL(mm)	MT
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21.5	248	150	MT2
21.75	248	150	MT2
22	248	150	MT2
22.25	248	150	MT2
22.5	253	155	MT2
22.75	253	155	MT2
23	253	155	MT2
23.5	276	155	MT3
23.75	281	160	MT3
24	281	160	MT3
24.5	281	160	MT3
24.75	281	160	160
25	281	160	MT3
25.5	286	165	MT3
26	286	165	MT3
26.5	286	165	MT3
27	291	170	MT3
27.5	291	170	MT3
27.75	291	170	MT3
28	291	170	MT3
28.5	296	175	MT3
29	296	175	MT3
29.5	296	175	MT3
30	296	175	MT3
30.5	301	180	MT3
31	301	180	MT3
31.5	301	180	MT3
32	334	185	MT4
32.5	334	185	MT4
33	334	185	MT4
33.5	334	185	MT4
34	334	190	MT4
34.5	339	190	MT4
35	339	190	MT4
35.5	339	190	MT4
36	344	195	MT4
37	344	195	MT4
37.5	344	195	MT4
38	349	200	MT4
38.5	349	200	MT4
39	349	200	MT4
39.5	349	200	MT4
40	348	200	MT4
40.5	354	205	MT4
41	354	205	MT4
42	354	205	MT4
43	359	210	MT4
43.5	359	210	MT4
44	359	210	MT4
45	359	210	MT4
45.5	359	210	MT4
46	364	215	MT4
47	364	215	MT4
48	369	220	MT4
48.5	369	220	MT4
49	369	220	MT4

SIZE(mm)	OAL(mm)	FL(mm)	MT
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50	369	220	MT4
51	412	225	MT5
51.5	412	225	MT5
52	412	225	MT5
53	412	225	MT5
54	417	230	MT5
54.5	417	230	MT5
55	417	230	MT5
55.5	417	230	MT5
56	417	230	MT5
57	422	235	MT5
58	422	235	MT5
59	422	235	MT5
60	422	235	MT5
61	427	240	MT5
62	427	240	MT5
63	427	240	MT5
64	432	245	MT5
65	432	245	MT5
66	432	245	MT5
67	432	245	MT5
68	437	250	MT5
69	437	250	MT5
70	437	250	MT5
71	437	250	MT5
72	437	250	MT5
73	442	255	MT5
74	442	255	MT5
75	442	255	MT5
76	447	260	MT5

EXTRA LENGTH MTS DRILLS HSS



SIZE(mm)	OAL(mm)	FL(mm)	MT
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10	315	225	MT1
11	315	225	MT1
12	315	225	MT1
13	315	225	MT1
14	315	225	MT1
14	400	310	MT1
15	315	215	MT2
15	400	300	MT2
15	500	400	MT2
16	315	215	MT2
16	400	300	MT2
16	500	400	MT2
17	315	215	MT2
17	400	300	MT2
17	500	400	MT2
18	315	215	MT2

SIZE(mm)	OAL(mm)	FL(mm)	MT
18	400	300	MT2
18	500	400	MT2
19	315	215	MT2
19	400	300	MT2
19	500	400	MT2
20	315	215	MT2
20	400	300	MT2
20	500	400	MT2
21	315	215	MT2
21	400	300	MT2
21	500	400	MT2
22	315	215	MT2
22	400	300	MT2
22	500	400	MT2
23	315	190	MT3
23	400	275	MT3
23	500	375	MT3
24	400	275	MT3
24	500	375	MT3
25	400	275	MT3
25	500	375	MT3
26	400	275	MT3
26	500	375	MT3
27	400	275	MT3
27	500	375	MT3
28	400	275	MT3
28	500	375	MT3
30	400	275	MT3
30	500	375	MT3
32	400	250	MT4
32	500	350	MT4
35	400	250	MT4
35	500	350	MT4
38	400	250	MT4
38	500	350	MT4
40	400	250	MT4
40	500	350	MT4
42	500	350	MT4
45	500	350	MT4
48	500	350	MT4
50	500	350	MT4



BI-METAL HOLE SAWS & HOLE SAW KITS



DIAMETERS(mm)

14, 15, 16, 17, 19, 20, 21, 22, 24, 25, 27, 29, 30, 32, 33, 35, 37, 38, 40, 41, 43, 44, 46, 48, 51, 52, 54, 56, 57, 59, 60, 64, 65, 67, 68, 70, 73, 76, 79, 83, 86, 89, 92, 95, 98, 102, 105, 108, 111, 114, 121, 127, 133, 140, 152, 160, 168, 177, 210

CONTANT PITCH

KS 100: 16mm, 20mm, 25mm, 32mm, 40, 51, A1,A7,A10

KS 101: 22mm, 29mm, 44mm, 51mm, 64mm, A1, A4, A10

VARIABLE PITCH

KV290 19mm, 22mm, 29mm, 35mm, 38mm, 44mm, 51mm, 57mm, 64mm, A1, A2, A5

KV291 19mm, 22mm, 25mm, 32mm, 35mm, 38, 44, 51, 57, 64, 76, A1,A2,A5,A7

HOLE SAW ARBORS



CODE	FITS HOLE SAW DIA (mm)	SHANK/SIZE (mm)
A1	14-30	HEX/8.75
A4	14-30	ROUND/6.5
A2	32-210	HEX/8.75

STARRETT HACK SAW BLADES



LENGTH(mm)	WIDTH(mm)	Tpi
300mm	13mm	18
300mm	13mm	24
300mm	13mm	32

STARRETT POWER SAW BLADES



LENGTH(mm)	WIDTH(mm)	Tpi
300	25	10
300	25	14
350	32	6
350	32	10
400	32	6
400	32	10
450	32	6
450	32	10

BI-METAL BAND SAW BLADES M42



WIDTH (mm)	THICKNESS (mm)	REGULAR	VARI-TOOTH TEETH
6	0.65	6/8/10/14	6-10/8-12/10-14
10	0.9	6/8/10/14	6-10/8-12/10-14
13	0.65	6/8/10/14	6-10/8-12/10-14
13	0.9	6/8/10/14	6-10/8-12/10-14
19	0.9	6/8/10/14	4-6/5-8/6-10/8-12/10-14
27	0.90	6/8/10/14	2-3/3-4/4-6/5-8/6-10/8-12/10-14
34	1.10	4/6	2-3/3-4/4-6/5-8/6-10

WIDTH (mm)	THICKNESS (mm)	REGULAR TEETH	VARI-TOOTH
41	1.30	1.25/2/3/4	1.4-1.9/2-3/3-4/4-6/5/8
54	1.60	1.25	1.1-1.4/1.5-1.9/2-3/3-4/4-6

BAND SAW COIL - CARBON STEEL



WIDTH (mm)	THICKNESS (mm)	REGULAR TEETH	SKIP
5.0	0.63	8/10/18	4/5/6
6.0	0.63	6/8/10/12/14/18	4/5/6
10.0	0.63	6/8/10/12/14/18	3/4/5/6
13.0	0.63	3/6/8/10/12/14/18	3/4/5/6
16.0	0.63	6/8/10/14/18	4/6
16.0	0.80	6/8/10/14/18	4/6
25.0	0.90	4/6/8/10/12/14/18	3/4/6/8/
32	1.1	4	6

THREE FLUTE COUNTERSINK 60° & 90° STRAIGHT SHANK



DIA(mm)	CAPACITY	SHANK DIA (mm)	LENGTH (mm)	T
6.3	M3	6	50	2
8.3	M4	6	50	2.5
10.4	M5	8	56	3
12.4	M6	8	55	4
16.5	M8	10	63	4
20.5	M10	10	67	6
25	M12	12	71	6
32	M16	12	71	6

THREE FLUTE COUNTERSINKS 60° & 90° MTS



DIA(mm)	CAPACITY	MORSE TAPER	LENGTH (mm)
16	M8	1	90
20	M10	2	106
25	M12	2	112
31.5	M16	2	118

Additional sizes on request

STRAIGHT SHANK COUNTERBORES



CAPACITY	PILOT DIA. (mm)	OAL (mm)	FL (mm)	SHANK DIA. (mm)
M3	3.5	71	14	5
M4	4.5	71	14	5
M5	5.5	80	18	8
M6	6.4	80	18	8
M8	9	100	22	12.5
M10	11	100	22	12.5
M12	14	100	22	12.5
M14	14.4	90	25	12
M16	16.5	100	29	16

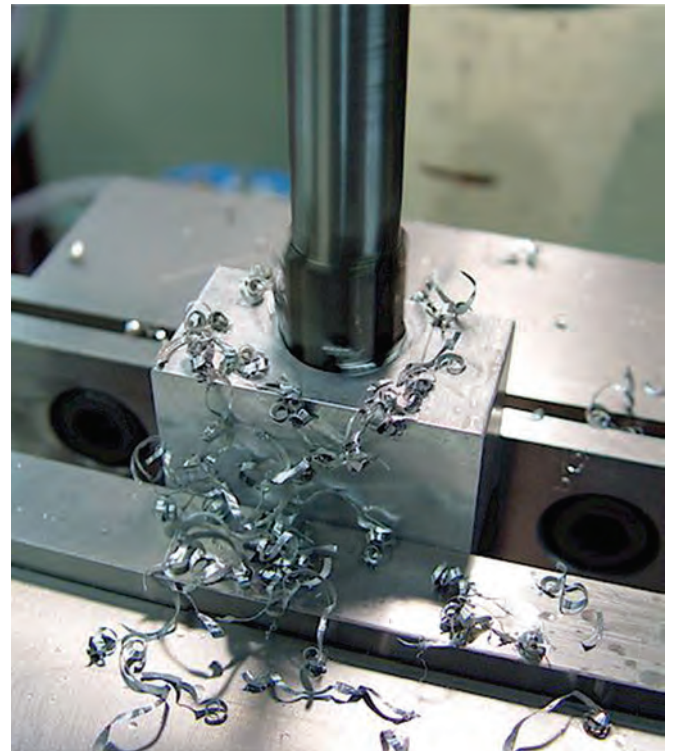
PARALLEL SHANK HAND REAMERS

DIN 206 TOLERANCE H7



CUTTING DIA(mm)	SHANK DIA (mm)	FL (mm)	OAL (mm)	NO. OF FLUTES	SQUARE (mm)
4	4	38	76	6	3.15
4.5	4.5	41	81	6	3.55
5	5	44	87	6	4
5.5	5.5	47	93	6	4.5
6	6	47	93	6	4.5
6.5	6.5	50	100	6	5
7	7	54	107	6	5.6
7.5	7.5	54	107	6	5.6
8	8	58	115	6	6.3

CUTTING DIA(mm)	SHANK DIA (mm)	FL (mm)	OAL (mm)	NO. OF FLUTES	SQUARE (mm)
8.5	8.5	58	115	6	6.3
9	9	62	124	6	7.1
9.5	9.5	62	124	6	7.1
10	10	66	133	6	8
10.5	10.5	66	133	6	8
11	11	71	142	6	9
11.5	11.5	71	142	6	9
12	12	76	152	6	10
12.5	12.5	76	152	6	10
13	13	76	152	6	10
13.5	13.5	81	163	6	11.2
14	14	81	163	6	11.2
14.5	14.5	81	163	8	11.2
15	15	81	163	8	11.2
15.5	15.5	87	175	8	12.5
16	16	87	175	8	12.5
17	17	87	175	8	12.5
18	18	93	188	8	14
19	19	93	188	8	14
20	20	100	201	8	16
21	21	100	201	8	16
22	22	107	215	8	18
23	23	107	215	8	18
24	24	115	231	10	20
25	25	115	231	10	20
26	26	115	231	10	20
28	28	124	247	10	22.4
30	30	124	247	10	22.4
35	35	142	284	10	28
40	40	152	308	12	31.5



PARALLEL SHANK CHUCKING REAMERS

DIN 212 TOLERANCE H7



CUTTING DIA(mm)	SHANK DIA (mm)	FL (mm)	OAL (mm)	NO. OF FLUTES
4	4	19	75	6
4.5	4.5	21	80	6
5	5.0	23	86	6
5.5	5.6	26	93	6
6	5.6	26	93	6
6.5	6.3	28	101	6
7	7.1	31	109	6
7.5	7.1	31	109	6
8	8	33	117	6
8.5	8	33	117	6
9	9	36	125	6
9.5	9	36	125	6
10	10	38	133	6
10.5	10	38	133	6
11	10	41	142	6
11.5	10	41	142	6
12	10	44	151	6
12.5	10	44	151	6
13	10	44	151	6
13.5	12.5	47	160	8
14	12.5	47	160	8
14.5	12.5	50	162	8
15	12.5	50	162	8
15.5	12.5	52	170	8
16	12.5	52	170	8

TAPER SHANK CHUCKING REAMERS

DIN 208 TOLERANCE H7



CUTTING DIA(mm)	SHANK TAPER	FL (mm)	OAL (mm)	NO. OF FLUTES
6	MT1	26	138	6
7	MT1	31	150	6
8	MT1	33	156	6
9	MT1	36	162	6
10	MT1	38	168	6
11	MT1	41	175	6
12	MT1	44	182	6
13	MT1	44	182	6
14	MT1	47	189	8
15	MT2	50	204	8

CUTTING DIA(mm)	SHANK TAPER	FL (mm)	OAL (mm)	NO. OF FLUTES
16	MT2	52	210	8
17	MT2	54	214	8
18	MT2	56	219	8
19	MT2	58	223	8
20	MT2	60	228	8
22	MT2	64	237	8
24	MT3	68	268	8
25	MT3	68	268	8
26	MT3	70	273	8
28	MT3	71	277	10
30	MT3	73	281	10
32	MT4	77	317	10
34	MT4	78	321	10
35	MT4	78	321	10
36	MT4	79	325	10
38	MT4	81	329	10
40	MT4	81	329	10



TAPER BRIDGE REAMERS



NOMINAL DIA(mm)	SHANK	MINOR DIA(mm)	FL (mm)	OAL (mm)
6.4	MT1	3.4	75	151
8.4	MT1	5	85	161
9	MT1	5.4	90	166
10.4	MT1	6.6	95	171
11	MT1	7	100	176
12	MT2	7.8	105	199
13	MT2	8.8	105	199
14	MT2	9.4	115	209
15	MT2	10	125	219
16	MT2	10.6	135	229
17	MT3	11.6	135	251
18	MT3	12.2	145	261
19	MT3	13.2	145	261
20	MT3	13.8	155	271
21	MT3	14.8	155	271
22	MT3	15.4	165	281
23	MT3	16.4	165	281
24	MT3	16.8	180	296
25	MT3	17.8	180	296
26	MT3	18.8	180	296
27	MT3	19.2	195	311
28	MT3	20.2	195	311
30	MT3	22.2	195	311
32	MT4	23.6	210	354
33	MT4	24.6	210	354
34	MT4	25.6	220	364
37	MT4	28.2	220	364
38	MT4	28.8	230	374
40	MT4	30.8	230	374

TAPER PIN REAMERS STRAIGHT FLUTE DIN

DIN 9A



NOMINAL DIA (mm)	POINT DIA (mm)	END DIA (mm)	FL (mm)	OVERALL LENGTH (mm)	SHANK (mm)	SQUARE (mm)
4	3.9	5.26	68	93	5	4
5	4.9	6.36	73	100	6.3	5
6	5.9	8	105	135	8	6.3
8	7.9	10.8	145	180	10	8
10	9.9	13.4	175	215	12.5	10
12	11.8	16	210	255	14	11.2
16	15.8	20.4	230	280	18	14
20	19.8	24.8	250	310	22.4	18
25	24.7	30.7	300	370	28	22.4
30	29.7	36.1	320	400	31.5	25

TAPER PIN REAMERS SPIRAL FLUTE

DIN 9B



NOMINAL DIA (mm)	POINT DIA (mm)	END DIA (mm)	FL (mm)	OVERALL LENGTH (mm)	SHANK (mm)	SQUARE (mm)
4	3.9	5.26	68	93	5	4
5	4.9	6.36	73	100	6.3	5
6	5.9	8	105	135	8	6.3
8	7.9	10.8	145	180	10	8
10	9.9	13.4	175	215	12.5	10
12	11.8	16	210	255	14	11.2
16	15.8	20.4	230	280	18	14
20	19.8	24.8	250	310	22.4	18
25	24.7	30.7	300	370	28	22.4
30	29.7	36.1	320	400	31.5	25

ADJUSTABLE HAND REAMERS

Available Sizes From 9.52-75mm



ISO METRIC COARSE HSS

SHORT HAND & MACHINE TAPS - ISO 529



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M1	0.25	2.5	5.5	38.5	2
M1.2	0.25	2.5	5.5	38.5	2
M1.4	0.3	2.5	7	40	2
M1.6	0.35	2.5	8	41	2
M2	0.4	2.5	8	41	2
M2.2	0.45	2.8	9.5	44.5	2.24
M2.5	0.45	2.8	9.5	44.5	2.24
M2.6	0.45	2.8	9.5	44.5	2.24
M3	0.53	15	11	48	2.5
M3.5	0.6	3.55	13	50	2.8
M4	0.7	4.0	13	53	3.15
M4	0.75	4	13	53	3.15
M4.5	0.75	4.5	13	53	3.55
M5	0.8	5.0	16	58	4
M5	0.9	5	16	58	4
M6	1.0	6.3	19	66	5
M7	1.0	7.1	19	66	5.6
M8	1.25	8	22	72	6.3
M9	1.25	9	22	72	7.1
M10	1.5	10	24	80	8
M11	1.5	8	25	85	6.3
M12	1.75	9	29	89	7.1
M14	2.0	11.2	30	95	9
M16	2.0	12.5	32	102	10
M18	2.5	14	37	112	11.2
M20	2.5	14	37	112	11.2
M22	2.5	16	38	118	12.5
M24	3.0	18	45	130	14
M27	3.0	20	45	135	16
M30	3.5	20	48	138	16
M33	3.5	22.4	51	151	18
M36	4.0	25	57	162	20
M39	4.0	28	60	170	22.4
M42	4.5	28	60	170	22.4
M45	4.5	31.5	67	187	25
M48	5.0	31.5	67	187	25
M52	5.0	35.5	70	200	28
M56	5.5	35.5	70	200	28
M60	5.5	40	76	221	31.5
M64	6.0	40	79	224	31.5

ISO METRIC COARSE HSS

SPIRAL POINT MACHINE TAPS - ISO 529



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M1	0.25	2.5	5.5	38.5	2
M1.2	0.25	2.5	5.5	38.5	2
M1.4	0.3	2.5	7	40	2
M1.6	0.35	2.5	8	41	2
M2	0.4	2.5	8	41	2
M2.2	0.45	2.8	9.5	44.5	2.24
M2.5	0.45	2.8	9.5	44.5	2.24
M2.6	0.45	2.8	9.5	44.5	2.24
M3	0.5	3.15	11	48	2.5
M3.5	0.6	3.55	13	50	2.8
M4	0.7	4.0	13	53	3.15
M4	0.75	4	13	53	3.15
M4.5	0.75	4.5	13	53	3.55
M5	0.8	5.0	16	58	4
M5	0.9	5	16	58	4
M6	1.0	6.3	19	66	5
M7	1.0	7.1	19	66	5.6
M8	1.25	8	22	72	6.3
M9	1.25	9	22	72	7.1
M10	1.5	10	24	80	8
M11	1.5	8	25	85	6.3
M12	1.75	9	29	89	7.1
M14	2.0	11.2	30	95	9
M16	2.0	12.5	32	102	10
M18	2.5	14	37	112	11.2
M20	2.5	14	37	112	11.2
M22	2.5	16	38	118	12.5
M24	3.0	18	45	130	14
M27	3.0	20	45	135	16
M30	3.5	20	48	138	16
M33	3.5	22.4	51	151	18
M36	4.0	25	57	162	20
M39	4.0	28	60	170	22.4
M42	4.5	28	60	170	22.4
M45	4.5	31.5	67	187	25
M48	5.0	31.5	67	187	25
M52	5.0	35.5	70	200	28
M56	5.5	35.5	70	200	28
M60	5.5	40	76	221	31.5
M64	6.0	40	79	224	31.5

ISO METRIC COARSE HSS

SPIRAL FLUTE MACHINE TAPS - ISO 529



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M1	0.25	2.5	5.5	38.5	2
M1.2	0.25	2.5	5.5	38.5	2
M1.4	0.3	2.5	7	40	2
M1.6	0.35	2.5	8	41	2
M2	0.4	2.5	8	41	2
M2.2	0.45	2.8	9.5	44.5	2.24
M2.5	0.45	2.8	9.5	44.5	2.24
M2.6	0.45	2.8	9.5	44.5	2.24
M3	0.5	3.15	11	48	2.5
M3.5	0.6	3.55	13	50	2.8
M4	0.7	4.0	13	53	3.15
M4	0.75	4	13	53	3.15
M4.5	0.75	4.5	13	53	3.55
M5	0.8	5.0	16	58	4
M5	0.9	5	16	58	4
M6	1.0	6.3	19	66	5
M7	1.0	7.1	19	66	5.6
M8	1.25	8	22	72	6.3
M9	1.25	9	22	72	7.1
M10	1.5	10	24	80	8
M11	1.5	8	25	85	6.3
M12	1.75	9	29	89	7.1
M14	2.0	11.2	30	95	9
M16	2.0	12.5	32	102	10
M18	2.5	14	37	112	11.2
M20	2.5	14	37	112	11.2
M22	2.5	16	38	118	12.5
M24	3.0	18	45	130	14
M27	3.0	20	45	135	16
M30	3.5	20	48	138	16
M33	3.5	22.4	51	151	18
M36	4.0	25	57	162	20
M39	4.0	28	60	170	22.4
M42	4.5	28	60	170	22.4
M45	4.5	31.5	67	187	25
M48	5.0	31.5	67	187	25
M52	5.0	35.5	70	200	28
M56	5.5	35.5	70	200	28
M60	5.5	40	76	221	31.5
M64	6.0	40	79	224	31.5

ISO METRIC FINE HSS

SHORT HAND & MACHINE TAPS - ISO 529



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M2	0.25	2.5	8	41	2
M2.2	0.25	2.8	9.5	44.5	2.24
M2.5	0.35	2.8	9.5	44.5	2.24
M3	0.35	3.15	11	48	2.5
M4	0.35	4.0	13	53	3.15
M4	0.50	4	13	53	3.15
M5	0.5	5.0	16	58	4
M5	0.75	5	16	58	4
M6	0.50	6.3	19	66	5
M6	0.75	6.3	19	66	5
M7	0.75	7.1	19	66	5.6
M8	0.50	8	22	72	6.3
M8	0.75	8	22	72	6.3
M8	1.00	8	22	72	6.3
M9	0.75	9	22	72	7.1
M9	1.00	9	22	72	7.1
M10	0.50	10	24	80	8
M10	0.75	10	24	80	8
M10	1.00	10	24	80	8
M10	1.25	10	24	80	8
M11	1.00	8	25	85	6.3
M11	1.25	8	25	85	6.3
M12	1.00	9	29	89	7.1
M12	1.25	9	29	89	7.1
M12	1.5	9	29	89	7.1
M14	1.0	11.2	30	95	9
M14	1.25	11.2	30	95	9
M14	1.5	11.2	30	95	9
M15	1.0	11.2	30	95	9
M15	1.5	11.2	30	95	9
M16	1.0	12.5	32	102	10
M16	1.5	12.5	32	102	10
M17	1.0	12.5	32	102	10
M17	1.50	12.5	32	102	10
M18	1.0	14	37	112	11.2
M18	1.25	14	37	112	11.2
M18	1.50	14	37	112	11.2
M18	2.0	14	37	112	11.2
M20	1.0	14	37	112	11.2
M20	1.50	14	37	112	11.2
M20	2.0	14	37	112	11.2
M22	1.0	16	38	118	12.5
M22	1.50	16	38	118	12.5
M22	2.0	16	38	118	12.5

SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M24	1.0	18	45	130	14
M24	1.5	18	45	130	14
M24	2.0	18	45	130	14
M25	1.0	18	45	130	14
M25	1.5	18	45	130	14
M25	2.0	18	45	130	14
M26	1.5	18	45	130	14
M27	1.5	20	37	127	16
M27	2.0	20	37	127	16
M28	1.5	20	37	127	16
M28	2.0	20	37	127	16
M30	1.0	20	37	127	16
M30	1.5	20	37	127	16
M30	2.0	20	37	127	16
M30	3.0	20	48	138	16
M32	1.5	22.4	37	137	18
M32	2.0	22.4	37	137	18
M33	1.5	22.4	37	137	18
M33	2.0	22.4	37	137	18
M33	3.0	22.4	51	151	18
M35	1.5	25	39	144	20
M36	1.5	25	39	144	20
M36	2.0	25	39	144	20
M36	3.0	25	57	162	20
M38	1.5	28	39	149	22.4
M38	2.0	28	39	149	22.4
M39	1.5	28	39	149	22.4
M39	2.0	28	39	149	22.4
M39	3.0	28	60	170	22.4
M40	1.5	28	39	149	22.4
M40	2.0	28	39	149	22.4
M40	3.0	28	60	170	22.4
M42	1.5	28	39	149	22.4
M42	2.0	28	39	149	22.4
M42	3.0	28	60	170	22.4
M42	4.0	28	60	170	22.4
M45	1.5	31.5	45	165	25
M45	2.0	31.5	45	165	25
M45	3.0	31.5	67	187	25
M48	1.5	31.5	45	165	25
M48	2.0	31.5	45	165	25
M48	3.0	31.5	67	187	25
M48	4.0	31.5	67	187	25
M50	1.5	31.5	45	165	25
M50	3.0	31.5	67	187	25
M52	2.0	35.5	45	175	28
M52	3.0	35.5	70	200	28
M56	2.0	35.5	45	175	28
M56	4.0	35.5	70	200	28
M60	2.0	40	76	221	31.5
M60	4.0	40	76	221	31.5
M62	2.0	40	76	221	31.5
M64	2.0	40	79	224	31.5
M64	3.0	40	79	224	31.5
M64	4.0	40	79	224	31.50

ISO METRIC FINE HSS

SPIRAL POINT MACHINE TAPS - ISO 529



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M2	0.25	2.5	8	41	2
M2.2	0.25	2.8	9.5	44.5	2.24
M2.5	0.35	2.8	9.5	44.5	2.24
M3	0.35	3.15	11	48	2.5
M4	0.35	4.0	13	53	3.15
M4	0.50	4	13	53	3.15
M5	0.5	5.0	16	58	4
M5	0.75	5	16	58	4
M6	0.50	6.3	19	66	5
M6	0.75	6.3	19	66	5
M7	0.75	7.1	19	66	5.6
M8	0.50	8	22	72	6.3
M8	0.75	8	22	72	6.3
M8	1.00	8	22	72	6.3
M9	0.75	9	22	72	7.1
M9	1.00	9	22	72	7.1
M10	0.50	10	24	80	8
M10	0.75	10	24	80	8
M10	1.00	10	24	80	8
M10	1.25	10	24	80	8
M11	1.00	8	25	85	6.3
M11	1.25	8	25	85	6.3
M12	1.00	9	29	89	7.1
M12	1.25	9	29	89	7.1
M12	1.5	9	29	89	7.1
M14	1.0	11.2	30	95	9
M14	1.25	11.2	30	95	9
M14	1.5	11.2	30	95	9
M15	1.0	11.2	30	95	9
M15	1.5	11.2	30	95	9
M16	1.0	12.5	32	102	10
M16	1.5	12.5	32	102	10
M17	1.0	12.5	32	102	10
M17	1.50	12.5	32	102	10
M18	1.0	14	37	112	11.2
M18	1.25	14	37	112	11.2
M18	1.50	14	37	112	11.2
M18	2.0	14	37	112	11.2
M20	1.0	14	37	112	11.2
M20	1.50	14	37	112	11.2
M20	2.0	14	37	112	11.2
M22	1.0	16	38	118	12.5
M22	1.50	16	38	118	12.5
M22	2.0	16	38	118	12.5

SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M24	1.0	18	45	130	14
M24	1.5	18	45	130	14
M24	2.0	18	45	130	14
M25	1.0	18	45	130	14
M25	1.5	18	45	130	14
M25	2.0	18	45	130	14
M26	1.5	18	45	130	14
M27	1.5	20	37	127	16
M27	2.0	20	37	127	16
M28	1.5	20	37	127	16
M28	2.0	20	37	127	16
M30	1.0	20	37	127	16
M30	1.5	20	37	127	16
M30	2.0	20	37	127	16
M30	3.0	20	48	138	16
M32	1.5	22.4	37	137	18
M32	2.0	22.4	37	137	18
M33	1.5	22.4	37	137	18
M33	2.0	22.4	37	137	18
M33	3.0	22.4	51	151	18
M35	1.5	25	39	144	20
M36	1.5	25	39	144	20
M36	2.0	25	39	144	20
M36	3.0	25	57	162	20
M38	1.5	28	39	149	22.4
M38	2.0	28	39	149	22.4
M39	1.5	28	39	149	22.4
M39	2.0	28	39	149	22.4
M39	3.0	28	60	170	22.4
M40	1.5	28	39	149	22.4
M40	2.0	28	39	149	22.4
M40	3.0	28	60	170	22.4
M42	1.5	28	39	149	22.4
M42	2.0	28	39	149	22.4
M42	3.0	28	60	170	22.4
M42	4.0	28	60	170	22.4
M45	1.5	31.5	45	165	25
M45	2.0	31.5	45	165	25
M45	3.0	31.5	67	187	25
M48	1.5	31.5	45	165	25
M48	2.0	31.5	45	165	25
M48	3.0	31.5	67	187	25
M48	4.0	31.5	67	187	25
M50	1.5	31.5	45	165	25
M50	3.0	31.5	67	187	25
M52	2.0	35.5	45	175	28
M52	3.0	35.5	70	200	28
M56	2.0	35.5	45	175	28
M56	4.0	35.5	70	200	28
M60	2.0	40	76	221	31.5
M60	4.0	40	76	221	31.5
M62	2.0	40	76	221	31.5
M64	2.0	40	79	224	31.5
M64	3.0	40	79	224	31.5
M64	4.0	40	79	224	31.50

ISO METRIC FINE HSS

SPIRAL FLUTE MACHINE TAPS - ISO 529



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M2	0.25	2.5	8	41	2
M2.2	0.25	2.8	9.5	44.5	2.24
M2.5	0.35	2.8	9.5	44.5	2.24
M3	0.35	3.15	11	48	2.5
M4	0.35	4.0	13	53	3.15
M4	0.50	4	13	53	3.15
M5	0.5	5.0	16	58	4
M5	0.75	5	16	58	4
M6	0.50	6.3	19	66	5
M6	0.75	6.3	19	66	5
M7	0.75	7.1	19	66	5.6
M8	0.50	8	22	72	6.3
M8	0.75	8	22	72	6.3
M8	1.00	8	22	72	6.3
M9	0.75	9	22	72	7.1
M9	1.00	9	22	72	7.1
M10	0.50	10	24	80	8
M10	0.75	10	24	80	8
M10	1.00	10	24	80	8
M10	1.25	10	24	80	8
M11	1.00	8	25	85	6.3
M11	1.25	8	25	85	6.3
M12	1.00	9	29	89	7.1
M12	1.25	9	29	89	7.1
M12	1.5	9	29	89	7.1
M14	1.0	11.2	30	95	9
M14	1.25	11.2	30	95	9
M14	1.5	11.2	30	95	9
M15	1.0	11.2	30	95	9
M15	1.5	11.2	30	95	9
M16	1.0	12.5	32	102	10
M16	1.5	12.5	32	102	10
M17	1.0	12.5	32	102	10
M17	1.50	12.5	32	102	10
M18	1.0	14	37	112	11.2
M18	1.25	14	37	112	11.2
M18	1.50	14	37	112	11.2
M18	2.0	14	37	112	11.2
M20	1.0	14	37	112	11.2
M20	1.50	14	37	112	11.2
M20	2.0	14	37	112	11.2
M22	1.0	16	38	118	12.5
M22	1.50	16	38	118	12.5
M22	2.0	16	38	118	12.5

SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M24	1.0	18	45	130	14
M24	1.5	18	45	130	14
M24	2.0	18	45	130	14
M25	1.0	18	45	130	14
M25	1.5	18	45	130	14
M25	2.0	18	45	130	14
M26	1.5	18	45	130	14
M27	1.5	20	37	127	16
M27	2.0	20	37	127	16
M28	1.5	20	37	127	16
M28	2.0	20	37	127	16
M30	1.0	20	37	127	16
M30	1.5	20	37	127	16
M30	2.0	20	37	127	16
M30	3.0	20	48	138	16
M32	1.5	22.4	37	137	18
M32	2.0	22.4	37	137	18
M33	1.5	22.4	37	137	18
M33	2.0	22.4	37	137	18
M33	3.0	22.4	51	151	18
M35	1.5	25	39	144	20
M36	1.5	25	39	144	20
M36	2.0	25	39	144	20
M36	3.0	25	57	162	20
M38	1.5	28	39	149	22.4
M38	2.0	28	39	149	22.4
M39	1.5	28	39	149	22.4
M39	2.0	28	39	149	22.4
M39	3.0	28	60	170	22.4
M40	1.5	28	39	149	22.4
M40	2.0	28	39	149	22.4
M40	3.0	28	60	170	22.4
M42	1.5	28	39	149	22.4
M42	2.0	28	39	149	22.4
M42	3.0	28	60	170	22.4
M42	4.0	28	60	170	22.4
M45	1.5	31.5	45	165	25
M45	2.0	31.5	45	165	25
M45	3.0	31.5	67	187	25
M48	1.5	31.5	45	165	25
M48	2.0	31.5	45	165	25
M48	3.0	31.5	67	187	25
M48	4.0	31.5	67	187	25
M50	1.5	31.5	45	165	25
M50	3.0	31.5	67	187	25
M52	2.0	35.5	45	175	28
M52	3.0	35.5	70	200	28
M56	2.0	35.5	45	175	28
M56	4.0	35.5	70	200	28
M60	2.0	40	76	221	31.5
M60	4.0	40	76	221	31.5
M62	2.0	40	76	221	31.5
M64	2.0	40	79	224	31.5
M64	3.0	40	79	224	31.5
M64	4.0	40	79	224	31.50

ISO METRIC FINE HSS

LONG REDUCED SHANK MACHINE TAPS - ISO 374



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M4	0.50	2.8	10	63	2.1
M5	0.5	3.5	12	70	2.7
M6	0.50	4.5	14	80	3.4
M6	0.75	4.5	14	80	3.4
M8	0.75	6	18	90	4.9
M8	1.00	6	18	90	4.9
M9	1.00	7	18	90	5.5
M10	1.00	7	20	90	5.5
M10	1.25	7	24	100	5.5
M12	1.00	9	22	100	7.0
M12	1.25	9	22	100	7.0
M12	1.5	9	22	100	7.0
M14	1.0	11	22	100	9
M14	1.25	11	22	100	9
M14	1.5	11	22	100	9
M16	1.5	12	22	110	9
M18	1.50	14	25	110	11
M20	1.50	16	25	125	12
M22	1.50	18	25	125	14.5
M24	1.5	18	28	140	14.5

ISO METRIC FINE HSS

EXTRA LONG MACHINE TAPS - ISO 2283



SIZE	PITCH (mm)	SHANK DIA (mm)	THREAD LENGTH (mm)	OVERAL LENGTH (mm)	SQUARE (mm)
M8	1.00	6.3	19	97	5
M10	1.00	8	24	108	6.3
M10	1.25	8	24	108	6.3
M12	1.00	9	24	119	7.1
M12	1.25	9	24	119	7.1
M12	1.5	9	24	119	7.1
M14	1.25	11.2	25	127	9
M14	1.5	11.2	30	127	9
M16	1.5	12.5	32	137	10
M18	1.50	14	29	149	11.2
M20	1.50	14	29	149	11.2
M22	1.50	16	33	158	12.5
M24	1.5	18	35	172	14

UNIFIED NATIONAL COARSE

UNC

HAND AND MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
No 1	64	1.854	2.5	8	41	2
No 2	56	2.184	2.8	9.5	44.5	2.24
No 3	48	2.515	2.8	9.5	44.5	2.24
No 4	40	2.845	3.15	11	48	2.5
No 5	40	3.175	3.15	11	48	2.5
No 6	32	3.505	3.55	13	50	2.8
No 8	32	4.166	4.5	13	53	3.55
No 10	24	4.826	5	16	58	4
No 12	24	5.486	5.6	17	62	4.5
1/4	20	6.350	6.3	19	66	5
5/16	18	7.938	8	22	72	6.3
3/8	16	9.525	10	24	80	8
7/16	14	11.112	8	25	85	6.3
1/2	13	12.7	9	29	89	7.1
9/16	12	14.288	11.2	30	95	9
5/8	11	15.875	12.5	32	102	10
3/4	10	19.05	14	37	112	11.2
7/8	9	22.225	16	38	118	12.5
1"	8	25.4	18	45	130	14
1 1/8	7	28.575	20	48	138	16
1 1/4	7	31.75	22.4	51	151	18
1 3/8	6	34.925	25	57	162	20
1 1/2	6	38.1	28	60	170	22.4
1 3/4	5	44.45	31.5	67	187	25
2"	4.5	50.8	35.5	70	200	28
2 1/4	4.5	57.15	40	76	221	31.5
2 1/2	4	63.5	40	79	224	31.5



UNIFIED NATIONAL COARSE

UNC

SPIRAL POINT TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
No 1	64	1.854	2.5	8	41	2
No 2	56	2.184	2.8	9.5	44.5	2.24
No 3	48	2.515	2.8	9.5	44.5	2.24
No 4	40	2.845	3.15	11	48	2.5
No 5	40	3.175	3.15	11	48	2.5
No 6	32	3.505	3.55	13	50	2.8
No 8	32	4.166	4.5	13	53	3.55
No 10	24	4.826	5	16	58	4
No 12	24	5.486	5.6	17	62	4.5
1/4	20	6.350	6.3	19	66	5
5/16	18	7.938	8	22	72	6.3
3/8	16	9.525	10	24	80	8
7/16	14	11.112	8	25	85	6.3
1/2	13	12.7	9	29	89	7.1
9/16	12	14.288	11.2	30	95	9
5/8	11	15.875	12.5	32	102	10
3/4	10	19.05	14	37	112	11.2
7/8	9	22.225	16	38	118	12.5
1"	8	25.4	18	45	130	14
1 1/8	7	28.575	20	48	138	16
1 1/4	7	31.75	22.4	51	151	18
1 3/8	6	34.925	25	57	162	20
1 1/2	6	38.1	28	60	170	22.4
1 3/4	5	44.45	31.5	67	187	25
2"	4.5	50.8	35.5	70	200	28
2 1/4	4.5	57.15	40	76	221	31.5
2 1/2	4	63.5	40	79	224	31.5

UNIFIED NATIONAL COARSE

UNC

SPIRAL FLUTE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
No 1	64	1.854	2.5	8	41	2
No 2	56	2.184	2.8	9.5	44.5	2.24
No 3	48	2.515	2.8	9.5	44.5	2.24
No 4	40	2.845	3.15	11	48	2.5
No 5	40	3.175	3.15	11	48	2.5
No 6	32	3.505	3.55	13	50	2.8
No 8	32	4.166	4.5	13	53	3.55
No 10	24	4.826	5	16	58	4
No 12	24	5.486	5.6	17	62	4.5
1/4	20	6.350	6.3	19	66	5
5/16	18	7.938	8	22	72	6.3
3/8	16	9.525	10	24	80	8
7/16	14	11.112	8	25	85	6.3
1/2	13	12.7	9	29	89	7.1
9/16	12	14.288	11.2	30	95	9
5/8	11	15.875	12.5	32	102	10
3/4	10	19.05	14	37	112	11.2
7/8	9	22.225	16	38	118	12.5
1"	8	25.4	18	45	130	14
1 1/8	7	28.575	20	48	138	16
1 1/4	7	31.75	22.4	51	151	18
1 3/8	6	34.925	25	57	162	20
1 1/2	6	38.1	28	60	170	22.4
1 3/4	5	44.45	31.5	67	187	25
2"	5	50.8	35.5	70	200	28
2 1/4	4.5	57.15	40	76	221	31.5
2 1/2	4	63.5	40	79	224	31.5



UNIFIED NATIONAL FINE

UNF

SHORT HAND TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
No 0	80	1.524	2.5	8	41	2
No 1	72	1.854	2.5	8	41	2
No 2	64	2.184	2.8	9.5	44.5	2.24
No 3	56	2.515	2.8	9.5	44.5	2.24
No 4	48	2.845	3.15	11	48	2.5
No 5	44	3.175	3.15	11	48	2.5
No 6	40	3.505	3.55	13	50	2.8
No 8	36	4.166	4.5	13	53	3.55
No 10	32	4.826	5	16	58	4
No 12	28	5.486	5.6	17	62	4.5
1/4	28	6.350	6.3	19	66	5
5/16	24	7.938	8	22	72	6.3
3/8	24	9.525	10	24	80	8
7/16	20	11.112	8	25	85	6.3
1/2	20	12.7	9	29	89	7.1
9/16	18	14.288	11.2	30	95	9
5/8	18	15.875	12.5	32	102	10
3/4	16	19.05	14	37	112	11.2
7/8	14	22.225	16	38	118	12.5
1"	12	25.4	18	45	130	14
1 1/8	12	28.575	20	37	127	16
1 1/4	12	31.75	22.4	37	127	18
1 3/8	12	34.925	25	39	144	20
1 1/2	12	38.1	28	39	149	22.4

UNIFIED NATIONAL FINE

UNF

SPIRAL POINT TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
No 0	80	1.524	2.5	8	41	2
No 1	72	1.854	2.5	8	41	2
No 2	64	2.184	2.8	9.5	44.5	2.24
No 3	56	2.515	2.8	9.5	44.5	2.24
No 4	48	2.845	3.15	11	48	2.5
No 5	44	3.175	3.15	11	48	2.5
No 6	40	3.505	3.55	13	50	2.8
No 8	36	4.166	4.5	13	53	3.55
No 10	32	4.826	5	16	58	4
No 12	28	5.486	5.6	17	62	4.5
1/4	28	6.350	6.3	19	66	5
5/16	24	7.938	8	22	72	6.3
3/8	24	9.525	10	24	80	8
7/16	20	11.112	8	25	85	6.3
1/2	20	12.7	9	29	89	7.1
9/16	18	14.288	11.2	30	95	9
5/8	18	15.875	12.5	32	102	10
3/4	16	19.05	14	37	112	11.2
7/8	14	22.225	16	38	118	12.5
1"	12	25.4	18	45	130	14
1 1/8	12	28.575	20	37	127	16
1 1/4	12	31.75	22.4	37	127	18
1 3/8	12	34.925	25	39	144	20
1 1/2	12	38.1	28	39	149	22.4

UNIFIED NATIONAL FINE

UNF

SPIRAL FLUTE MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
No 0	80	1.524	2.5	8	41	2
No 1	72	1.854	2.5	8	41	2
No 2	64	2.184	2.8	9.5	44.5	2.24
No 3	56	2.515	2.8	9.5	44.5	2.24
No 4	48	2.845	3.15	11	48	2.5
No 5	44	3.175	3.15	11	48	2.5
No 6	40	3.505	3.55	13	50	2.8
No 8	36	4.166	4.5	13	53	3.55
No 10	32	4.826	5	16	58	4

SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
No 12	28	5.486	5.6	17	62	4.5
1/4	28	6.350	6.3	19	66	5
5/16	24	7.938	8	22	72	6.3
3/8	24	9.525	10	24	80	8
7/16	20	11.112	8	25	85	6.3
1/2	20	12.7	9	29	89	7.1
9/16	18	14.288	11.2	30	95	9
5/8	18	15.875	12.5	32	102	10
3/4	16	19.05	14	37	112	11.2
7/8	14	22.225	16	38	118	12.5
1"	12	25.4	18	45	130	14
1 1/8	12	28.575	20	37	127	16
1 1/4	12	31.75	22.4	37	127	18
1 3/8	12	34.925	25	39	144	20
1 1/2	12	38.1	28	39	149	22.4

UNIFIED NATIONAL EXTRA FINE

UNEF

SHORT HAND & MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/4	32	6.350	6.3	19	66	5
5/16	32	7.938	8	19	69	6.3
3/8	32	9.525	10	20	76	8
1/2	28	12.7	9	29	89	7.1
5/8	24	15.875	12.5	32	102	10
3/4	20	19.05	14	37	112	11.2
7/8	20	22.225	16	38	118	12.5
1"	20	25.4	18	45	130	14
1 1/8	18	28.575	20	37	127	16
1 3/8	18	34.925	25	39	144	20



UNIFIED NATIONAL

UN

HAND TAPS - ISO 529



UN(8TPI THREAD SERIES)

SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
11/8	8	28.575	20	48	138	16
11/4	8	31.75	22.4	51	151	18
13/8	8	34.925	25	57	162	20
11/2	8	38.1	28	60	170	22.4
15/8	8	41.275	28	60	170	22.4
13/4	8	44.45	31.5	67	187	25
17/8	8	47.625	31.5	67	187	25
2"	8	50.8	35.5	70	200	28
21/4	8	57.15	40	76	221	31.5
21/2	8	63.5	40	79	224	31.5

UN (12TPI THREAD SERIES)

1 1/16	12	26.988	20	37	127	16
1 3/16	12	30.163	20	37	127	16
1 5/16	12	33.338	22.4	37	137	18
1 5/8	12	41.275	28	39	149	22.4
1 3/4	12	44.45	31.5	45	165	25
1 7/8	12	47.625	31.5	45	165	25
2"	12	50.8	35.5	45	175	28
2 1/4	12	57.15	40	76	221	31.5
2 1/2	12	63.5	40	79	224	31.5

UN (14TPI THREAD SERIES)

1	14	25.4	18	45	130	14
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UNIFIED NATIONAL

UN

SPIRAL POINT SHORT MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
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UN(8TPI THREAD SERIES)

1 1/8	8	28.575	20	48	138	16
1 1/4	8	31.75	22.4	51	151	18
1 3/8	8	34.925	25	57	162	20
1 1/2	8	38.1	28	60	170	22.4
1 5/8	8	41.275	28	60	170	22.4
1 3/4	8	44.45	31.5	67	187	25
1 7/8	8	47.625	31.5	67	187	25
2"	8	50.8	35.5	70	200	28
21/4	8	57.15	40	76	221	31.5
21/2	8	63.5	40	79	224	31.5

SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
----------------	----------------	--------------------	----------------------	-----------------------	--------------------	----------------

(12TPI THREAD SERIES)

1 1/16	12	26.988	20	37	127	16
1 3/16	12	30.163	20	37	127	16
1 5/16	12	33.338	22.4	37	137	18
1 5/8	12	41.275	28	39	149	22.4
1 3/4	12	44.45	31.5	45	165	25
1 7/8	12	47.625	31.5	45	165	25
2"	12	50.8	35.5	45	175	28
2 1/4	12	57.15	40	76	221	31.5
21/2	12	63.5	40	79	224	31.5

UN (14TPI THREAD SERIES)

1	14	25.4	18	45	130	14
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UNIFIED NATIONAL

UN

SPIRAL FLUTE MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
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UN(8TPI THREAD SERIES)

1 1/4	8	31.75	22.4	51	151	18
1 3/8	8	34.925	25	57	162	20

UN(8TPI THREAD SERIES)

1 1/2	8	38.1	28	60	170	22.4
1 5/8	8	41.275	28	60	170	22.4
1 3/4	8	44.45	31.5	67	187	25
1 7/8	8	47.625	31.5	67	187	25
2"	8	50.8	35.5	70	200	28
2 1/4	8	57.15	40	76	221	31.5
2 1/2	8	63.5	40	79	224	31.5

UN (12TPI THREAD SERIES)

1 1/16	12	26.988	20	37	127	16
1 3/16	12	30.163	20	37	127	16
1 5/16	12	33.338	22.4	37	137	18
1 5/8	12	41.275	28	39	149	22.4
1 3/4	12	44.45	31.5	45	165	25
1 7/8	12	47.625	31.5	45	165	25
2"	12	50.8	35.5	45	175	28
2 1/4	12	57.15	40	76	221	31.5
2 1/2	12	63.5	40	79	224	31.5

UN (14TPI THREAD SERIES)

1	14	25.4	18	45	130	14
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BRITISH STANDARD WHITWORTH BSW

SHORT HAND & MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	40	3.175	3.15	11	48	2.5
5/32	32	3.968	4.0	13	53	3.15
3/16	24	4.762	5	16	58	4
1/4	20	6.350	6.3	19	66	5
5/16	18	7.938	8	22	72	6.3
3/8	16	9.525	10	24	80	8
7/16	14	11.112	8	25	85	6.3
1/2	12	12.7	9	29	89	7.1
9/16	12	14.288	11.2	30	95	9
5/8	11	15.875	12.5	32	102	10
1 1/16	11	17.462	14	37	112	11.2
3/4	10	19.05	14	37	112	11.2
7/8	9	22.226	16	38	118	12.5
1"	8	25.4	18	45	130	14
1 1/8	7	28.575	20	48	138	16
1 1/4	7	31.75	22.4	51	151	18
1 3/8	6	35.25	25	57	162	20
1 1/2	6	38.1	28	60	170	22.4
1 3/4	5	44.45	31.5	67	187	25
2"	4.5	50.8	35.5	70	200	28
2 1/4	4.0	57.15	40	76	221	31.5
2 1/2	4	63.5	40	79	224	31.5

BRITISH STANDARD WHITWORTH BSW

SPIRAL POINT MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	40	3.175	3.15	11	48	2.5
5/32	32	3.968	4.0	13	53	3.15
3/16	24	4.762	5	16	58	4
1/4	20	6.350	6.3	19	66	5

SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
5/16	18	7.938	8	22	72	6.3
3/8	16	9.525	10	24	80	8
7/16	14	11.112	8	25	85	6.3
1/2	12	12.7	9	29	89	7.1
9/16	12	14.288	11.2	30	95	9
5/8	11	15.875	12.5	32	102	10
11/16	11	17.462	14	37	112	11.2
3/4	10	19.05	14	37	112	11.2
7/8	9	22.225	16	38	118	12.5
1"	8	25.4	18	45	130	14
1 1/8	7	28.575	20	48	138	16
1 1/4	7	31.75	22.4	51	151	18
1 1/2	6	35.25	25	57	162	20

BRITISH STANDARD WHITWORTH BSW

SPIRAL FLUTE MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	40	3.175	3.15	11	48	2.5
5/32	32	3.968	4.0	13	53	3.15
3/16	24	4.762	5	16	58	4
1/4	20	6.350	6.3	19	66	5
5/16	18	7.938	8	22	72	6.3
3/8	16	9.525	10	24	80	8
7/16	14	11.112	8	25	85	6.3
1/2	12	12.7	9	29	89	7.1
9/16	12	14.288	11.2	30	95	9
5/8	11	15.875	12.5	32	102	10
11/16	11	17.462	14	37	112	11.2
3/4	10	19.05	14	37	112	11.2
7/8	9	22.225	16	38	118	12.5
1"	8	25.4	18	45	130	14
1 1/8	7	28.575	20	48	138	16
1 1/4	7	31.75	22.4	51	151	18
1 1/2	6	35.25	25	57	162	20



BRITISH STANDARD FINE**BSF**

SHORT HAND & MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
3/16	32	4.762	5	16	58	4
1/4	26	6.350	6.3	19	66	5
5/16	22	7.938	8	22	72	6.3
3/8	20	9.525	10	24	80	8
7/16	18	11.112	8	25	85	6.3
1/2	16	12.7	9	29	89	7.1
9/16	16	14.288	11.2	30	95	9
5/8	14	15.875	12.5	32	102	10
3/4	12	19.05	14	37	112	11.2
7/8	11	22.225	16	38	118	12.5
1"	10	25.4	18	45	130	14

BRITISH STANDARD FINE**BSF**

SPIRAL POINT MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
3/16	32	4.762	5	16	58	4
1/4	26	6.350	6.3	19	66	5
5/16	22	7.938	8	22	72	6.3
3/8	20	9.525	10	24	80	8
7/16	18	11.112	8	25	85	6.3
1/2	16	12.7	9	29	89	7.1
9/16	16	14.288	11.2	30	95	9
5/8	14	15.875	12.5	32	102	10
3/4	12	19.05	14	37	112	11.2
7/8	11	22.225	16	38	118	12.5
1"	10	25.4	18	45	130	14

**BRITISH STANDARD BRASS****BSB**

SHORT HAND & MACHINE TAPS SET(2) - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/4	26	6.350	6.3	19	66	5
5/16	26	7.937	8	19	66	6.3
3/8	26	9.525	10	20	76	8
7/16	26	11.112	8	20	76	6.3
1/2	26	12.7	9	24	84	7.1

BRITISH ASSOCIATION**BA**

SHORT HAND & MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
NO 14	0.23	1	2.5	5.5	38.5	2.0
NO 13	0.25	1.2	2.5	5.5	38.5	2.0
NO 12	0.28	1.3	2.5	7	40	2
NO 11	0.31	1.5	2.5	8	41	2
NO 10	0.35	1.7	2.5	8	41	2
NO 9	0.39	1.9	2.5	8	41	2
NO 8	0.43	2.2	2.8	9.5	44.5	2.24
NO 7	0.48	2.5	2.8	9.5	44.5	2.24
NO 6	0.53	2.8	2.8	9.5	44.5	2.24
NO 5	0.59	3.2	3.15	11	48	2.5
NO 4	0.66	3.6	3.55	13	50	2.8
NO 3	0.73	4.1	4.5	13	53	3.55
NO 2	0.81	4.7	5	16	58	4
NO 1	0.9	5.3	5.6	17	62	4.5
NO 0	1	6.0	6.3	19	66	5



BRITISH ASSOCIATION**BA**

SPIRAL POINT MACHINE TAPS - ISO 529



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
NO 14	0.23	1	2.5	5.5	38.5	2.0
NO 13	0.25	1.2	2.5	5.5	38.5	2.0
NO 12	0.28	1.3	2.5	7	40	2
NO 11	0.31	1.5	2.5	8	41	2
NO 10	0.35	1.7	2.5	8	41	2
NO 9	0.39	1.9	2.5	8	41	2
NO 8	0.43	2.2	2.8	9.5	44.5	2.24
NO 7	0.48	2.5	2.8	9.5	44.5	2.24
NO 6	0.53	2.8	2.8	9.5	44.5	2.24
NO 5	0.59	3.2	3.15	11	48	2.5
NO 4	0.66	3.6	3.55	13	50	2.8
NO 3	0.73	4.1	4.5	13	53	3.55
NO 2	0.81	4.7	5	16	58	4
NO 1	0.9	5.3	5.6	17	62	4.5
NO 0	1	6.0	6.3	19	66	5

BSP MECHANICAL JOINT ST BF**G**

SHORT HAND & MACHINE TAPS SET(2) - ISO 2284



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	28	9.728	8	15	59	6.3
1/4	19	13.157	10	19	67	8
3/8	19	16.662	12.5	21	75	10
1/2	14	20.955	16	26	87	12.5
5/8	14	22.911	18	26	91	14
3/4	14	26.441	20	28	96	16
7/8	14	30.201	22.4	29	102	18
1	11	33.249	25	33	109	20
1 1/8	11	37.897	31.5	36	119	25
1 1/4	11	41.91	31.5	36	119	25
1 1/2	11	47.803	35.5	37	125	28
1 3/4	11	53.746	35.5	39	132	28
2	11	59.614	40	41	140	31.5

SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
2 1/4	11	65.71	40	42	142	31.5
2 1/2	11	75.184	45	45	153	35.5
3	11	87.884	50	48	164	40

BSP MECHANICAL JOINT**G**

SHORT HAND & MACHINE TAPS SET(2) LH - ISO 2284



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	28	9.728	8	15	59	6.3
1/4	19	13.157	10	19	67	8
3/8	19	16.662	12.5	21	75	10
1/2	14	20.955	16	26	87	12.5
5/8	14	22.911	18	26	91	14
3/4	14	26.441	20	28	96	16
7/8	14	30.201	22.4	29	102	18
1	11	33.249	25	33	109	20

BSP MECHANICAL JOINT**G**

SPIRAL POINT MACHINE TAPS LH - ISO 2284



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	28	9.728	8	15	59	6.3
1/4	19	13.157	10	19	67	8
3/8	19	16.662	12.5	21	75	10
1/2	14	20.955	16	26	87	12.5
5/8	14	22.911	18	26	91	14
3/4	14	26.441	20	28	96	16
7/8	14	30.201	22.4	29	102	18
1	11	33.249	25	33	109	20

BSP LEAKPROOF JOINT**RP**

SHORT HAND & MACHINE TAPS SET(2) - ISO 2284



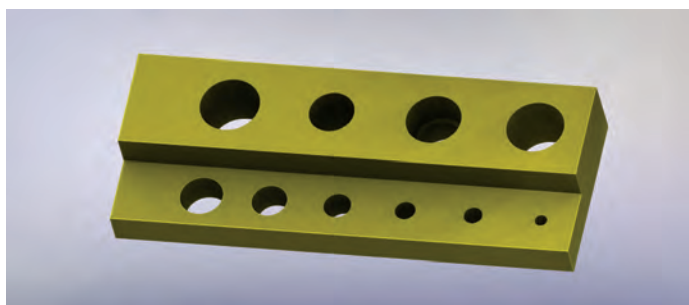
SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	28	9.728	8	15	59	6.3
1/4	19	13.157	10	19	67	8
3/8	19	16.662	12.5	21	75	10
1/2	14	20.955	16	26	87	12.5
5/8	14	22.911	18	26	91	14
3/4	14	26.441	20	28	96	16
1	11	33.249	25	33	109	20
1 1/4	11	41.91	31.5	36	119	25
1 1/2	11	47.803	35.5	37	125	28
2	11	59.614	40	41	140	31.5
2 1/2	11	75.184	45	45	153	35.5
3	11	87.884	50	48	164	40

BSP LEAKPROOF JOINT**RP**

SHORT HAND & MACHINE TAPS SET(2) LH - ISO 2284



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/2	14	20.955	16	26	87	12.5
1	11	33.249	25	33	109	20

**BSP LEAKPROOF JOINT****RP**

SPIRAL POINT MACHINE TAPS - ISO 2284

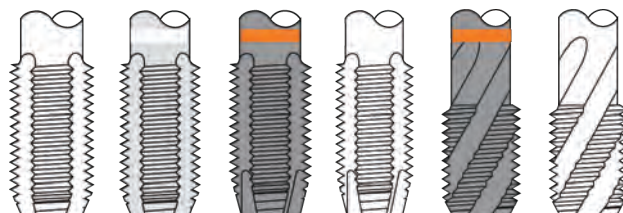


SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	28	9.728	8	15	59	6.3
1/4	19	13.157	10	19	67	8
3/8	19	16.662	12.5	21	75	10
1/2	14	20.955	16	26	87	12.5
3/4	14	26.441	20	28	96	16
1	11	33.249	25	33	109	20

BSP MECHANICAL JOINT**RP**

LONG SHANK MACHINE TAPS - DIN 5156

STR. FL. FORM C	STR. FL. NITRIDE	ST SP	BF SP	ST SF	BF SF
G0220	G0222GG	G12210R	G1220	G42210R	G4220
C	C	B	B	C/D	C/D
BF	NI	ST	BF	ST	BF
M/L	M/L	M/L	M/L	M/L	M/L



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	28	9.728	7	20	90	5.5
1/4	19	13.157	11	22	100	9
3/8	19	16.662	12	22	100	9
1/2	14	20.955	16	25	125	12
5/8	14	22.911	18	25	125	14.5
3/4	14	26.441	20	28	140	16
1	11	33.249	25	30	160	20
1 1/4	11	41.91	32	30	170	24
1 1/2	11	47.803	36	32	190	29

* Under normal usages, G taps will cut threads to form a mechanical joint (M), whilst RP taps, being smaller in effective diameter, will cut threads to form a leakproof joint.

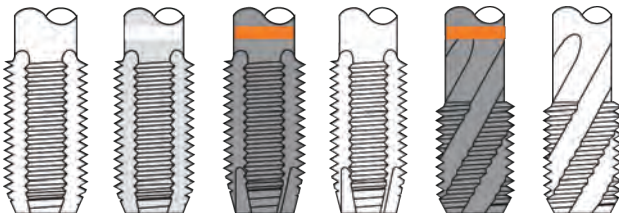
BSP MECHANICAL JOINT

G

LONG SHANK MACHINE TAPS - DIN 5156



STR. FL. FORM C	STR. FL. NITRIDE	ST SP	BF SP	ST SF	BF SF
G0220	G0222GG	G12210R	G1220	G42210R	G4220
C	C	B	B	C/D	C/D
BF	NI	ST	BF	ST	BF
M/L	M/L	M/L	M/L	M/L	M/L



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	28	9.728	7	20	90	5.5
1/4	19	13.157	11	22	100	9
3/8	19	16.662	12	22	100	9
1/2	14	20.955	16	25	125	12
5/8	14	22.911	18	25	125	14.5
3/4	14	26.441	20	28	140	16
1	11	33.249	25	30	160	20
1 1/4	11	41.91	32	30	170	24
1 1/2	11	47.803	36	32	190	29

BSPT - 1:16 TAPER

RC

ISO 2284



SIZE (mm)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	GAUGE LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/16	28	7.723	5.6	14	10.1	52	4.5
1/8	28	9.728	8	15	10.1	59	6.3
1/4	19	13.157	10	19	15	67	8
3/8	19	16.662	12.5	21	15.4	75	10
1/2	14	20.955	16	26	20.5	87	12.5
3/4	14	26.441	20	28	21.8	96	16
1	11	33.249	25	33	26	109	20
1 1/4	11	41.91	31.5	36	28.3	119	25
1 1/2	11	47.803	35.5	37	28.3	125	28
2	11	59.614	40	41	32.7	140	31.5
2 1/2	11	75.184	45	45	37.1	153	35.5

* For easiest threading use 1:16 Taper Reamer before tapping

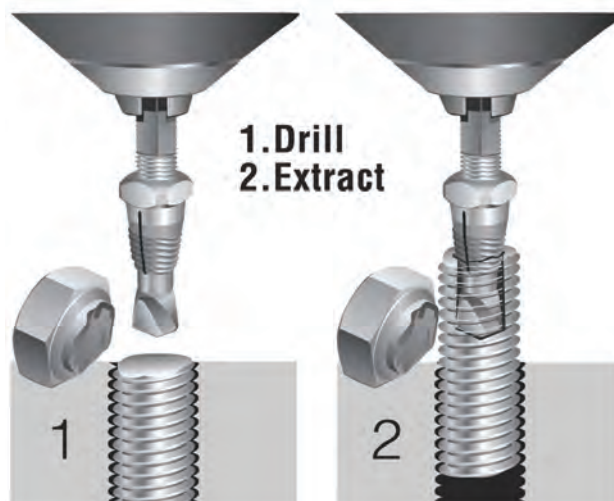
NATIONAL PIPE STRAIGHT NPS/NPF

ISO 2284



SIZE (Inch)	PITCH (TPI)	NOM DIA (mm)	SHANK DIA (mm)	THREAD LTH (mm)	OAL LTH (mm)	SQUARE (mm)
1/8	27	10.272	8	15	59	6.3
1/4	18	13.571	10	19	67	8
3/8	18	17.053	12.5	21	75	10
1/2	14	21.224	16	26	87	12.5
3/4	14	26.568	20	28	96	16
1	11 1/2	33.228	25	33	109	20
1 1/4	11 1/2	41.986	31.5	36	119	25
1 1/2	11 1/2	48.054	35.5	37	125	28
2	11 1/2	60.091	40	41	140	31.5

TAP DRILL EXTRACTORS



HSS CIRCULAR DIES

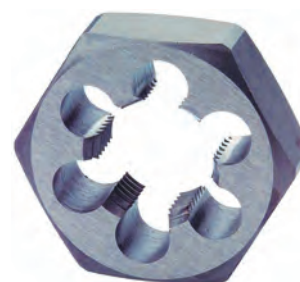
ISO METRIC COARSE DIN 22568 STD



SIZE	PITCH(mm)	DIE STOCK(mm)	L/H
M1	0.25	16 X 5	
M1.2	0.25	16 X 5	
M1.4	0.3	16 X 5	
M1.6	0.35	16 X 5	
M1.7	0.35	16 X 5	
M2	0.4	16 X 5	*
M2.2	0.45	16 X 5	
M2.3	0.4	16 X 5	
M2.5	0.45	16 X 5	*
M2.6	0.45	16 X 5	
M3	0.5	20 X 5	*
M3	0.6	20 X 5	
M3.5	0.6	20 X 5	*
M4	0.7	20 X 5	*
M4	0.75	20 X 7	
M4.5	0.75	20 X 7	
M5	0.8	20 X 7	*
M5	0.9	20 X 7	
M6	1	20 X 7	*
M7	1	25 X 9	
M8	1.25	25 X 9	*
M9	1.25	25 X 9	
M10	1.5	30 X 11	*
M11	1.5	30 X 11	
M12	1.75	38 X 14	*
M14	2	38 X 14	*
M16	2	45 X 18	*
M18	2.5	45 X 18	*
M20	2.5	45 X 18	*
M22	2.5	55 X 22	*
M24	3	55 X 22	*
M27	3	65 X 25	*
M30	3.5	65 X 25	
M33	3.5	65 X 25	
M36	4	65 X 25	
M39	4	75 X 30	
M42	4.5	75 X 30	
M45	4.5	90 X 36	
M48	5	90 X 36	
M52	5	90 X 36	

HSS HEX DIES

ISO METRIC COARSE - DIN 22568 STD



SIZE	PITCH(mm)	DIMENSION(mm)	L/H
M1	0.25	18 X 5	
M1.2	0.25	18 X 5	
M1.4	0.3	18 X 5	
M1.6	0.35	18 X 5	
M1.7	0.35	18 X 5	
M2	0.4	18 X 5	
M2.2	0.45	18 X 5	
M2.3	0.4	18 X 5	
M2.5	0.45	18 X 5	
M2.6	0.45	18 X 5	
M3	0.5	18 X 5	
M3	0.6	18 X 5	
M3.5	0.6	18 X 5	
M4	0.7	18 X 5	
M4	0.75	18 X 7	
M4.5	0.75	18 X 7	
M5	0.8	18 X 7	*
M5	0.9	18 X 7	
M6	1	18 X 7	*
M7	1	21 X 9	
M8	1.25	21 X 9	*
M9	1.25	21 X 9	
M10	1.5	27 X 11	*
M11	1.5	27 X 11	
M12	1.75	36 X 14	*
M14	2	36 X 14	
M16	2	41 X 18	
M18	2.5	41 X 18	
M20	2.5	41 X 18	
M22	2.5	50 X 22	
M24	3	50 X 22	
M27	3	60 X 25	
M30	3.5	60 X 25	*
M33	3.5	60 X 25	
M36	4	60 X 25	
M39	4	70 X 30	
M42	4.5	70 X 30	
M45	4.5	85 X 36	
M48	5	85 X 36	
M52	5	85 X 36	

HSS CIRCULAR DIES

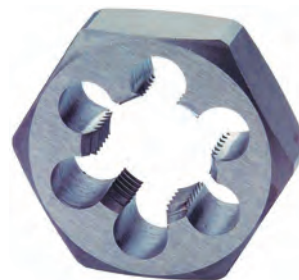
ISO METRIC FINE - DIN 22568 STD/LF



SIZE	PITCH(mm)	DIE STOCK(mm)
M3	0.35	20 X 5
M4	0.5	20 X 5
M4.5	0.5	20 X 5
M5	0.5	20 X 5
M5	0.75	20 X 7
M6	0.5	20 X 5
M6	0.75	20 X 7
M7	0.75	25 X 9
M8	0.5	25 X 9
M8	0.75	25 X 9
M8	1.0	25 X 9
M9	0.75	25 X 9
M9	1.0	25 X 9
M10	0.75	30 X 11
M10	1.0	30 X 11
M10	1.25	30 X 11
M11	1.0	30 X 11
M12	1.0	38 X 10
M12	1.25	38 X 10
M12	1.5	38 X 10
M14	1.0	38 X 10
M14	1.25	38 X 10
M14	1.5	38 X 10
M16	1.0	45 X 14
M16	1.5	45 X 14
M18	1.0	45 X 14
M18	1.5	45 X 14
M18	2.0	45 X 14
M20	1.0	45 X 14
M20	1.5	45 X 14
M20	2.0	45 X 14
M22	1.5	55 X 16
M24	1	55 X 16
M24	1.5	55 X 16
M24	2.0	55 X 16
M25	1.0	55 X 16
M25	1.5	55 X 16
M26	2.0	55 X 16
M27	1.5	65 X 18
M28	1.5	65 X 18
M30	1.5	65 X 18
M30	2.0	65 X 18
M30	3.0	65 X 25
M32	1.5	65 X 18
M36	1.5	65 X 18
M36	2.0	65 X 18
M39	1.5	75 X 20
M40	1.5	75 X 20
M48	2	90 X 22
M50	1.5	90 X 22

HSS HEX DIES

ISO METRIC FINE - DIN 22568 STD



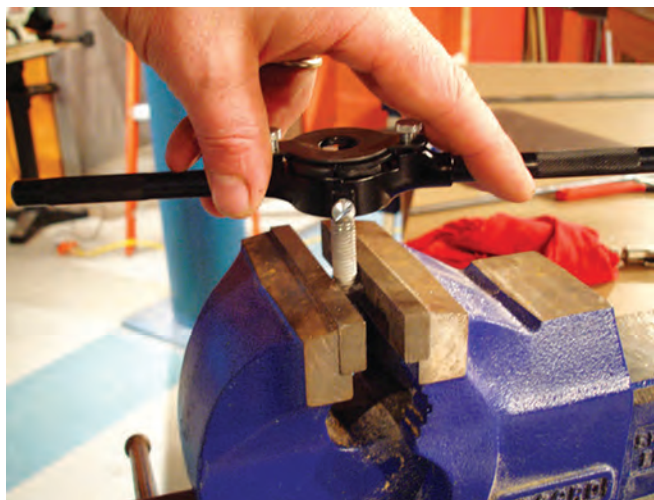
SIZE	PITCH(mm)	DIMENSION(mm)	L/H
M3	0.35	18 X 5	
M4	0.5	18 X 5	
M4.5	0.5	18 X 5	
M5	0.5	18 X 5	
M5	0.75	18 X 7	*
M6	0.5	18 X 5	
M6	0.75	18 X 7	
M7	0.75	21 X 9	
M8	0.5	21 X 9	
M8	0.75	21 X 9	
M8	1.0	21 X 9	
M9	0.75	21 X 9	
M9	1.0	21 X 9	
M10	0.75	27 X 11	
M10	1.0	27 X 11	
M10	1.25	27 X 11	
M11	1.0	27 X 11	
M12	1.0	36 X 10	
M12	1.25	36 X 10	
M12	1.5	36 X 10	
M14	1.0	36 X 10	
M14	1.25	36 X 10	
M14	1.5	36 X 10	
M16	1.0	41 X 14	
M16	1.5	41 X 14	*
M18	1.0	41 X 14	
M18	1.5	41 X 14	
M18	2.0	41 X 14	
M20	1.0	41 X 14	
M20	1.5	41 X 14	
M20	2.0	41 X 14	
M22	1.5	50 X 16	
M24	1	50 X 16	
M24	1.5	50 X 16	
M24	2.0	50 X 16	
M25	1.0	50 X 16	
M25	1.5	50 X 16	
M26	2.0	60 X 18	
M27	1.5	60 X 18	
M28	1.5	60 X 18	
M30	1.5	60 X 18	
M30	2.0	60 X 18	
M30	3.0	60 X 18	
M32	1.5	60 X 18	
M36	1.5	60 X 18	
M36	2.0	60 X 18	
M39	1.5	70 X 20	
M40	1.5	70 X 20	
M48	2	85 X 22	
M50	1.5	85 X 22	

HSS CIRCULAR DIES**UNC**

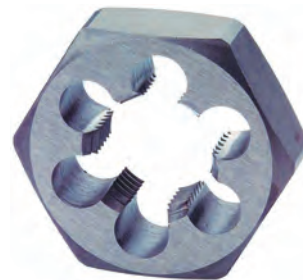
UNIFIED NATIONAL COARSE UNC - DIN 22568 STD



SIZE	PITCH(TPI)	DIE STOCK(mm)	L/H
No 1	64	16 x 5	
No 2	56	16 x 5	
No 3	48	16 x 5	
No 4	40	16 x 5	
No 5	40	20 x 5	
No 6	32	20 x 7	
No 8	32	20 x 7	
No 10	24	20 x 7	
No 12	24	20 x 7	
1/4	20	20 x 7	*
5/16	18	25 x 9	*
3/8	16	30 x 11	*
7/16	14	30 x 11	*
1/2	13	38 x 14	*
9/16	12	38 x 14	*
5/8	11	45 x 18	*
3/4	10	45 x 18	*
7/8	9	55 x 22	
1	8	55 x 22	
1 1/8	7	65 x 25	
1 1/4	7	65 x 25	
1 3/8	6	65 x 25	
1 1/2	6	75 x 30	
1 3/4	5	90 x 36	
2	4 1/2	90 x 36	

**HSS HEX DIES****UNC**

UNIFIED NATIONAL COARSE - DIN 22568 STD



SIZE	PITCH(TPI)	DIMENSION(mm)	L/H
No 1	64	18 x 5	
No 2	56	18 x 5	
No 3	48	18 x 5	
No 4	40	18 x 5	
No 5	40	18 x 5	
No 6	32	18 x 5	
No 8	32	18 x 5	
No 10	24	18 x 7	
No 12	24	18 x 7	
1/4	20	18 x 7	
5/16	18	21 x 9	
3/8	16	27 x 11	*
7/16	14	27 x 11	
1/2	13	36 x 14	
9/16	12	36 x 14	
5/8	11	41 x 18	
3/4	10	41 x 18	
7/8	9	50 x 22	*
1	8	50 x 22	*
1 1/8	7	60 x 25	
1 1/4	7	60 x 25	
1 3/8	6	60 x 25	
1 1/2	6	70 x 30	
1 3/4	5	85 x 36	
2	4 1/2	85 x 36	



HSS CIRCULAR DIES**UNF**

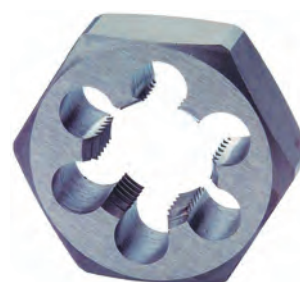
UNIFIED NATIONAL FINE UNF - DIN 22568 STD



SIZE	PITCH(TPI)	DIE STOCK(mm)	L/H
No 0	80	16 x 5	
No 1	72	16 x 5	
No 2	64	16 x 5	
No 3	56	16 x 5	
No 4	48	16 x 5	
No 5	44	20 x 5	
No 6	40	20 x 5	
No 8	36	20 x 5	
No 10	32	20 x 7	
No 12	28	20 x 7	
1/4	28	20 x 7	*
5/16	24	25 x 9	*
3/8	24	30 x 11	*
7/16	20	30 x 11	*
1/2	20	38 x 10	*
9/16	18	38 x 10	*
5/8	18	45 x 14	*
3/4	16	45 x 14	
7/8	14	55 x 16	
1	12	55 x 16	
1 1/8	12	65 x 18	
1 1/4	12	65 x 18	
1 3/8	12	65 x 18	
1 1/2	12	75 x 20	
1 3/4	12	90 x 36	
2	12	90 x 36	

HSS HEX DIES**UNF**

UNIFIED NATIONAL FINE - DIN 22568 STD



SIZE	PITCH(TPI)	DIMENSION(mm)	L/H
No 0	80	18 X 5	
No 1	72	18 x 5	
No 2	64	18 x 5	
No 3	56	18 x 5	
No 4	48	18 x 5	
No 5	44	18 x 5	
No 6	40	18 x 5	
No 8	36	18 x 5	
No 10	32	18 x 7	
No 12	28	18 x 7	
1/4	28	18 x 7	
5/16	24	21 x 9	
3/8	24	27 x 11	
7/16	20	27 x 11	
1/2	20	36 x 10	*
9/16	18	36 x 10	
5/8	18	41 x 14	
3/4	16	41 x 14	*
7/8	14	50 x 16	*
1	12	50 x 16	*
1 1/8	12	60 x 18	
1 1/4	12	60 x 18	
1 3/8	12	60 x 18	
1 1/2	12	70 x 20	
1 3/4	12	85 x 22	
2	12	85 x 22	

HSS CIRCULAR DIES**UNEF**

UNIFIED NATIONAL EXTRA FINE - DIN 22568 STD



SIZE	PITCH(mm)	DIE STOCK(mm)
No 12	32	20 x 7
1/4	32	20 x 7
5/16	32	25 x 9
3/8	32	30 x 11
7/16	28	30 x 11
1/2	28	38 x 10
9/16	24	38 x 10
5/8	24	45 x 14
11/16	24	45 x 14
3/4	20	45 x 14
7/8	20	55 x 16
1	20	55 x 16

HSS HEX DIES**UNEF**

UNIFIED NATIONAL EXTRA FINE - DIN 22568 STD



SIZE	PITCH(TPI)	DIMENSION(mm)	L/H
No 12	32	18 x 7	
1/4	32	18 x 7	
5/16	32	21 x 9	
3/8	32	27 x 11	
7/16	28	27 x 11	
1/2	28	36 x 10	*
9/16	24	36 x 10	*
5/8	24	41 x 14	
11/16	24	41 x 14	
3/4	20	41 x 14	
7/8	20	50 x 16	
1	20	50 x 16	

HSS CIRCULAR DIES**BSW**

BRITISH STANDARD WHITWORTH - DIN 22568 STD



SIZE	PITCH(TPI)	DIE STOCK(mm)	L/H
1/16	60	16 X 5	
3/32	48	16 X 5	
1/8	40	20 X 5	
5/32	32	20 X 7	
3/16	24	20 X 7	*
7/32	24	20 X 7	
1/4	20	20 X 7	*
5/16	18	25 X 9	*
3/8	16	30 X 11	*
7/16	14	30 X 11	
1/2	12	38 X 14	*
9/16	12	38 x 14	
5/8	11	45 x 18	*
3/4	10	45 x 18	*
7/8	9	55 x 22	*
1	8	55 x 22	
1 1/8	7	65 x 25	
1 1/4	7	65 x 25	
1 3/8	6	65 x 25	
1 1/2	6	75 x 30	



HSS HEX DIES**BSW**

BRITISH STANDARD WHITWORTH - DIN 22568 STD



SIZE	PITCH(TPI)	DIMENSION(mm)	L/H
1/16	60	18 X 5	
3/32	48	18 X 5	
1/8	40	18 X 5	
5/32	32	18 X 5	
3/16	24	18 X 7	*
7/32	24	18 X 7	
1/4	20	18 X 7	*
5/16	18	21 X 9	*
3/8	16	27 X 11	*
7/16	14	27 X 11	*
1/2	12	36 X 14	*
9/16	12	36 X 14	
5/8	11	41 X 18	*
3/4	10	41 X 18	*
7/8	9	50 X 22	*
1	8	50 X 22	*
11/8	7	60 X 25	
11/4	7	60 X 25	*
13/8	6	60 X 25	
11/2	6	70 X 30	

HSS CIRCULAR DIES**BSF**

BRITISH STANDARD FINE - DIN EN 22568 STD



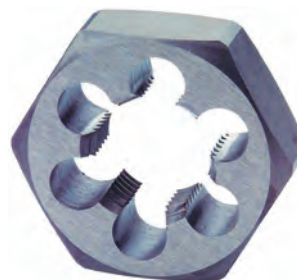
SIZE	PITCH(TPI)	DIE STOCK(mm)	L/H
3/16	32	20 X 7	
1/4	26	20 X 7	
5/16	22	25 X 9	
3/8	20	30 X 11	
7/16	18	30 X 11	
1/2	16	38 X 10	*
9/16	16	38 X 10	
5/8	14	45 X 14	

SIZE**PITCH(TPI)****DIE STOCK(mm)****L/H**

3/4	12	45 X 14	
7/8	11	55 X 16	*
1	10	55 X 16	*
11/8	9	65 X 18	
11/4	9	65 X 18	
13/8	8	65 X 18	
11/2	8	75 X 20	
13/4	7	90 X 22	
2	7	90 X 22	

HSS HEX DIES**BSF**

BRITISH STANDARD FINE - DIN EN 22568



SIZE	PITCH(TPI)	DIMENSION(mm)	L/H
3/16	32	18 X 7	
1/4	26	18 X 7	
5/16	22	21 X 9	
3/8	20	27 X 11	*
7/16	18	27 X 11	
1/2	16	36 X 10	
9/16	16	36 X 10	*
5/8	14	41 X 14	
3/4	12	41 X 14	*
7/8	11	50 X 16	*
1	10	50 X 16	
11/8	9	60 X 18	
11/4	9	60 X 18	
13/8	8	60 X 18	
11/2	8	70 X 20	
13/4	7	85 X 22	*
2	7	85 X 22	



HSS CIRCULAR DIES**BA**

BRITISH ASSOCIATION - DIN EN 22568



SIZE	PITCH	DIE STOCK(mm)
N010	0.35	16 X 5
N09	0.39	16 X 5
N08	0.43	16 X 5
N07	0.48	16 X 5
N06	0.53	16 X 5
N05	0.59	20 X 5
N04	0.66	20 X 5
N03	0.73	20 X 5
N02	0.81	20 X 7
N01	0.90	20 X 7
N00	1	20 X 7

HSS HEX DIES**BA**

BRITISH ASSOCIATION - DIN EN 22568



SIZE	PITCH	DIMENSION(mm)
N010	0.35	19 X 5
N09	0.39	19 X 5
N08	0.43	19 X 5
N07	0.48	19 X 5
N06	0.53	19 X 5
N05	0.59	19 X 5
N04	0.66	19 X 5
N03	0.73	19 X 5
N02	0.81	19 X 7
N01	0.90	19 X 7
N00	1	19 X 7

HSS CIRCULAR DIES**BSB**

BRITISH STANDARD BRASS - DIN EN 22568

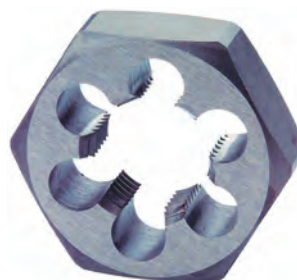


SIZE	PITCH(TPI)	DIE STOCK(mm)
1/4	26	20 X 7
5/16	26	25 X 9
3/8	26	30 X 11
7/16	26	30 X 11
1/2	26	38 X 10
5/8	26	45 X 14
3/4	26	45 X 14

* USE /4" BSF NORMALLY EX-STOCK:
PRICE ON REQUEST

HSS CIRCULAR DIES**BSB**

BRITISH STANDARD BRASS - DIN EN 22568



SIZE	PITCH(TPI)	DIEMNSION(mm)
1/4*	26	20 X 7
5/16	26	25 X 9
3/8	26	30 X 11
7/16	26	30 X 11
1/2	26	38 X 10
5/8	26	45 X 14
3/4	26	45 X 14

* USE /4" BSF NORMALLY EX-STOCK:
PRICE ON REQUEST

HSS CIRCULAR DIES**BSP G**

DIN EN 24231



SIZE	PITCH(TPI)	DIE STOCK(mm)	L/H
G1/8	28	30 X 11	
G1/4	19	38 X 10	*
G3/8	19	45 X 14	*
G1/2	14	45 X 14	*
G5/8	14	55 X 16	*
G3/4	14	55 X 16	
G7/8	14	65 X 18	
G1	11	65 X 18	*
G1 1/4	11	75 X 20	
G1 1/2	11	90 X 22	
G1 3/4	11	90 X 22	
G2	11	105 X 22	

HSS HEX DIES**BSP G**

DIN EN 24231



SIZE	PITCH(TPI)	DIMENSION(mm)	L/H
G1/8	28	27 X 11	*
G1/4	19	36 X 10	
G3/8	19	41 X 14	
G1/2	14	41 X 14	*
G5/8	14	50 X 16	
G3/4	14	50 X 16	*
G7/8	14	60 X 18	
G1	11	60 X 18	
G1 1/4	11	70 X 20	
G1 1/2	11	85 X 22	
G1 3/4	11	100 X 22	
G2	11	100 X 22	

HSS CIRCULAR DIES**BSPT RC G**

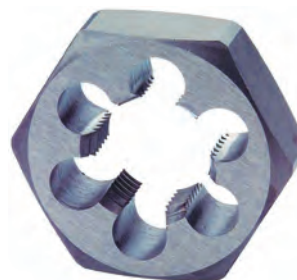
[1:16 TAPER] - DIN EN 24230



SIZE	PITCH(TPI)	DIE STOCK(mm)
1/8	28	30 X 11
1/4	19	38 X 14
3/8	19	45 X 14
1/2	14	45 X 18
3/4	14	55 X 22
1	11	65 X 25

HSS HEX DIES**BSPT RC G**

[1:16 TAPER] - DIN EN 24230



SIZE	PITCH(TPI)	DIMENSION(mm)
1/8	28	27 X 11
1/4	19	36 X 14
3/8	19	41 X 14
1/2	14	41 X 18
3/4	14	60 X 18
1	11	60 X 25



HSS CIRCULAR DIES**NPT**

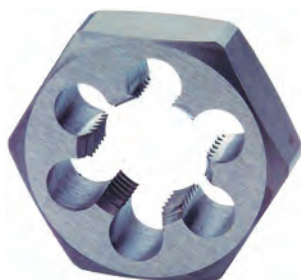
NATIONAL PIPE TAPER (1:16 TAPER)



SIZE	PITCH(TPI)	DIE STOCK(mm)
1/16	27	25 X 9
1/8	27	30 X 11
1/4	18	38 X 14
3/8	18	45 X 14
1/2	14	45 X 18
3/4	14	55 X 22
1 1	11 1/2	65 X 25
1.1/4	1 11/2	75 X 25
1 1/2	1 11/2	90 X 25
2	1 11/2	105 X 27

HSS HEX DIES**NPT**

NATIONAL PIPE TAPER (1:16 TAPER)



SIZE	PITCH(TPI)	DIMENSION(mm)
1/16	27	27 X 11
1/8	27	27 X 11
1/4	18	36 X 14
3/8	18	41 X 14
1/2	14	41 X 18
3/4	14	60 X 18
1	1 11/2	60 X 25
1.1/4	1 11/2	75 X 30
1 1/2	1 11/2	85 X 27
2	1 11/2	100 X 28

DIE STOCKS AND TAP WRENCHES

DIE STOCKS HEAVY DUTY STEEL BODY - DIN225



DIAMETER(MM)	HEIGHT(MM)
16	5
20	5
20	7
25	9
30	11
38	10
38	14
45	14
45	18
55	16
55	22
65	18
65	25
75	20
75	30
90	22
90	36

TAP WRENCHES ADJUSTABLE HEAVY DUTY FORGED STEEL - DIN 1814



SIZE	CAPACITY	
	ISO 529	DIN 352
0	M1-M7	M1-M8
1	M1-M8	M1-M10
1 1/2	M2-M12	M2-M12
2	M4-M12	M4-M12
3	M6-M20	M5-M18
4	M11-M27	M11-M27
5	M13-M30	M13-M30
6	M18-M42	M18-M42
7	M25-M52	M25-M52
8	M25-M64	M25-M64

RATCHET TYPE WRENCHES



NUMBER	LENGTH	CAPACITY ISO 529
1	85	M2-M6
2	100	M6-M12
10	250	M2-M6
20	300	M6-M12

THREAD FILES AND GAUGES

THREAD RESTORER

TYPE	PITCH
METRIC #8	0.8/1/1.25/1.5/1.75/2/2.5/3mm
IMPERIAL #1	11/12/13/14/16/18/20/24TPI
IMPERIAL #2	9/10/12/16/20/27/28/32TPI
PIPE	8/11/12/14/18TPI

SCREW PITCH GAUGE METRIC/ IMPERIAL 54 BLADES



COMBINED SCREW CUTTING GAUGE FOR 60° (METRIC & AMERICAN), 55° (WHIT), 14.5° (ACME half angle)



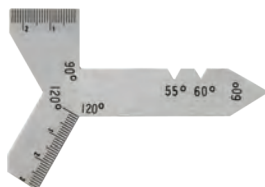
TURNING & THREAD GAUGE 55° AND 60°



TRAPEZOIDAL THREAD GAUGE 2-12MM PITCH WITH 30° FLANK ANGLE.



UNIVERSAL GRINDING GAUGE COMBINED DRILL POINT GAUGE, 55° + 60°, HEXAGON AND RIGHT ANGLE.



TAPS AND DIE SETS IN BOXES

ISO 529 & DIN EN 22568



Size	Description
M3-M12	STD HSSE-V TAP SETS & DIES BF M3,4,5,6,8,10,12
M3-M12	SERIAL HSSE-V TAP SETS & DIES BF M3,4,5,6,8,10,12
M3-M20	STD HSSE-V TAP SETS & DIES BF M3,4,5,6,8,10,12,14,16,18,20
M3-M20	SERIAL HSSE-V TAP SETS & DIES BF M3,4,5,6,8,10,12,14,16,18,20
M3-M12	STD HSS TAP SETS & DIES BF M3,4,5,6,8,10,12
M3-M20	STD HSS TAP SETS & DIES BF M3,4,5,6,8,10,12,14,16,18,20

TAPS IN METAL BOXES

M3-M12	SECONDS	BF	M3,4,5,6,8,10,12
M3-M12	SPIRAL POINT	BF	M3,4,5,6,8,10,12
M3-M12	SPIRAL POINT	ST	M3,4,5,6,8,10,12
M3-M12	SPIRAL FLUTE	BF	M3,4,5,6,8,10,12
M3-M12	SPIRAL FLUTE	ST	M3,4,5,6,8,10,12
M3-M12	STANDARD SETS	BF	M3,4,5,6,8,10,12
M3-M12	SERIAL SETS	BF	M3,4,5,6,8,10,12

RING TAP SETS

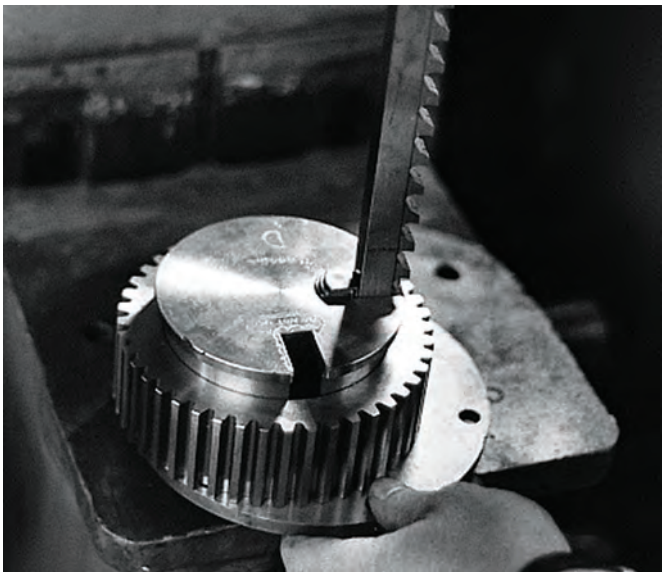
M3-M12	DIN371/6 SPIRAL POINT	OR	ST
M3-M2	DIN371/6 SPIRAL FLUTE	OR	ST
M3-M12	DIN371/6 SPIRAL FLUTE	OR	ST
M3-M12	DIN371/6 SPIRAL POINT	RR	NIST
M3-M12	DIN371/6 SPIRAL FLUTE	RR	NIST
M3-M12	DIN371/6 SPIRAL POINT	BR	ST
M3-M12	DIN371/6 SPIRAL FLUTE	BR	ST
M3-M12	DIN371/6 SPIRAL POINT	GR	BF
M3-M12	DIN371/6 SPIRAL FLUTE	GR	BF
M3-M12	DIN371/6 SPIRAL POINT	YR	BF
M3-M12	DIN371/6 SPIRAL FLUTE	YR	BF
M3-M12	DIN371/6 SPIRAL POINT	YR	SO ST
M3-M12	DIN371/6 SPIRAL FLUTE	YR	SO ST

WDS MARLCO KEYWAY BOACHES METRIC



B - KEYWAY BODY WIDTH **L1** - O/ALL LENGTH **L2** - MIN LENGTH OF CUT
L3 - MAX LENGTH **P** - PITCH OF TEETH **S** - NO. OF SHIMS X THICKNESS
R - NO. OF PASSES

SIZE (mm)	STYLE	B	L1	L2	L3	P	S	WDS NO
2	OM	4.20	152	10.2	25.5	5.1	0	6021-202
3	OM	4.20	152	10.2	25.5	5.1	1 X 0.75	6021-203
4	OM	4.20	152	10.2	25.5	5.1	2 X 0.75	6021-204
4	1M	8.25	203	18.2	54	9.1	1 X 0.25 2 X 0.75	6022-204
5	1M	8.25	203	18.2	54	9.1	3 X 0.75	6022-205
6	1M	8.25	203	18.2	54	9.1	3 X 0.75 1 X 0.50	6022-206
8	1M	8.25	203	18.2	54	9.1	4 X 0.75 1 X 0.25	6022-208
8	2M	14.30	305	31.8	104	15.9	2 X 1.25 1 X 0.75	6023-208
10	2M	14.30	305	31.8	104	15.9	2 X 1.25 1 X 0.75	6023-210
12	2M	14.30	305	31.8	104	15.9	2 X 1.25 1 X 0.75	6023-212
14	2M	14.30	305	31.8	104	15.9	3 X 1.25	6023-214
16	3M	19.05	305	31.8	104	15.9	3 X 1.25 2 X 0.50	6024-216
18	3M	19.05	305	31.8	104	15.9	3 X 1.25 2 X 0.50	6024-218
20	4M	25.40	380	38	152	19.0	7 X 0.75 2 X 0.50	6025-220
22	4M	25.4	380	38	152	19	9 X 0.75	6025-222
25	4M	25.4	380	38	152	19	9 X 0.75	6025-225



WDS MARLCO KEYWAY BROACH SETS METRIC



BROACH SET 6001: CONSISTS OFF 3 BROACHES,
5 GUIDES AND 4 SHIMS

SIZE (mm)	BROACH STYLE	WDS NO
2	LOM	6001
3	LOM	6001
4	LOM	6001

GUIDE BORE DIAMETER: 6 7 8 10 12
SHIMS: 1X0.25, 0.50, 2X0.75

BROACH SET 6002: CONSISTS OFF 4 BROACHES,
9 GUIDES AND 6 SHIMS

SIZE (mm)	BROACH STYLE	WDS NO
4	L1M	6002
5	L1M	6002
6	L1M	6002
8	L1M	6002

GUIDE BORE DIAMETER: 12 14 16 18 20 22 25 28 30
SHIMS: 1X0.25, 0.50 4X0.75

BROACH SET 6003: CONSISTS OFF 4 BROACHES,
8 GUIDES, 7 SHIMS AND EXTENSION SHANK

SIZE (mm)	BROACH STYLE	WDS NO
8	L2M	6003
10	L2M	6003
12	L2M	6003
14	L2M	6003

GUIDE BORE DIAMETER: 30 32 35 38 40 45 48 50
SHIMS: 1X0.25, 0.50, 0.75 4X1.25

BROACH SET 6004: CONSISTS OFF 2 BROACHES,
6 GUIDES, 6 SHIMS AND EXTENSION SHANK

SIZE (mm)	BROACH STYLE	WDS NO
16	L3M	6004
18	L3M	6004

GUIDE BORE DIAMETER: 52 55 58 60 62 65
SHIMS: 1X0.75 2X0.50 3X1.25

BROACH SET 6005: CONSISTS OFF 2 BROACHES,
4 GUIDES, 12 SHIMS AND EXTENSION SHANK

SIZE (mm)	BROACH STYLE	WDS NO
20	L4M	6005
25	L4M	6005

GUIDE BORE DIAMETER: 70 75 90 95
SHIMS: 2X0.50, 9X0.75

WDS MARLCO KEYWAY BROACHES INCH SERIES



B - KEYWAY BODY WIDTH **L1** - O/ALL LENGTH **L2** - MIN LENGTH OF CUT
L3 - MAX LENGTH **P** - PITCH OF TEETH **R** - NO. OF PASSES
S - NO. OF SHIMS X THICKNESS

SIZE (Inch)	STYLE	B	L1	L2	L3	P	S	WDS NO
1/16	LO	5/32	6	0.40	1	0.20	0	6061-01
3/32	LO	5/32	6	0.40	1	0.20	1X0.02	6061-015
1/8	LO	5/32	6	0.40	1	0.20	1X0.03	6061-02
							1X0.01	
1/8	L1	5/16	8	0.72	2.13	0.36	2X0.03	6062-02
3/16	L1	5/16	8	0.72	2.13	0.36	3X0.03	6062-03
1/4	L1	5/16	8	0.72	2.13	0.36	4X0.03	6062-04
5/16	L1	5/16	8	0.72	2.13	0.36	5X0.03	6062-05
5/16	L2	9/16	12	1.25	4.13	0.63	2X0.05	6063-05
							1X0.03	
3/8	L2	9/16	12	1.25	4.13	0.63	3X0.05	6063-06
7/16	L2	9/16	12	1.25	4.13	0.63	3X0.05	6063-07
							1X0.03	
1/2	L2	9/16	12	1.25	4.13	0.63	4X0.05	6063-08
							1X0.02	
5/8	L3	3/4	12	1.25	4.13	0.63	5X0.05	6064-10
							2X0.02	
3/4	L3	3/4	12	1.25	4.13	0.63	7X0.05	6064-12
7/8	L4	1	15	1.50	6.00	0.75	13X0.03	6065-14
							2X0.02	
1	L4	1	15	1.50	6.00	0.75	15X0.03	6065-15
							2X0.02	

WDS MARLCO TWO SPEED PRESS



6501, 6502, 6503
1.5 and 3 ton

STROKE(mm)	DAYLIGHT(mm)
420	420
420	610
610	610

WDS MARLCO KEYWAY BROACH SETS INCH SERIES



BROACH SET 6011: CONSISTS OFF 3 BROACHES,
5 GUIDES AND 4 SHIMS

SIZE (Inch)	BROACH STYLE	WDS NO
1/16	LO	6011
3/32	LO	6011
1/8	LO	6011

GUIDE BORE DIAMETER: 1/4 5/16 3/8 7/16 1/2
SHIMS: 1X0.01, 1X0.02, 1X0.03

BROACH SET 6012

SIZE (Inch)	BROACH STYLE	WDS NO
1/8	LO	6012
3/16	LO	6012
1/4	LO	6012
1/8	LO	6012

GUIDE BORE DIAMETER: 1/2 5/8 3/4 7/8 1 1-1/8 1-1/4
SHIMS: 1X0.01, 1X0.02, 5X0.03

BROACH SET 6013

SIZE (Inch)	BROACH STYLE	WDS NO
5/16	LO	6013
3/8	LO	6013
7/16	LO	6013

GUIDE BORE DIAMETER: 1-1/8 1-1/4 1-3/8 1-1/2 1-5/8 1-3/4 1-7/8 2
SHIMS: 1x0.01, 1x0.02, 1x0.03, 4x0.05

BROACH SET 6014

SIZE (Inch)	BROACH STYLE	WDS NO
5/8	LO	6014
3/4	LO	6014

GUIDE BORE DIAMETER: 2-1/8 2-1/4 2-3/8 2-1/2 2-3/4 3
SHIMS: 1x0.03, 2x0.02, 7x0.05

BROACH SET 6015

SIZE (Inch)	BROACH STYLE	WDS NO
7/8	LO	6015
1	LO	6015

GUIDE BORE DIAMETER: 3-1/4 3-1/2 3-3/4 4
SHIMS: 2x0.02, 15x0.03

WDS MARLCO PUSH BROACHES - SQUARE METRIC/INCH



Form A



Form B

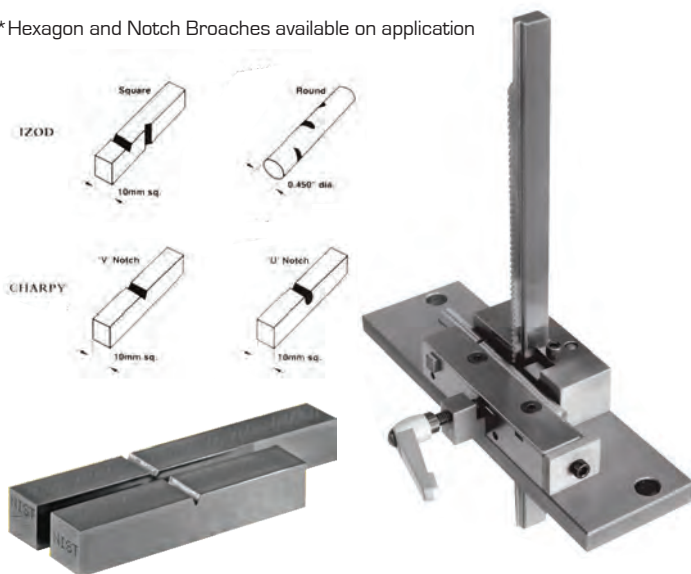


Size	Tolerance	Pilot Dia.	Broach Length	WDS No/Single A	WDS Set B
5	5.000/5.018	5.25	134	6421-205/2	6421-205
6	6.000/6.018	6.6	134	6421-206/2	6421-206
7	7.000/7.022	7.7	146	6421-207/2	6421-207
8	8.000/8.022	8.8	160	6421-208/2	6421-208
9	9.000/9.022	9.8	172	6421-209/2	6421-209
10	10.000/10.027	10.8	184	6421-210/2	6421-210
11	11.000/11.027	11.8	184	6421-211/2	6421-211
12	12.000/12.027	12.8	235	6421-212/2	6421-212
13	13.000/13.027	14.0	240	6421-213/2	6421-213
14	14.000/14.027	15.0	248	6421-214/2	6421-214
15	15.000/15.027	15.6	260	6421-215/2	6421-215
16	16.000/16.027	17.5	267	6421-216/2	6421-216
17	17.000/17.027	18.5	292	6421-217/2	6421-217
18	18.000/18.033	19.5	343	6421-218/2	6421-218
19	19.000/19.033	20.5	343	6421-219/2	6421-219

INCH

3/16"	0.18885/0.1895		5-1/4		6431-03
1/4"	0.2510/0.2520	9/32	5-3/8	6431-04/2	6431-04
5/16"	0.3135/0.3145	11/32	6-3/8	6431-05/2	6431-05
3/8"	0.3760/0.3770	13/32	7	6431-06/2	6431-06
7/16"	0.4385/0.4395	15/32	7-5/8	6431-07/2	6431-07
1/2"	0.5010/0.5020	17/32	9-1/2	6431-08/2	6431-08
9/16"	0.5645/0.5655	19/32	9-3/4	6431-9/2	6431-09
5/8"	0.6270/0.6280	11/16	10-3/8	6431-10/2	6431-10
11/16"	0.6900/0.6910	3/4	13-3/8	6431-11/2	6431-11
3/4"	0.7525/0.7535	13/16	13-5/8	6431-12/2	6431-12

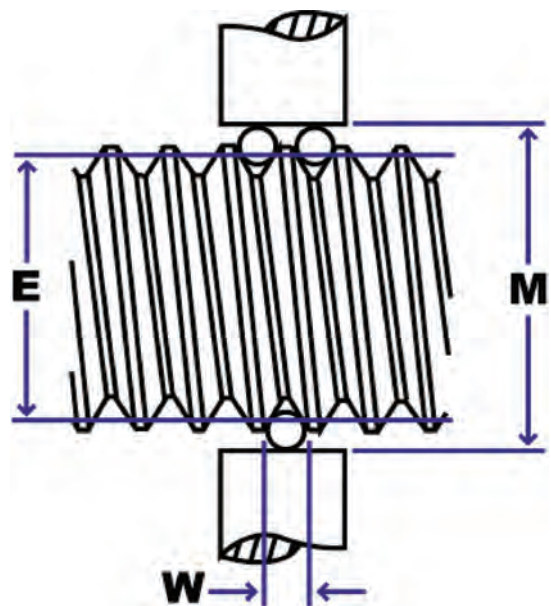
*Hexagon and Notch Broaches available on application



WDS MARLCO THREAD MEASURING PARALLELS



Wds No	mm/TPI	Pitch Range
6601	Metric	0.5-0.75 0.8-1.25 1.5-2 2.5-3.5 4-6mm
6602	B.S.Whitworth	4.5-7 8-13 14-20 22-30 32-40Tpi
6603	Unified/US National	4-7 8-12 13-18 20-28 32-44Tpi
6604	B.A.	0-2BA 3-4BA 5-6BA



CIRCULAR SAW BLADES



DIAMETER (mm)	THICKNESS (mm)	BORE (mm)
200	1.8 / 2	32
225	1.8 / 2.0	32
250	2 / 2.5	32 / 40
275	2 / 2.5	32 / 40
300	2.5	32 / 40
315	2 / 2.5 / 3	32 / 40
350	2.5 / 3	32 / 40 / 50
370	3	32 / 40 / 50
400	3 / 3.5 / 4	40 / 50
425	2.5 / 3 / 3.5	50
450	3 / 3.5	40 / 50
500	3 / 3.5	40 / 50

*RE-SHARPENING AND REPAIRS OFFERED

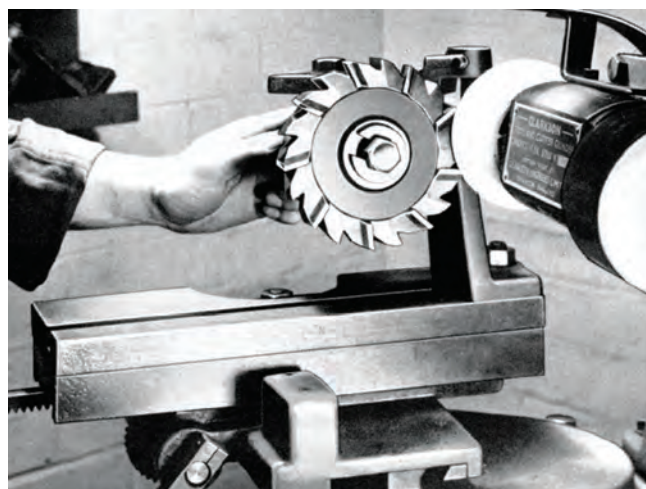
SIDE AND FACE CUTTERS STAGGERED TOOTH



Available on 24HRS delivery

DIAMETER (mm)	THICKNESS (mm)	BORE (mm)	TEETH
50	4.0	16	10
50	5.0	16	10
50	6.0	16	10
50	8.0	16	10
50	10.0	16	10
63	4.0	22	12
63	5.0	22	12
63	6.0	22	12

DIAMETER (mm)	THICKNESS (mm)	BORE (mm)	TEETH
63	8.0	22	12
63	10	22	12
63	12	22	12
63	18	22	12
80	5.0	27	14
80	6.0	27	14
80	8.0	27	14
80	10	27	14
80	12	27	14
80	14	27	14
80	16	27	14
100	8.0	27	16
100	10	27	16
100	12	27	16
100	14	27	16
100	6.0	32	16
100	8.0	32	16
100	10	32	16
100	12	32	16
100	14	32	16
100	16	32	16
125	8.0	32	16
125	10	32	16
125	12	32	16
125	14	32	16
125	16	32	16
125	18	32	16
125	20	32	16
125	22	32	16
125	25	32	16
125	28	32	16
160	8.0	40	18
160	10	40	18
160	12	40	18
160	16	40	18
100	18	32	16
100	20	32	16
100	22	32	16
100	25	32	16

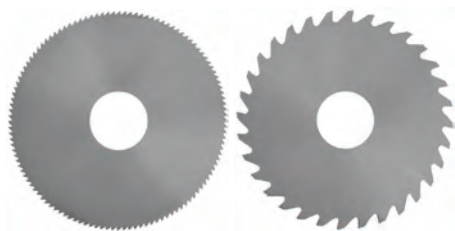


SIDE AND FACE CUTTERS STRAIGHT TOOTH



DIAMETER (mm)	THICKNESS (mm)	BORE (mm)	TEETH
80	5.0	27	14
80	6.0	27	14
80	8.0	27	14
80	10	27	14
80	12	27	14
100	6.0	27	16
100	8.0	27	16
100	12	27	16
100	14	27	16
100	16	27	16
100	20	27	16
100	25	27	16
100	6.0	32	16
100	10	32	16
100	18	32	16
100	20	32	16
125	8.0	32	18
125	10	32	18
125	12	32	18
125	16	32	18
125	18	32	18
125	20	32	18
160	10	32	22

SLITTING SAWS FINE AND COARSE



Available
on 24 hour
delivery

DIAMETER (mm)	THICKNESS (mm)	BORE (mm)	TEETH
32	0.6	8	64
32	0.8	8	64
32	1.0	8	64
32	1.2	8	48
32	1.6	8	48
32	2.0	8	48
50	0.5	13	100
50	0.6	13	100
50	0.8	13	80
50	1.0	13	80
50	1.2	13	80

DIAMETER (mm)	THICKNESS (mm)	BORE (mm)	TEETH
50	1.6	13	64
50	2.0	13	64
50	2.5	13	64
50	3.0	13	48
63	0.8	16	100
63	1.5	16	80
63	1.6	16	80
63	2.0	16	80
63	2.5	16	64
80	0.3	22	160
80	0.4	22	160
80	0.5	22	128
80	0.6	22	128
80	0.8	22	128
80	1.0	22	100
80	1.2	22	100
80	1.5	22	100
80	1.6	22	100
80	2.0	22	80
80	2.5	22	80
80	3.0	22	80
80	4.0	22	64
80	5.0	22	64
80	6.0	22	64
100	0.5	22	160
100	0.6	22	160
100	0.6	27	160
100	0.8	22	128
100	1.0	22	128
100	1.0	27	128
100	1.2	22	128
100	1.6	22	100
100	2.0	22	100
100	2.5	22	100
100	3.0	22	80
100	4.0	22	80
100	4.0	27	80
100	5.0	22	80
100	6.0	22	64
125	0.6	22	160
125	0.8	22	160
125	1.0	22	160
125	1.2	22	128
125	1.6	22	128
125	2.0	22	128
125	2.5	22	100
125	3.0	22	100
125	4.0	22	100
160	1.0	32	160
160	1.2	32	160
160	1.6	32	160
160	2.0	32	128
160	2.5	32	128
160	3.0	32	128
160	4.0	32	100
160	6.0	32	100
200	1.2	32	200
200	1.6	32	160
200	2.0	32	160
200	3.0	32	128
200	4.0	32	128

END MILLS 2FLUTE REGULAR METRIC



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
1.5	2.5	48	6
2	4	48	6
3	5	49	6
3	5	49	6
3.5	6	50	6
4	7	51	6
4.5	7	51	6
5	8	52	6
5.5	8	52	6
6	8	52	6
6.5	10	60	10
7	10	60	10
7.5	10	60	10
8	11	61	10
8.5	11	61	10
9	11	61	10
9.5	11	61	10
10	13	63	10
10.5	13	70	12
11	13	70	12
11.5	13	70	12
12	16	73	12
13	16	73	12
14	16	73	12
15	16	73	12
16	19	79	16
17	19	79	16
18	19	79	16
19	19	79	16
20	19	79	16
22	26	102	25
24	26	102	25
25	26	102	25
26	26	102	25
28	26	102	25
30	26	102	25
32	32	112	32
35	32	112	32
36	32	112	32
38	38	118	32
40	38	118	32
42	38	118	32
45	38	118	32
50	45	125	32

END MILLS 2FLUTE REGULAR INCH



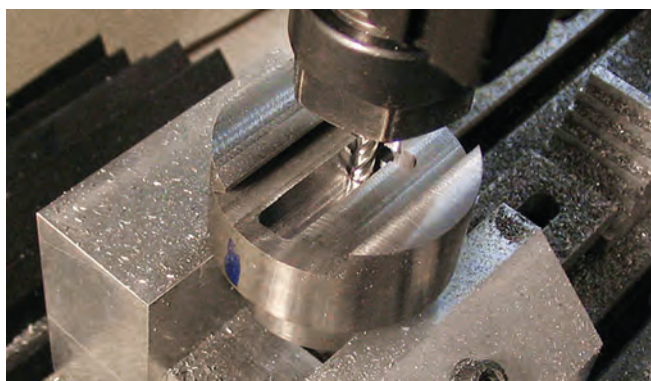
DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
1/16	2.5	4	1/4
1/8	8	51	1/4
3/16	10	52	1/4
1/4	11	56	1/4
5/16	13	60	3/8
3/8	14	60	3/8
7/16	17	65	1/2
1/2	19	67	1/2
9/16	22	69	1/2
5/8	22	72	5/8
3/4	25	77	5/8
7/8	25	100	1
1/16	2.5	4	1/4
1/8	8	51	1/4
3/16	10	52	1/4
1/4	11	56	1/4
5/16	13	60	3/8
3/8	14	60	3/8
7/16	17	65	1/2
1/2	19	67	1/2
9/16	22	69	1/2
5/8	22	72	5/8
3/4	25	77	5/8
7/8	25	100	1
1	27	95	1
1-1/8	30	95	1
1-1/4	35	117	1-1/4
1-3/8	40	111	1-1/4
1-1/2	43	115	1-1/4
1-5/8	48	118	1-1/4
1-3/4	48	118	1-1/4
1-7/8	51	118	1-1/4



END MILLS 2FLUTE LONG SERIES



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
2	4	51	6
2.5	6.5	54	6
3	11	60.5	6
3.5	12.5	66.5	6
4	12.5	66.5	6
4.5	12.5	66.5	6
5	12.5	70	6
5.5	16	76	6
6	16	76	6
6.5	16	76	10
7	16	76	10
7.5	16	76	10
8	19	79.5	10
8.5	22	82.5	10
9	22	82.5	10
9.5	22	82.5	10
10	22	82.5	10
11	22	89	12
12	25.5	95	12
13	25.5	95	12
14	28.5	101.5	12
15	31.5	108	12
16	31.5	108	16
17	35	114.5	16
18	35	114.5	16
19	38	120.5	16
20	38	120.5	16
22	41.5	140	25
24	41.5	152.5	25
25	44.5	159	25
26	44.5	159	25
28	47.5	159	25
30	51	159	25
32	51	159	32
35	54	159	32
36	54	159	32
38	57	159	32
40	63.5	159	32
42	63.5	159	32
45	63.5	159	32
50	63.5	159	32



END MILLS 2FLUTE LONG SERIES INCH



DIAMETER (Inch)	FL (mm)	O/L (mm)	SHANK (Inch)
1/8	11	64	1/4
3/16	13	70	1/4
1/4	16	76	1/4
5/16	19	79	3/8
3/8	22	83	3/8
7/16	22	89	1/2
1/2	25	95	1/2
9/16	29	102	1/2
5/8	32	108	5/8
3/4	38	121	5/8
7/8	42	140	1
1	44	159	1
1-1/8	48	159	1
1-1/4	51	159	1-1/4
1-3/8	54	159	1-1/4
1-1/2	57	159	1-1/4
1-5/8	64	159	1-1/4
1-3/4	64	159	1-1/4
1-7/8	64	159	1-1/4
2	64	159	1-1/4



END MILLS 2FLUTE REGULAR BALL NOSE



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
2	4	48	6
3	5	49	6
4	7	51	6
5	8	52	6
6	8	52	6
7	10	60	10
8	11	61	10
9	11	61	10
10	13	63	10
11	13	70	12
12	16	73	12
13	16	73	12
14	16	73	12
15	16	73	12
16	19	79	16
17	19	79	16
18	19	79	16
20	19	79	16
22	26	102	25
24	26	102	25
25	26	102	25
28	26	102	25
30	26	102	25
32	32	112	32
35	32	112	32
36	32	112	32
38	38	118	32
40	38	118	32
42	38	118	32
45	38	118	32
50	45	125	32

END MILLS 2FLUTE REGULAR BALL NOSE INCH



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
1/8	8	51	1/4
3/16	10	52	1/4

DIAMETER (Inch)	FL (mm)	O/L (mm)	SHANK (Inch)
1/4	11	56	1/4
5/16	13	60	3/8
3/8	14	60	3/8
7/16	17	65	1/2
1/2	19	67	1/2
5/8	22	72	5/8
3/4	25	77	5/8
7/8	25	100	1
1	27	95	1
1-1/8	30	95	1
1-1/4	35	117	1-1/4
1-3/8	40	111	1-1/4
1-1/2	43	115	1-1/4
1-5/8	48	118	1-1/4
1-3/4	48	118	1-1/4
1-7/8	51	118	1-1/4
2	51	118	1-1/4



END MILLS 2FLUTE LONG SERIES BALL NOSE



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
2	4	51	6
3	11	60.5	6
4	12.5	66.5	6
5	12.5	70	6
6	16	76	6
7	16	76	10
8	19	79.5	10
9	22	82.5	10
10	22	82.5	10
11	22	89	12
12	25.5	95	12
13	25.5	95	12
14	28.5	101.5	12
15	31.5	104.5	12
16	31.5	108	16
18	35	114.5	16
20	38	120.5	16
22	41.5	140	25
24	41.5	152.5	25
25	44.5	159	25
28	47.5	159	25
30	51	159	25
32	51	159	32
35	54	159	32
38	57	159	32
40	63.5	159	32
45	63.5	159	32
50	63.5	159	32

END MILLS 2FLUTE LONG SERIES BALL NOSE INCH



DIAMETER (Inch)	FL (mm)	O/L (mm)	SHANK (Inch)
1/8	11	64	1/4
3/16	13	70	1/4
1/4	16	76	1/4
5/16	19	79	3/8
3/8	22	83	3/8
7/16	22	89	1/2
1/2	25	95	1/2
5/8	32	108	5/8
3/4	38	121	5/8
7/8	42	140	1
1	44	159	1
1-1/8	48	159	1

DIAMETER (Inch)	FL (mm)	O/L (mm)	SHANK (Inch)
1-1/4	51	159	1-1/4
1-3/8	54	159	1-1/4
1-1/2	57	159	1-1/4
1-3/4	64	159	1-1/4
2	64	159	1-1/4

END MILLS 3FLUTE REGULAR



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
3	9.5	54	6
4	12.5	57	6
5	16	60.5	6
6	16	60.5	6
7	15	60.5	10
8	18	66.5	10
9	21	66.5	10
10	21	66.5	10
11	19	66.5	12
12	24	70	12
13	24.5	70	12
14	28.5	73	12
15	26.5	71	12
16	26.5	77	16
18	35	80	16
19	38	83.5	16
20	38	83.5	16
22	41.5	98.5	25
25	44.5	101.5	25

END MILLS 3 FLUTE LONG SERIES



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)
6	31.5	76	6
8	34	79.5	10
10	37	82.5	10
12	49.5	95	12
14	57	101.5	12
16	58.5	108.5	16
18	70	115	16
20	76	121.5	16
22	85.5	143	25
25	100	157	25

END MILLS MULTI FLUTE REGULAR METRIC



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)	TEETH
2.5	6.5	51	6	4
3	9.5	54	6	4
3.5	12.5	57	6	4
4	12.7	57	6	4
4.5	12.5	57	6	4
5	16	60.5	6	4
5.5	16	60.5	6	4
6	16	60.5	6	4
6.5	16	60.5	10	4
7	15	60.5	10	4
7.5	18	63.5	10	4
8	18	63.5	10	4
8.5	21	66.5	10	4
9	21	66.5	10	4
9.5	21	66.5	10	4
10	21	66.5	10	4
10.5	19	66.5	12	4
11	19	66.5	12	4
12	24	70	12	4
13	24.5	70	12	4
14	28.5	73	12	4
15	26.5	71	12	4
16	26.5	77	16	4
18	35	80	16	4
19	38	83.5	16	4
20	38	83.5	16	4
22	41.5	98.5	25	6
24	41.5	98.5	25	6
25	44.5	101.5	25	6
28	46	104.5	25	6
30	46	104.5	25	6
32	51	112.5	32	6
35	54	116	32	6
38	54	116	32	6
40	55.5	117.5	32	6
45	57	119	32	6
50	65	127	32	6

END MILLS MULTI FLUTE REGULAR INCH



DIAMETER (inch)	FL (mm)	O/L (mm)	SHANK (Inch)	TEETH
1/4	16	60	1/4	4
1/8	10	54	1/4	4
3/16	13	57	1/4	4

DIAMETER (inch)	FL (mm)	O/L (mm)	SHANK (Inch)	TEETH
5/16	18	64	1/4	4
3/8	22	67	1/4	4
7/16	22	67	1/2	4
1/2	24	70	1/2	4
9/16	29	73	1/2	4
5/8	32	77	5/8	4
3/4	38	83	5/8	4
7/8	41	98	1	6
1	43	102	1	6
1-1/8	46	105	1	6
1-1/4	51	113	1-1/4	6
1-3/8	54	116	1-1/4	6
1-1/2	54	116	1-1/4	6
1-5/8	54	116	1-1/4	8
1-3/4	57	119	1-1/4	8
1-7/8	62	124	1-1/4	8
2	65	127	1-1/4	8

END MILLS MULTI FLUTE LONG SERIES METRIC



DIAMETER (mm)	FL (mm)	O/L (mm)	SHANK (mm)	TEETH
3	19	63.5	6	4
4	25.5	70	6	4
5	31.5	76	6	4
6	31.5	76	6	4
7	34	79.5	10	4
8	34	79.5	10	4
9	37	82.5	10	4
10	37	82.5	10	4
11	41.5	89	12	4
12	49.5	95	12	4
13	50	95	12	4
14	57	101.5	12	4
15	58.5	103	12	4
16	58.5	108.5	16	4
18	70	115	16	4
19	78	121.5	16	4
20	76	121.5	16	4
22	85.5	143	25	6
24	92	149	25	6
25	100	157	25	6
28	98.5	157	25	6
30	98.5	157	25	6
32	101.5	163.5	32	6
35	101.5	163.5	32	6
38	101.5	163.5	32	6
40	101.5	163.5	32	6
45	101.5	163.5	32	6
50	101.5	163.5	32	6

END MILLS MULTI FLUTE LONG SERIES INCH



DIAMETER [Inch]	FL [mm]	O/L [mm]	SHANK [Inch]	TEETH
1/8	19	64	1/4	4
3/16	25	70	1/4	4
1/4	32	76	1/4	4
5/16	34	79	3/8	4
3/8	37	83	3/8	4
7/16	42	89	3/8	4
1/2	49	95	3/8	4
9/16	57	102	3/8	4
5/8	59	109	5/8	4
3/4	76	121	5/8	4
7/8	86	143	1	6
1	100	157	1	6
1-1/8	100	157	1	6
1-1/4	102	164	1-1/4	6
1-3/8	102	164	1-1/4	6
1-1/2	102	164	1-1/4	6
1-5/8	102	164	1-1/4	8
1-3/4	102	164	1-1/4	8
1-7/8	102	164	1-1/4	8
2	102	164	1-1/4	8

END MILLS ROUGHING REGULAR



DIAMETER [mm]	FL [mm]	O/L [mm]	SHANK [mm]	TEETH
6	16	60.5	6	4
8	18	63.5	10	4
10	21	66.5	10	4
12	24	70	12	4
14	28.5	73	12	4
16	26.5	77	16	4
20	38	83.5	16	4
22	41.5	98.5	25	5
25	44.5	101.5	25	5
28	46	104.5	25	5
30	46	104.5	25	5
32	51	112.5	32	6
35	54	116	32	6
38	54	116	32	6
40	55.5	117.5	32	6
45	57	119	32	6
50	65	127	32	7

CORNER ROUNDING CUTTERS



RADIUS	DIA [mm]	SHANK [mm]	O/LENGTH [mm]
2	10	10	60
3	12	12	60
4	14	12	60
5	16	12	60
6	20	16	67
8	24	16	71
10	28	25	85
12	34	25	90
14	44	25	100
16	48	25	100
20	56	32	112

WOODRUFF CUTTERS INCH



DIA [Inch]	WIDTH [Inch]	O/LENGTH [mm]	SHANK [Inch]	TEETH
1/2	1/16	56	1/2	8
1/2	3/32	56	1/2	8
1/2	1/8	56	1/2	8
5/8	3/32	56	1/2	8
5/8	1/8	56	1/2	8
5/8	5/32	56	1/2	8
3/4	1/8	56	1/2	8
3/4	5/32	56	1/2	8
3/4	3/16	56	1/2	8
7/8	5/32	64	1/2	8
7/8	3/16	64	1/2	8
7/8	1/4	64	1/2	8
1	3/16	70	1/2	8
1	1/4	70	1/2	8
1	5/16	70	1/2	8
1-1/8	3/16	70	1/2	8
1-1/8	1/4	70	1/2	8
1-1/8	5/16	70	1/2	8
1-1/4	1/4	70	1/2	8
1-1/4	5/16	70	1/2	8
1-1/4	3/8	70	1/2	8
1-3/8	1/4	76	1/2	10
1-3/8	5/16	76	1/2	10
1-3/8	3/8	76	1/2	10
1-1/2	1/4	76	1/2	10
1-1/2	5/16	76	1/2	10
1-1/2	3/8	76	1/2	10

WOODRUFF CUTTERS METRIC



DIA (mm)	WIDTH (mm)	O/LENGTH (mm)	SHANK (mm)	TEETH
10.5	2	56	12	8
10.5	2.5	56	12	8
10.5	3	56	12	8
13.5	3	56	12	8
13.5	4	56	12	8
16.5	3	56	12	8
16.5	4	56	12	8
16.5	5	56	12	8
19.5	4	57	12	8
19.5	5	57	12	8
19.5	6	57	12	8
22.5	5	64	12	8
22.5	6	64	12	8
22.5	8	64	12	8
25.5	6	70	12	8
28.5	6	70	12	8
28.5	8	70	12	8
28.5	10	70	12	8
32.5	7	70	12	8
32.5	8	70	12	8
32.5	10	70	12	8
45.5	10	76	12	12

T-SLOT CUTTERS



BOLT SIZE (mm)	DIA (mm)	WIDTH (mm)	SHANK (mm)	O/LENGTH (mm)	TEETH
6	12.5	6	5	55	6
8	16	8	7	60	6
10	18	8	8	62	6
12	21	9	10	68	6
14	25	11	12	70	8
16	28	12	13	75	8
18	32	14	15	90	8
20	36	16	17	95	10
22	40	18	19	100	10

DOVETAIL CUTTERS HSS-CO



BODY (mm x DEG)	BODY W (mm)	SHANK (mm)	O/LENGTH (mm)
16X45	4	12	60
20X45	5	12	63
25X45	6.3	12	67
32X45	8	16	71
40X45	10	16	71
16X60	6.3	12	60
20X60	8	12	63
25X60	10	12	67
32X60	12.5	16	71
40X60	16	16	71

INVERTED DOVETAIL CUTTERS HSS-CO



BODY (mm x DEG)	BODY W (mm)	SHANK (mm)	O/LENGTH (mm)
16X45	4	12	60
20X45	5	12	63
25X45	6.3	12	67
32X45	8	16	71
40X45	10	16	71
16X60	6.3	12	60
20X60	8	12	63
25X60	10	12	67
32X60	12.5	16	71
40X60	16	16	71

SOLID CARBIDE CUTTERS

2 FLUTE SOLID CARBIDE END MILLS 1 - 20mm



4 FLUTE SOLID CARBIDE END MILLS 2 - 20mm



4 FLUTE SOLID CARBIDE BALL NOSE END MILL LONG SERIES 1 - 20mm



2 FLUTE SOLID CARBIDE BALL NOSE END MILL REGULAR 1 - 20mm



2 FLUTE SOLID CARBIDE BALL NOSE END MILL LONG SERIES 1 - 20mm



INSERTS



WD HEARN STOCKS A COMPREHENSIVE RANGE OF INSERTS. PLEASE CONTACT FOR FURTHER INFORMATION
+27(0) 21 534 5352

TOOL HOLDERS



ITEM NO.	DESC.
3601316	MWLN 2525M-08W
5510202	WNMG 080408-M3M IC6025
2300767	SGTBU 25-6G
2301743	TGFH 32-3/SGIH 32-3
6003367	TAG N3C IC908
3800006	SER 2525 M16
5901519	16ERM AG 60 IC908
3600851	S08K SCLCR-06
3600852	S10L SCLCR-06
5504873	CCMT 060204-SM IC907
3601157	S16Q SCLCR-09
5504773	CCMT 09T304-SM IC907

GROUND CARBIDE RODS



CODE	OD (MM)	O/L (MM)
GR2	2	100
GR3	3	100
GR4	4	100
GR5	5	100
GR6	6	330
GR7	7	330
GR8	8	330
GR9	9	
GR10	10	
GR11	11	
GR12	12	
GR14	14	
GR16	16	
GR18	18	
GR20	20	
GR22	22	
GR25	25	
GR27	27	

BRAZED TOOLS



AVAILABLE ON REQUEST

SQUARE TOOLBITS



METRIC

SIZE (mm)	LENGTH (mm)	SIZE (Inch)	LENGTH (Inch)
4	63	3/16	2 1/2
5	100	1/4	4
6	100	5/16	4
8	100	3/8	4
10	100	1/2	4
12	100	5/8	6
16	160	3/4	6
20	160	1	8
25	200		

IMPERIAL

RECTANGULAR TOOLBITS



WIDTH (mm)	HEIGHT (mm)	LENGTH (mm)
4	6	100
4	8	100
5	8	100
5	10	100
6	10	100
6	10	200
6	12	160
6	12	200
8	12	160
8	12	200
8	16	160
8	16	200
10	16	160
10	16	200
10	20	160
10	20	200
12	20	160
12	20	200
12	25	200
16	25	200

ROUND TOOLBITS



METRIC

DIA (mm)	LENGTH (mm)	DIA (Inch)	LENGTH (Inch)
3	63	1/8	2 1/2
4	100	3/16	2 1/2
6	100	1/4	4
8	100	5/16	4
10	100	3/8	4
12	160	5/8	4 1/2
16	160	3/4	5
20	200		
25	200		

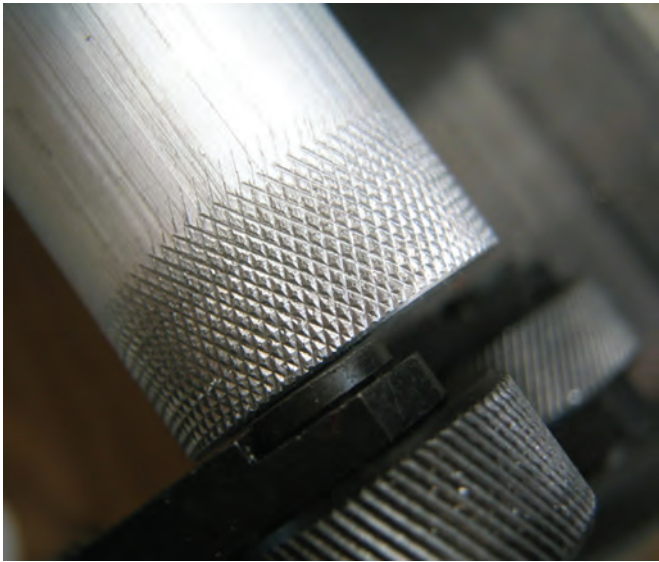
IMPERIAL

PARTING BLADES



DOUBLE BEVEL

WIDTH (mm)	HEIGHT (mm)	LENGTH (mm)
3	12	120
3	16	140
4	18	140
3	20	140
4	20	140
4	25	250
6	25	250



INTEGI KNURLING TOOLS



CODE	CAPACITY (mm)	KNURL SIZE (mm)	SIZE (mm)
M1	DIA8-200	20 X 8 X 6	112 X 14 X 14
M7	DIA8-200	20 X 8 X 6	162 X 25 X 18
M2	DIA8-200	20 X 8 X 6	180 X 25 X 25

JACOBS KEY TYPE DRILL CHUCKS



CODE	MODEL NO.	CAPACITY (mm)	CHUCK KEY	MOUNT
6200	0	0.711-4	K0	0JT
6206	1A	0.711-6.5	K1	1JT
6214	2A	0.711-10	K2	2JT
14697	31-01	0.711-10	K30	1JT
14698	31-02	0.711-10	K30	2JT
3109	41BA1/2	0.711-10	K30	1/2"-20
14442	34-02	0.711-13	K3	2JT
6295	34-06	0.711-13	K3	6JT
1445	34-33	0.711-13	K3	33JT
6279	33	2-13	K32	33JT
6287	33BA1/2	2-13	K32	1/2"-20
6283	33BA3/8	2-13	K32	3/8"-24
6289	33BA5/8	2-13	K32	5/8"-16
6223	3A	3-16	K3	3JT
6232	3B5/8	3-16	K3	5/8"-16
14723	35B1/2	4-16	K3	1/2"-20
6309	36	5-20.3	K4	3JT
6316	36B3/4	5-20.3	K4	3/4"-16
6314	36B5/8	5-20.3	K4	5/8"-16

JACOBS CHUCK KEYS

KK, K0, K1, K2, K3, K4, K5, K7, KG, K30, K32, S2, S3



KEYLESS CHUCKS



Code	Model No	Capacity (mm)	Mount
3023	J6.53/8	0-6.5	3/8"x24
3043	J13JT6	1-13	6JT
3045	J13B16	1-13	B16
3051	J16JT6	3-16	6JT
3053	J16B16	3-16	B16

CHUMPOWER KEY TYPE DRILL CHUCKS



CODE	MODEL NO.	CAPACITY [mm]	CHUCK KEY	MOUNT
6323	11301-1	0.3-6.5	T2	1JT
63231	11302-1	1-10	T2	2JT
6324	11304-2	0.3-13	T3	3JT
6325	11305-2	3-16	T3	3JT
6326	11306-1	4-19	T4	3JT

CHUMPOWER CHUCK KEYS

T2 , T3 , T4



CHUMPOWER KEYLESS CHUCKS



CODE	MODEL NO	CAPACITY [mm]	MOUNT
63262	12303-0	0.3-10	2JT
6327	12205-3	3-16	B16
6328	12205-1	3-16	6JT

INTEGRAL KEYLESS DRILL CHUCK



CODE	MODEL NO	CAPACITY [mm]
BT40	APU8-85	1-8
BT40	APU13-110	1-13
BT40	APU16-130	3-16

DRILL CHUCK ARBORS



CODE	DESCRIPTION
7299	1 Morse Taper x 1JT
7300	1 Morse Taper x 2JT
7303	1 Morse Taper x 6JT
7304	1 Morse Taper x 33JT
7306	2 Morse Taper x 1JT
7307	2 Morse Taper x 2JT
7308	2 Morse Taper x 3JT
7311	2 Morse Taper x 6JT
7312	2 Morse Taper x 33JT
7314	3 Morse Taper x 2JT
7315	3 Morse Taper x 3JT
7316	3 Morse Taper x 4JT
7318	3 Morse Taper x 6JT
7319	3 Morse Taper x 3JT
7321	4 Morse Taper x 3JT
7322	4 Morse taper x 4JT
7323	4 Morse Taper X 5JT
7324	4 Morse Taper x 6JT

DRILL CHUCK ARBOR



THREADED SHANK ARBOR TO DRILL CHUCK TAPER

TYPE	DESCRIPTION	LENGTH(mm)
7350	1/2" X 2JT	90
7353	1/2" X 6JT	93
7368	1" X 6JT	106

THREADED SHANK ARBOR TO MORSE TAPER

TYPE	DESCRIPTION	LENGTH(mm)
7345	2MT-3/8 X 24	94
7346	2MT-1/2 X 20	103
7024116	3MT-3/8 X 24	113
7024117	3MT-1/2 X 20	122
7024118	3MT-5/8 X 16	125
7024119	3MT-3/4 X 16	125

STRAIGHT SHANK DRILL CHUCK ARBOR



TYPE	DIA (mm)	LENGTH (mm)
C20 X JT6	20	80

ISO DRILL CHUCK ARBOR



CODE	DESCRIPTION
30JT6	ISO30-JTA6
40JT3	ISO40-JT3
40JT6	ISO40-JT6
40JTB16	ISO40-B16

BT DRILL CHUCK ARBOR



CODE	DESCRIPTION
BT30B16	BT30-B16
BT40JT2	BT40-JT2
BT40JT3	BT40-JT3
BT40JT6	BT40-JT6
BT40B16	BT40-B16

R8 DRILL CHUCK ARBOR



CODE	DESCRIPTION
R8J6	R8 ARBOR-JT6
R8B16	R8 ARBOR -B16

MORSE TAPER SLEEVES



CODE	EXT TAPER	INTERNAL TAPER
30421	1	0
30423	3	1
30424	3	1
30427	4	1
30426	4	2
304251	4	3
30430	5	2
30429	5	3
30428	5	4

EXTENSION SOCKETS MORSE TAPER



OUTSIDE MTS	INSIDE MTS	LENGTH (mm)
1	1	145
1	2	160
2	1	160
2	2	178
2	3	196
3	2	194
3	3	215
3	4	240
4	2	215
4	3	240
4	4	265
4	5	300
5	3	268
5	4	300
5	5	335
6	3	330
6	4	355
6	5	390



R8 DRILL SLEEVES



CODE	SHANK	SIZE	TAPER
R8M2	R8	R8-MT2	MT2
R8M3	R8	R8-MT3	MT3

R8 COLLETS - 7/16 THREAD



MODEL	SIZE(mm)
R8-6	6
R8-8	8
R8-10	10
R8-12	12
R8-16	16
R8-20	20

MT3 COLLETS - M12 X 1.75 THREAD



MODEL	SIZE(mm)
MT3-6	6
MT3-10	10
MT3-12	12
MT3-16	16
MT3-20	20

ISO MORSE TAPER ADAPTOR



CODE	SHANK	SIZE(mm)	TAPER
30MT2	ISO30	ISO30-MT2	MT2
30MT3	ISO30	ISO30-MT3	MT3
40MT2	ISO40	ISO40-MT2	MT2
40MT3	ISO40	ISO40-MT3	MT3
40MT4	ISO40	ISO40-MT4	MT4

BT MORSE TAPER ADAPTOR



CODE	SHANK	SIZE(mm)	TAPER
BT40MT1	BT40	BT40-MT1	MT1
BT40MT2	BT40	BT40-MT2	MT2
BT40MT3	BT40	BT40-MT3	MT3
BT40MT4	BT40	BT40-MT4	MT4

40 ISO R8 REDUCING ADAPTOR



OUTSIDE TAPER
40ISO

INSIDE TAPER
R8

R8 FACE MILL ARBOR



CODE	TAPER	SPIGOT DIA (mm)	DRAW BAR
R8FMB22	R8	22	7/16UNF
R8FMB27	R8	27	7/16UNF
R8FMB32	R8	32	7/16UNF

MORSE TAPER FACE MILL ARBOR



CODE	TAPER	SPIGOT DIA (mm)	DRAW BOLT
MT3FMB22	3MT	22	M12 X 1.75
MT3FMB27	3MT	27	M12 X 1.75

ISO FACE MILL ARBOR



CODE	TAPER	SPIGOT DIA (mm)	DRAW BOLT
ISO30FMB22	ISO30	22	M12 X 1.75
ISO30FMB27	ISO30	27	
ISO40FMB22	ISO40	22	M16 X 2.0
ISO40FMB27	ISO40	27	
ISO40FMB32	ISO40	32	
ISO40FMB40	ISO40	40	

R8 ISO40 LONG MILLING ARBOR



SUPPLIED ON REQUEST

BT40 FACE MILL ARBOR



CODE	TAPER	SPIGOT DIA (mm)
BT40FMB22-45	BT40	22
BT40FMB27-045	BT40	27
BT40FMB32-45	BT40	32
BT40FMB40-45	BT40	40

ISO SIDE LOCK HOLDERS



CODE	SHANK	DIAMETER (mm)
40SL06	ISO40	6
40SL08	ISO40	8
40SL10	ISO40	10
40SL12	ISO40	12
40SL16	ISO40	16
40SL20	ISO40	20
40SL25	ISO40	25
40SL32	ISO40	32
40SL40	ISO40	40

BT SIDE LOCK HOLDERS



CODE	SHANK	DIAMETER (mm)
BT40SLA6	BT40	6mm
BT40SLA8	BT40	8mm
BT40SLA10	BT40	10mm
BT40SLA12	BT40	12mm
BT40SLA16	BT40	16mm
BT40SLA20	BT40	20mm
BT40SLA25	BT40	25mm
BT40SLA32	BT40	32mm
BT40SLA40	BT40	40mm

STRAIGHT SHANK COLLET CHUCK

C16, C20, C25, C32



CODE	TAPER (mm)	COLLET TYPE	RANGE (mm)
C16ER11	16	ER11	1-7
C16ER16	16	ER16	1-10
C20ER16	20	ER16	1-10
C20ER20	20	ER20	2-13
C25ER32	25	ER32	3-20
C32ER32	32	ER32	3-20

R8 ER COLLET CHUCKS



CODE	TAPER	COLLET TYPE	RANGE (mm)
ER32R8	R8	ER32	3-20
ER40R8	R8	ER40	3-26

MORSE TAPER ER COLLET CHUCKS



CODE	TAPER	COLLET TYPE	RANGE (mm)
ER32M3	3MT	ER32	3-20
ER32M4	4MT	ER32	3-20

ISO ER COLLET CHUCKS



CODE	TAPER	COLLET TYPE	RANGE (mm)
40ER32	ISO40	ER32	3-20
40ER40	ISO40	ER40	3-26

BT ER COLLET CHUCKS



CODE	TAPER	COLLET TYPE	RANGE (mm)
BT40ER16-70	BT40	ER16	1-10
BT40ER20-80	BT40	ER20	2-13
BT40ER25-80	BT40	ER25	2-16
BT40ER32-60	BT40	ER32	3-20
BT40ER32-100	BT40	ER32	3-20
BT40ER40-80	BT40	ER40	3-26

ER COLLETS



ER11	- 11.5 -18- 1,1.5,2,2.5,3,3.5,4,4.5,5,5.5, 6,6.5,7mm
ER16	- 17-27-1,2,3,4,5,6,7,8,9,10mm
ER20	- 21-31-2,3,4,5,6,7,8,9,10,11,12,13mm
ER25	- 26-35-2,3,4,5,6,7,8,9,10,11,12,13 14,15,16mm
ER32	- 33-40-3,4,5,6,7,8,9,10,11,12,13,14, 15,16,17,18,19,20mm
ER40	- 41-46-4,5,6,7,8,9,10,11,12,13,14,15, 16,17,18,19,20,21,22,23,24,25,26mm

ER FRONT NUTS



ER11
ER16
ER25
ER32
ER40

ER WRENCH



MODEL	FIG	LENGTH (mm)	COLLET TYPE
ER11	1	95	ER11
ER16	1	117	ER16
ER20	1	127	ER20
ER25	1	206	ER25
ER32	2	253	ER32
ER40	2	289	ER40

TENSION & COMPRESSION TAPPING CHUCK

TER TAPPING CHUCKS



CODE	SHANK	COLLET TYPE	RANGE
C25-TER16	25mm	GBER16	M3-M12
C25-TER	25mm	GBER25	M5-M16
BT40TER32	BT40	GBER32	M8-M27

ER TAP COLLETS



ISO / DIN

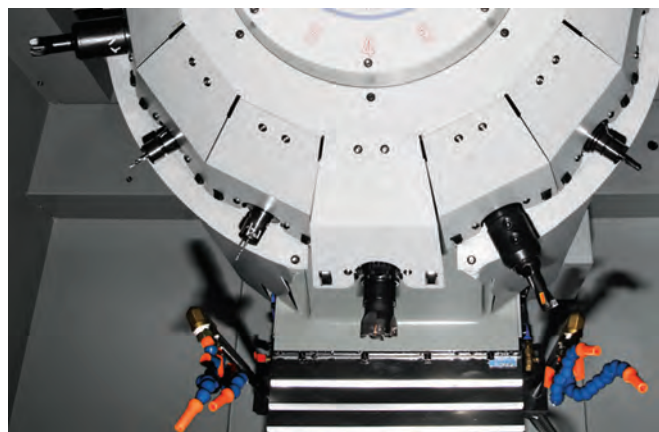
CODE	SIZE	SHANK (mm)	SQUARE (mm)
ER16 - ISO	M3/4	3.15	2.5
ER16 - ISO	M5	4.0	3.15
ER16 - ISO	M6	6.3	5.0
ER16 - ISO	M8	8.0	6.3
ER16 - ISO	M10	10.0	8.0
ER16 - ISO	M12	9.0	7.1
ER32 - ISO	M6	6.3	5.0
ER32 - ISO	M8	8.0	6.3
ER32 - ISO	M10	10.0	8.0
ER32 - ISO	M12	9.0	7.1
ER32 - ISO	M12	12.5	10
ER32 - DIN371	M6	6.0	4.9
ER32 - DIN371	M8	8.0	6.2
ER32 - DIN376	M16	12	9.0

TENSION & COMPRESSION TAPPING CHUCK

ATP COLLET CHUCKS



CODE	SHANK	COLLET TYPE	RANGE
BT40ATP312	BT40	ATC312/ZK12	M3-M12



ATC TAP COLLETS



ISO

CODE	SIZE	SHANK (mm)	SQUARE (mm)
ATC312	M3	3.15	2.5
ATC312	M4	4.0	3.15
ATC312	M5	5.0	4.0
ATC312	M6	6.5	5.0
ATC312	M8	8.0	6.3
ATC312	M10	10	8.0
ATC312	M12	9.0	7.1

DIN

CODE	SIZE	SHANK (mm)	SQUARE (mm)
ATC312	M3	3.5	2.7
ATC312	M4	4.5	3.4
ATC312	M5	6.0	4.9
ATC312	M6	6.0	4.9
ATC312	M8	8.0	6.2
ATC312	M10	10	8.0

PULL STUDS



MODEL	TYPE
P323-1	JIS 6399 - THROUGH COOLANT
MAS403	BT40 45

TOOL LOCKING DEVICE



TAPER SHANK	MODEL NO.
MAS403-BT	VTD-1 BT40 DELUXE

TOOL SHEATH



MODEL NO.	SIZE(mm)	SHANK
#40 TOOL SHEATH	74W x 137D x 63H	BT40/ISO40/ CAT40/NC40

AUTOLOCK COLLETS



CODE	SIZE
40M71	M6
40M72	M10
40M73	M12
40M74	M16
40M77	M25
40M78	M32

POSI LOCK COLLETS



CODE	SIZE
POSI 6	M6
POSI 10	M10
POSI 12	M12
POSI	M16

K-TYPE SWIVEL BASE MACHINE VICE



MODEL	JAW WIDTH (mm)	JAW HEIGHT (mm)	JAW OPENING (mm)	LGTH (mm)	WEIGHT (Kg)
SKV-4"	100	38	62	320	12
SKV-6"	150	43	115	450	32

PRECISION ANGLE LOCK MACHINE VICE



MODEL	JAW WIDTH (mm)	JAW HEIGHT (mm)	JAW OPENING (mm)	LGTH (mm)	WEIGHT (Kg)
SAV-4	100	38	110	320	19
SAV-6	150	48	150	450	48
SAV-8	200	58	210	600	82

HYDRAULIC MACHINE VICE

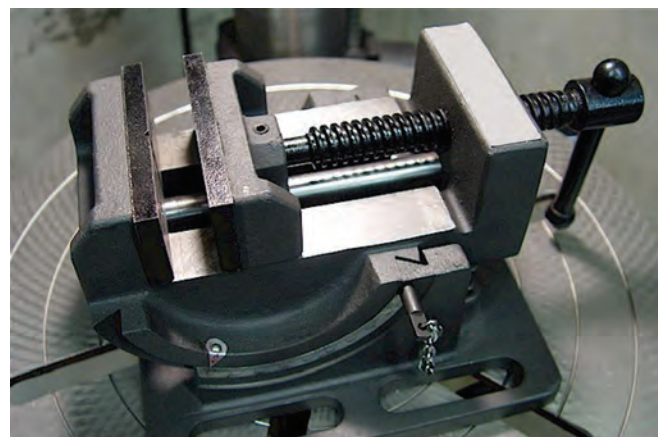
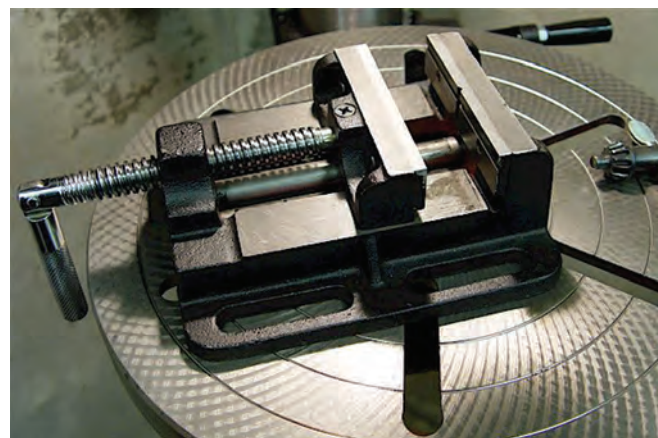
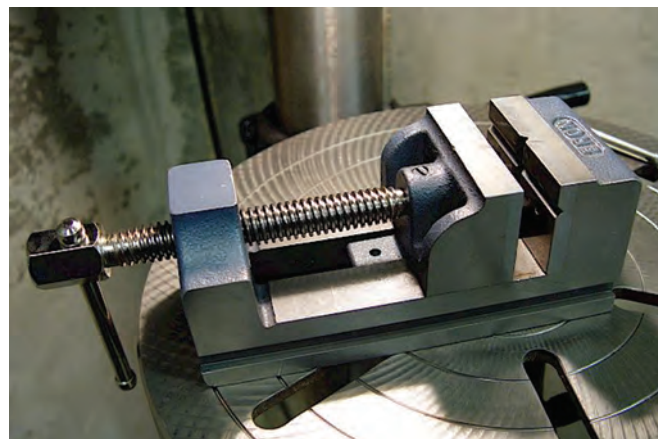


MODEL	JAW WIDTH (mm)	JAW HEIGHT (mm)	JAW OPENING (mm)	LGTH (mm)	WEIGHT (Kg)
HP-4	100	36	170	525	16
HP-5	125	46	220	670	32
HP-6	150	51	300	800	51
HP-8	200	65	300	900	90

DRILL PRESS VICE



MODEL	JAW WIDTH (mm)	JAW HEIGHT (mm)	JAW OPENING (mm)	WEIGHT (Kg)
GS106-4	104	31	95	3.5
GS102-5	130	38	116	8.2



GROUND PARALLELS



MODEL	NO OF PAIRS	SIZES (mm)
GP100	9	5 X 16 X 100 X 2
GP100	9	6 X 18 X 100 X 2
GP100	9	8 X 24 X 100 X 2
GP100	9	10 X 30 X 150 X 2
GP100	9	12 X 36 X 150 X 2
GP100	9	14 X 48 X 150 X 2
GP100	9	18 X 60 X 150 X 2
GP100	9	22 X 62 X 150 X 2
GP100	9	15 X 31 X 2.5 X 200 X 2

ANGLE PLATES OPEN END SLOTTED



MODEL	LENGTH	HEIGHT	BREADTH
70440	6"	5"	4 1/2"
70442	8"	6"	5"
70445	12"	9"	8"

HORIZONTAL VERTICAL ROTARY TABLES



CODE	DIA (mm)	HEIGHT (mm)	BASE (mm)	MT	GEAR RATIO
HV-6	150	72	205 X 163	2	90:1
HV8	200	80	265 X 219	3	90:1
HV10	254	109	321 X 276	3	90:1
HV12	305	125	388 X 330	4	90:1

SEMI-UNIVERSAL DIVIDING HEADS

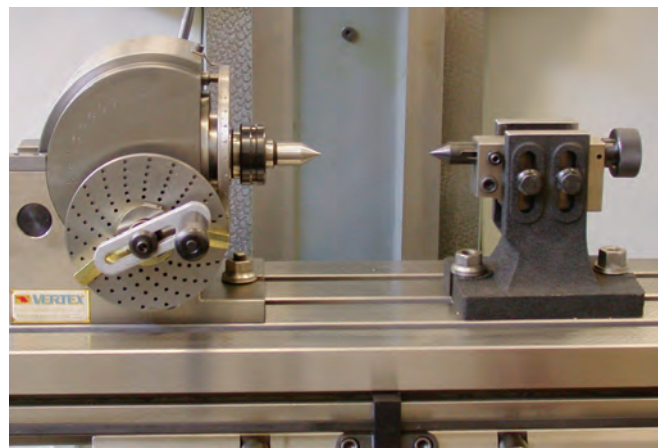


CODE	CENTRE HEIGHT (mm)	CHUCK (mm)	HEIGHT (mm)	WIDTH (mm)	MT
BS-0	100	125	173	140	2
BS-1	128	150	220	156	3

UNIVERSAL DIVIDING HEAD



CODE	CENTRE HEIGHT (mm)	CHUCK (mm)	HEIGHT (mm)	WIDTH (mm)	MT
BS2	132.7	200	236	272	4



TS1 AND 2 TAILSTOCK



CODE	HEIGHT(mm)	WIDTH(mm)
TS-1	107.5	92
TS-2	139	124

RIGHT ANGLE ATTACHMENTS



CODE	TAPER	ARBOR(mm)
R8	R8	27
ISO40	ISO40	27

POWER FEED UNITS



CODE	AXIS	R.P.M	TORQUE(Nm)
AX	X	0-160	88
BY	Y	0-160	88
DZ	Z	0-160	88
AL-500D	MILL DRILL	0-160	63

TR-1 POWER FEED TRANSFORMER



INPUT
220V
380V
415V AC
OUTPUT
110V AC 2AMP

QUICK CHANGE TOOL POSTS



SET CONTAINS MAIN BLOCK, 3 STANDARD TOOL HOLDERS, 1 V TOOL HOLDER, 1 MORSE TAPER HOLDER.

MODEL	CENTRE HEIGHT	MAX TOOLHOLDER (mm)
QCT-3002-6	4"-5"	20
QCT-5502-6	7"-10"	30

BORING HEADS



MODEL	DIA (mm)	OAL (mm)	BORING BAR HOLE SIZE(mm)	OFFSET
BC-2	50	62	12	12
BC-3	75	80	18	25

BORING HEAD ARBORS



CODE	TAPER
YCT	R8
YCT	3MT
YCT	ISO 40
YCT	BT40

UNIVERSAL BORING & FACING HEAD



MODEL	HEAD DIA	BORING BAR	SLIDE TRAVEL	FACING DIA	BORING DIA
VHU36	78mm	16mm	36mm	220mm	160mm

RAPID RETURN MANUAL - 3mm/REV

UNIVERSAL BORING & FACING HEAD ARBORS



CODE	TAPER
YCT	R8
YCT	ISO30
YCT	40ISO
YCT	BT40

REVERSIBLE TAPPING ATTACHMENT



ATTACHMENT	FOR TAPS	COMPENSATION(mm)	COLLETS
VTA-JTA6	M2-M7	3.5	FC-10/FC-11
VTA12-JTA6	M3-M12	4.5	FC-20/FC-21

HIGH SPEED NC REVOLVING CENTRE



CODE	TAPER	BODY DIA (mm)	ACCURACY	MAX RPM
NCK-MT.4A	4	76	0.003	5000
NCK-MT.5A	5	98	0.003	3500

INTERCHANGEABLE POINTS REVOLVING CENTRE



CODE	TAPER	BODY DIA (mm)	MAX RPM
CH2	MT2	38	4000
CH3	MT3	40	3000
CH4	MT4	48	2000

3 JAW SELF-CENTERING LATHE CHUCKS

BACK PLATE MOUNT



1 SET INSIDE
1 SET OUTSIDE JAWS

DIA (mm)	GRIPPING RANGE (mm)	BORE (mm)	MAX RPM	RECESS (mm)
160	160	40	2000	130
200	200	70	2000	165
250	250	80	1800	206
325	325	100	1800	260
400	400	130	1500	340

4 JAW INDEPENDENT LATHE CHUCKS

BACK PLATE MOUNT



DIA (mm)	GRIPPING RANGE(mm)	BORE (mm)	RECESS (mm)
100	100	25	72
160	160	45	65
200	200	56	75
250	250	65	110
325	325	95	140
400	400	125	160

D1 CAMLOCK ADAPTOR PLATE



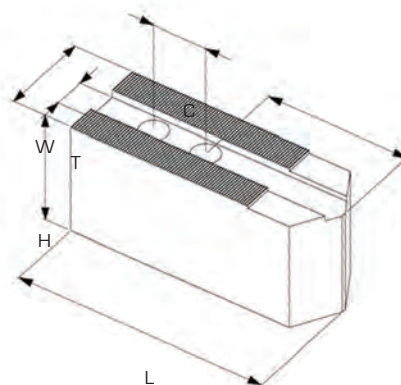
CHUCK SIZE (mm)	SPINDLE NOSE	PIN PCD (mm)	PIN DIA (mm)
160	D5	104.8	19
200	D5	104.8	19
250	D6	133.4	22.2
250	D6	133.4	22.2
400	D8	171.4	25.4
400	D11	235	30.2

KITAGAWA/TONFOU 3 JAW POWER CHUCKS



CHUCK SIZE(MM)	SPINDLE NOSE	BORE (MM)	RPM	GRIPPING FORCE(KGF)
169	A5	45	6000	5812
210	A6	52	5000	8769
254	A6	75	4200	11391
304	A8	91	3300	14686
381	A8/11	117.5	2500	18355

KITAGAWA/TONFOU SERRATED SOFT TOP JAWS



DIA (mm)	H (mm)	W (mm)	L (mm)	T (mm)	PCD (mm)	BOLT
169	32	30	70	12	20	M10
210	38	35	95	14	25	M12
254	42	40	110	16	30	M12
304	50	50	129	21	30	M16
381	70	60	165	22	33	M20

DEMAGNETIZER

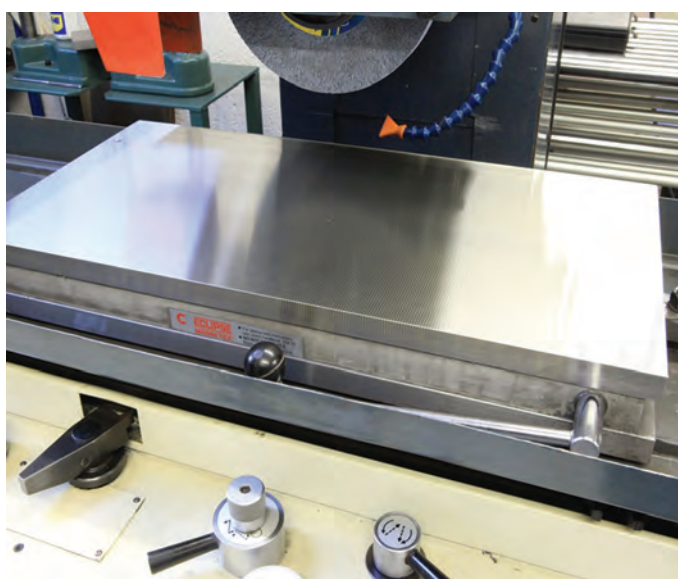


ORDER NO	VOLTAGE	DUTY CYCLE	LGTH	WIDTH	HEIGHT
GMD3	220V	100%	8"	6"	4"

PERMANENT MAGNETIC CHUCK



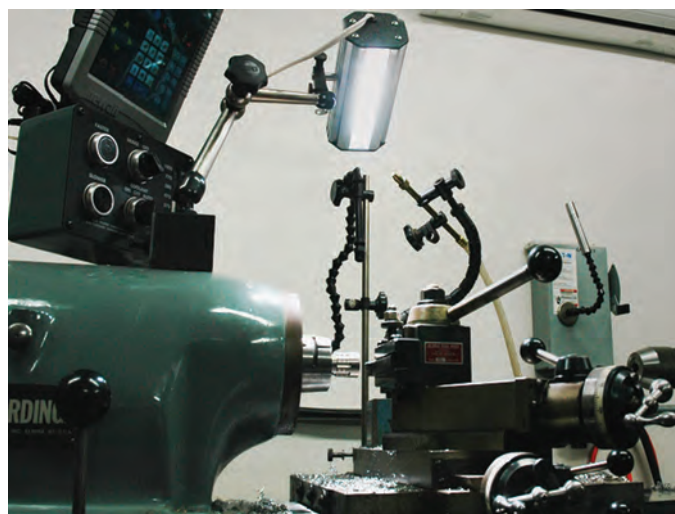
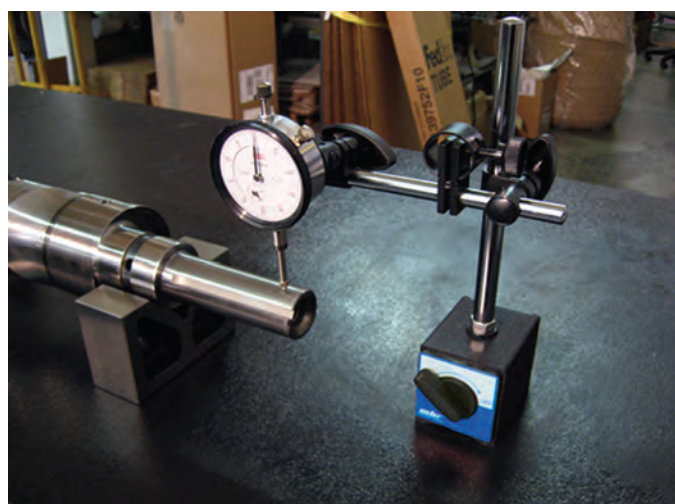
ORDER NO	SIZE	POLE PITCH	HEIGHT (MM)	WEIGHT (Kg)
GL-510	5" X 10"	8.5(2.5+6)	73	18.5
GL-818	8" X 18"	8.5(2.5+6)	80	36.5



MAGNETIC BASE WITH FINE ADJUSTMENT



MODEL	HOLDING POWER	ARM LENGTH	BASE DIMENSION
F03	80KG	310mm	60 X 50 X 55mm



POT MAGNETS



DIA(mm)	DEPTH(mm)
17.5	16
20.5	19
27	25
35	30

BUTTON MAGNETS



DIA(mm)	DEPTH(mm)
12.5	10
20	12.5
25	16
32.5	25

BAR MAGNETS

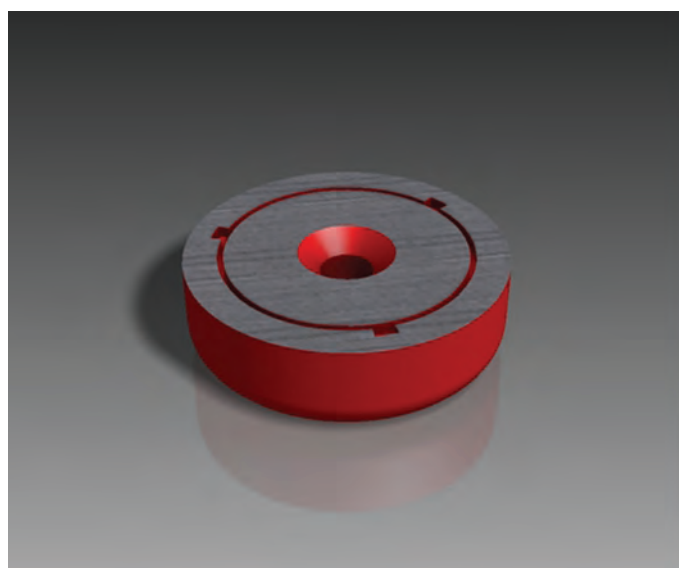
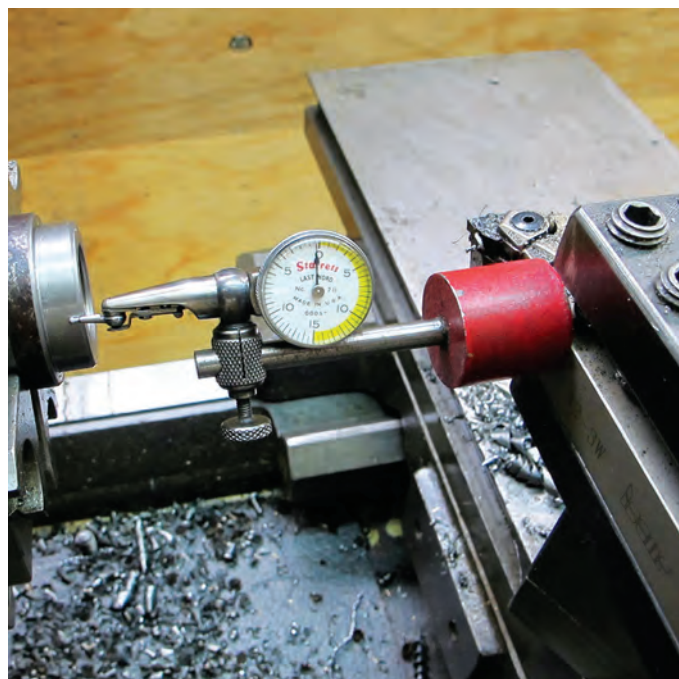


DIA(mm)	LENGTH(mm)
6	20
8	25
10	30

RECTANGULAR MAGNETS



LENGTH(mm)	WIDTH(mm)	HEIGHT(mm)
20	10	5
40	12.5	5
60	15	5
50.8	16	10
76.2	16	10



COOLANT PUMPS



CODE	POWER	VOLT-AGE	STEM LENGTH (mm)	VOL. L/M	HEAD
YC-W180	0.09	220V	130	25-26L	2
YC-W180	0.09	220V	150	25-26L	2
YC-W180	0.09	220V	180	25-26L	2
YC-W180	0.09	380V	130	25-26L	2
YC-W180	0.09	380V	130	25-26L	2
YC-W180	0.09	380V	180	25-26L	2

PLASTIC COOLANT TANK



TANK SIZE(mm)	VOLUME OF TANK
350 X 230 X 160	12L



SYNTHETIC SOLUBLE OIL



5 LITRE

DUAL ACTION TAPMATIC FLUID 500ML



CODE	APPLICATION
NO1	ALL METALS EXCEPT ALUMINIUM
NO2	ESPECIALLY FOR ALUMINIUM
NO1 GOLD	FOR ALL METALS

ADJUSTABLE COOLANT HOSE



1/4" 30cm LENGTH HOSE KIT WITH NIPPLE AND ROUND NOZZLE

3/8" 30cm LENGTH HOSE KIT WITH NIPPLE AND ROUND NOZZLE

1/2" 30cm LENGTH HOSE KIT WITH NIPPLE AND ROUND NOZZLE

HAND LUBRICATION PUMP



MODEL	CAPACITY (CC)	EFFICIENT CAPACITY(CC)
LT-8	15	250/350

MAX DISCHARGED PRESSURE (KG/CM ²)	15
AMOUNT DISCHARGED (CC/ST)	8

AUTO/MANUAL PUMP CESA TYPE SMA-6



MODEL	INTERMITTENT TIME(MIN)	DISCHARGED AMOUNT(C.C/ST)
SMA-6	5,10,15,30,30	3
DISCHARGED PRESSURE KG/cm ²	2	3
CAPACITY(L)		2

EDGE FINDERS



MODEL	SHANK	LENGTH	BATTERY TYPE
SYIC 3311	20mm	160mm	UM5 X 2PCS

MAKO MACHINE MOUNTS



No 1

DIA: 80mm
HEIGHT: 41mm
ADJUSTMENT: 18mm
BOLT SIZE: M12 X 1.25
LOAD PER MOUNT: 50-500Kg
LOAD FOR PRESSES: 50-200Kg

No 2

DIA: 120mm
HEIGHT: 49mm
ADJUSTMENT: 18mm
BOLT SIZE: M16 X 1.5
LOAD PER MOUNT: 400-1000Kg
LOAD FOR PRESSES: 100-400Kg

No 3

DIA: 160mm
HEIGHT: 59mm
ADJUSTMENT: 25mm
BOLT SIZE: M20 X 1.5
LOAD PER MOUNT: 800-2500Kg
LOAD FOR PRESSES: 1500-5000Kg

No 4

DIA: 200mm
HEIGHT: 69mm
ADJUSTMENT: 25mm
BOLT SIZE: M20X1.5
LOAD PER MOUNT: 1500-5000Kg
LOAD FOR PRESSES: 500-2800Kg

RUBERT 130 COMPARATOR



CONSISTS OF 30 COMPARISON SPECIMENS, COVERING SIX COMMONLY-USED MACHINING METHODS:

6 TURNED, 6 END-MILLED, 6 HORIZONTALLY MILLED
6 SURFACE-GROUND, 3 LAPPED, 3 REAMED/DRILLED.

A LABEL GIVES THE RA VALUES OF EACH SPECIMEN IN BOTH METRIC AND IMPERIAL UNITS.

Z AXIAL PRESET GAUGE(Z-ZERO SETTER)



ORDER NO	HEIGHT	ACCURACY
ZM50A	50mm	0.005μ
ZD1-100	100mm	0.01μ

ARC HALOGEN MACHINE LAMPS - MAGNETIC BASE

LOW VOLTAGE 12 VOLT OPERATION
WITH BUILT IN TRANSFORMER



CODE	VOLT	WATTS	LENGTH(mm)
AL201WT	220	55	520

ARC QUARTZ HALOGEN LAMP



CODE	VOLT	WATTS	LENGTH BOTTOM ARM	LENGTH TOP ARM
AL103A	220	75	400mm	410mm

52 PIECE CLAMPING KIT



24PCS STUDS , 6PCS T-NUTS, 4PCS COUPLING NUTS, 6PCS
FLANGE NUTS, 6PCS STEP CLAMPS, 6PCS STEP BLOCKS.

CODE	TABLE SLOT(mm)	STUD SIZE
CK10	12	M10
CK12A	14	M12
CK12B	15.7	M12
CK-16B	18	M16

YUANCUT EDM WIRE



SPOOL DIA SIZE	DIA	WIRE TYPE	KG/ MM2	N/ MM2	ELONG- ATION	CUTTING SELECTION
5KG	0.25	Hard	100	980	2%	Straight Surface Cutting
15KG	0.25	Hard	100	980	2%	Straight Surface Cutting
5KG	0.25	Med	60-70	650	5%	Taper Cutting less 10%

WDS STANDARD PARTS

WDS HAND KNOB (STAR)



Wds No	Dia(mm)	Thread
142-201	32	M6
142-202	40	M8
142-203	50	M10
142-204	63	M12



WDS BALL KNOB



Wds No	Dia(mm)	Thread
143-201/211	20	M6
143-202/212	25	M6
143-203/213	25	M8
143-204/214	30	M8
143-206/216	35	M10
143-208/218	40	M12



WDS HANDWHEEL



Wds No	Dia(mm)
8157-201	100
8157-204	160
8157-205	200



WDS REVOLVING GRIP



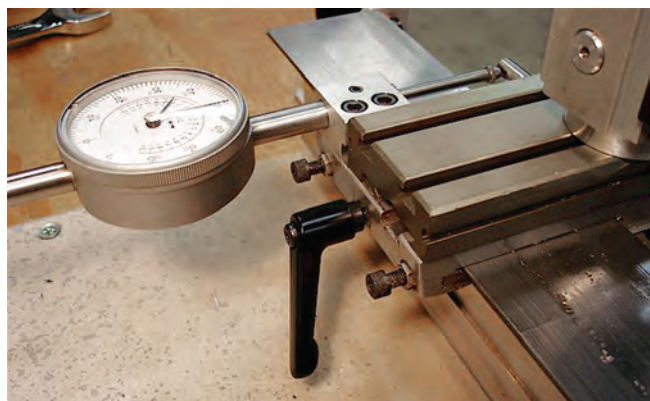
M6 X 50
M8 X 60
M10 X 75
M12 X 95



WDS CLAMP LEVER



M6
M8
M10
M12



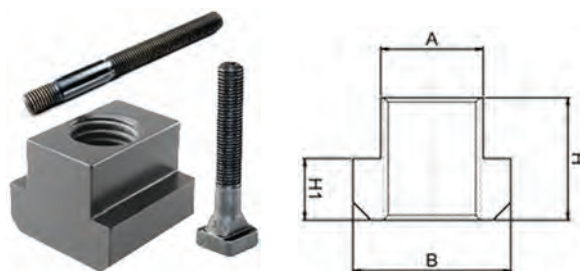
WDS COLLAR NUTS



Code	Thread	DIA(mm)	H(mm)
404-201	M6	14	9
404-202	M8	18	12
404-203	M10	22	15
404-204	M12	25	18
404-206	M16	31	24



WDS T-NUT

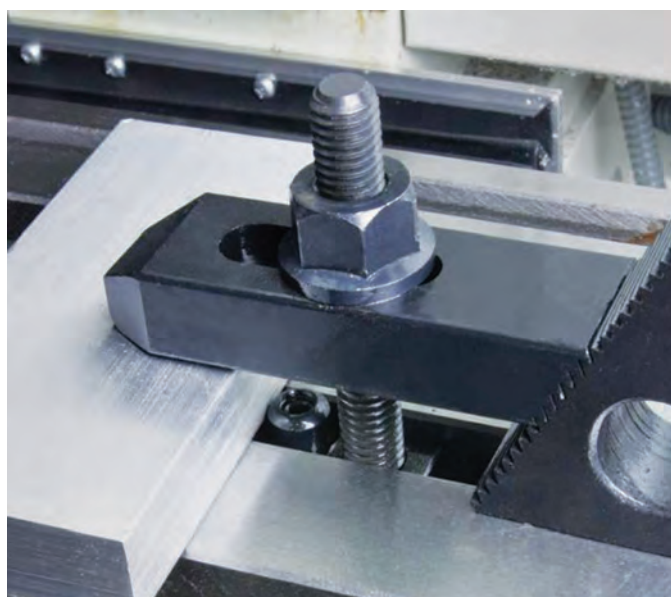


Code	Thread	A (mm)	B (mm)	H (mm)	H1 (mm)	L (mm)
664-201	M6	8	13	10	6	13
664-202	M8	10	16	12	6.5	16
664-203	M10	12	19	14	7	19
664-204	M12	14	22	16	8	22
664-206	M16	18	28	20	10	28

WDS SPRING PLUNGERS



Code	Diameter	Ball Dia (mm)	Length (mm)
606-2704	M4	2.5	9
606-2705	M5	3	12
606-2706	M6	3.5	14
606-2708	M8	5	16
606-2710	M8	6	19
606-2712	M12	8	22
606-2716	M16	10	24



MAXIMART DIELECTRIC FILTERS



CODE	SIZE(mm)
SH01	450 x 150 x 70
SH09	355 x 150 x 45

MITUTOYO OUTSIDE MICROMETER

SERIES 103



STOCK CODE	SIZE (mm)	GRADUATION	ACCURACY (mm)
103-137	0-25	0.01	±2
103-138	25-50	0.01	±2
103-139-10	50-75	0.01	±2
103-140-10	75-100	0.01	±3
103-141-10	100-125	0.01	±3
103-142-10	125-150	0.01	±3
103-143	150-175	0.01	±4
103-144-10	175-200	0.01	±4
103-145-10	200-225	0.01	±4
103-146	225-250	0.01	±5
103-147	250-275	0.01	±5
103-148	275-300	0.01	±5

MITUTOYO SETS OF OUTSIDE MICROMETERS

SERIES 103



STOCK CODE	SIZE (mm)	GRADUATION	ACCURACY (mm)
103-913-31	0-150	±3μ	0.01
103-914-31	0-300	±5μ	0.01
103-915	150-300	±5μ	0.01

MITUTOYO INTERCHANGEABLE ANVIL OUTSIDE MICS

SERIES 104



STOCK CODE	SIZE(mm)	GRADUATION	ACCURACY (mm)
104-135	0-150	0.01	±4
104-136	150-300	0.01	±4

MITUTOYO BLADE MICROMETERS

SERIES 122



STOCK CODE	SIZE(mm)	GRADUATION	ACCURACY (mm)
122-101	0-25	0.01	±3
122-102	25-50	0.01	±3

MITUTOYO BLADE MICROMETERS

SERIES 123 & 169



STOCK CODE	SIZE(mm)	GRADUATION	ACCURACY (mm)
123-101	0-25	0.01	±4
123-102	25-50	0.01	±4

MITUTOYO TUBE MICROMETERS

SERIES 115



STOCK CODE	SIZE(mm)	GRADUATION	ACCURACY (mm)
115-101	0-15	0.01	±3
115-115	0-25	0.01	±3
115-215	0-25	0.01	±3

MITUTOYO SCREW THREAD MICROMETERS

SERIES 126



STOCK CODE	SIZE(mm)	GRADUATION	ACCURACY (mm)
126-125	0-25 0.	01	±4
126-126	25-50	0.01	±4
126-127	50-75	0.01	±4
126-128	75-100	0.01	±5

MEASURING TIPS

STOCK CODE	PITCH RANGE (mm)	TPI RANGE UN60 (Inch)
126-800	0.4-7	64-3.5
126-801	0.4-0.5	64-48
126-802	0.6-0.9	44-28
126-803	1-1.752	4-14
126-804	2-3	13-9
126-806	5.5-7.0	4.5-3

MITUTOYO POINT MICROMETERS

SERIES 112



STOCK CODE	SIZE(mm)	GRADUATION	ACCURACY (mm)
112-153	0.25	0.01	±3mm

MITUTOYO SHEET METAL MICROMETERS

SERIES 118



STOCK CODE	SIZE(mm)	THROAT(mm)	READING (mm)
118-102	0.25	150	0.01

MITUTOYO DIGITAL OUTSIDE MICROMETERS

SERIES 193



STOCK CODE	SIZE(mm)	GRADUATION	ACCURACY (mm)
193-111	0-25	0.001	±2
193-101	0-25	0.01	±2
193-102	25-50	0.01	±2

MITUTOYO DIGITAL OUTSIDE MICROMETERS

SERIES 293



STOCK CODE	SIZE (mm)	GRADUATION	ACCURACY (mm)
293-230	0-25	0.001	±1
293-231	25-50	0.001	±1

MITUTOYO ELECTRONIC DIGITAL OUTSIDE MICROMETER

INTERCHANGEABLE ANVIL - SERIES 340



STOCK CODE	SIZE (mm)	GRADUATION	ACCURACY (mm)
340-511	0-150	0.001	±4

HOLTEST - THREE POINT INTERNAL MICROMETER

SERIES 368



STOCK CODE	RANGE (mm)	GRADUATION	ACCURACY
368-161	6-8	0.001	±2
368-162	8-10	0.001	±2
368-163	10-12	0.001	±2
368-164	12-16	0.005	±2
368-165	16-20	0.005	±2
368-166	20-25	0.005	±2
368-167	25-30	0.005	±3
368-168	30-40	0.005	±3
368-169	40-50	0.005	±3
368-170	50-63	0.005	±3
368-171	62-75	0.005	±3
368-172	75-88	0.005	±3
368-173	87-100	0.005	±3
368-174	100-125	0.005	±3
368-175	125-150	0.005	±3

HOLTEST - COMPLETE UNIT SETS

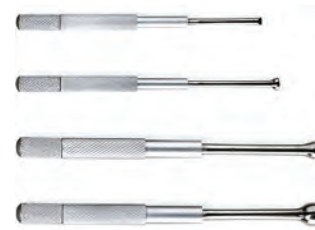
SERIES 368



STOCK CODE	RANGE (mm)	INDIVIDUAL RANGE(mm)	SETTING RINGS INCLUDED
368-906	2-3	2-2.5, 2.5-3	ø2.5
368-907	3-6	3-4, 4-5, 5-6	ø4, 5
368-901	16-12	6-8, 8-10, 10-12	ø8, 10
368-912	12-20	12-16, 16-20, 20-25, 25-30, 30-40, 40-50	ø16
368-913	20-50	20-25, 25-30, 30-40, 40-50	ø25, 40
368-914	50-100	50-63, 62-75, 75-88, 87-100	ø62, 87
368-915	100-200	100-125, 125-150, 150-175, 175-200	ø125, 175

MITUTOYO SMALL BORE GAUGES

SERIES 154



STOCK CODE	SIZE(mm)	DESCRIPTION
154-902	3--13	SET OF 4. USED WITH MICROMETER

MITUTOYO TUBULAR INSIDE MICROMETER

SERIES 137



STOCK CODE	SIZE (mm)	GRADU-ATION	ACCURACY (mm)	MIN LGTH
137-011	50-63	0.01	13	50

STOCK CODE	SIZE(mm)	EXTENSION RODS
137-201	50-150	13, 25, 50
137-202	50-300	13, 25, 2X50, 100

MITUTOYO INSIDE MICROMETER

SERIES 141



STOCK CODE	SIZE (mm)	GRADUATION	TRAVEL (mm)	NO OF RODS
141-101	25-50	0.01	7	2
141-205	50-200	0.01	13	6
141-206	50-300	0.01	13	10

MITUTOYO INSIDE MICROMETER

SERIES 145



STOCK CODE	SIZE	GRADUATION	ACCURACY
145-185	5-30mm	0.01	±5mm

MITUTOYO DEPTH MICROMETER

SERIES 129



STOCK CODE	SIZE (mm)	GRADUATION	BASE (mm)
129-154	0-25	0.01	63
129-109	0-50	0.01	63
129-111	0-100	0.01	63
129-115	0-100	0.01	101
129-112	0-150	0.01	63
129-116	0-150	0.01	101
129-153	0-300	0.01	101

MITUTOYO TELESCOPIC GAUGES

SERIES 155



STOCK CODE	SIZE(mm)	OAL(mm)
155-127	8-12.7	110
155-128	12.7-19	110
155-129	19-32	110
155-130	32-54	150
155-131	54-90	150
155-132	90-150	150
155-905	8-150	SET OF 6

MICROMETER STANDARD

SERIES 167



STOCK CODE	LENGTH(mm)	DIAMETER(mm)
167-101	25	6.35
167-102	50	6.35
167-103	75	6.35
167-104	100	7.9
167-105	125	7.9
167-106	150	7.9
167-107	175	7.9
167-108	200	9.4
167-109	225	9.4
167-110	250	9.4
167-111	275	9.4
167-112	300	9.4
167-113	325	9.4
167-114	350	9.4
167-115	375	9.4
167-116	400	9.4
167-117	425	9.4
167-118	450	9.4
167-119	475	9.4
167-120	500	11.9

MITUTOYO BORE GAUGES

SERIES 526



STOCK CODE	SIZE(mm)	GRADUATION	PROBE DEPTH (mm)
526-126	7-10	0.01	56
526-127	10-18	0.01	62
526-124	7-10	0.001	56
526-125	10-18	0.001	62

MITUTOYO BORE GAUGES

SERIES 511



STOCK CODE	SIZE(mm)	GRADUATION	PROBE DEPTH (mm)
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511-711	18-35	0.01	100
511-712	35-60	0.01	100
511-713	50-100	0.01	150
511-714	100-160	0.01	150
511-715	160-250	0.01	150
511-721	18-35	0.001	100
511-722	35-60	0.001	100
511-723	50-100	0.001	150
511-170	50-150	0.001	150
511-901	18-150	0.01	SET OF 4
511-902	18-150	0.001	SET OF 4

DIAL CALIPER GAUGE

SERIES 209



STOCK CODE	SIZE (mm)	GRADUATION	LENGTH (mm)
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209-106	10-35	0.025	80
209-107	30-55	0.025	80
209-108	50-75	0.025	80

DEPTH MICROMETER

SERIES 329



STOCK CODE	RANGE (mm)	GRADUATION	BASE (mm)
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329-250	0-150	0.001	101.6x16
329-251	0-300	0.001	101.6x16

MITUTOYO SCREW LOCK VERNIER CALIPER

SERIES 530



STOCK CODE	SIZE (mm)	VERNIER READING	ACCURACY (mm)
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530-101	0-150	0.05	±0.05
530-108	0-200	0.05	±0.05
530-109	0-300	0.05	±0.08

MITUTOYO VERNIER CALIPERS WITH THUMB LOCK

SERIES 531



STOCK CODE	SIZE (mm)	GRADUATION	ACCURACY (mm)
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531-101	0-150	0.05	±0.05
531-102	0-200	0.05	±0.05
531-103	0-300	0.05	±0.08

MITUTOYO VERNIER CALIPER - FINE ADJUSTMENT

SERIES 532



STOCK CODE	SIZE (mm)	GRADUATION	ACCURACY (mm)
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532-101	130	0.02	±0.03
532-102	180	0.02	±0.03
532-103	280	0.02	±0.04

MITUTOYO VERNIER CALIPER

SERIES 160



STOCK CODE	RANGE (mm)	GRADUATION	ACCURACY (mm)
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160-128	20-450	0.02	±0.05
160-101	20-600	0.02	±0.05
160-104	20-1000	0.02	±0.07

MITUTOYO DIAL CALIPERS

SERIES 505



STOCK CODE	SIZE (mm)	GRADUATION	RANGE PER REV	ACCURACY (mm)
505-671	0-150	0.02	2	±0.03
505-672	0-200	0.02	2	±0.03
505-673	0-300	0.02	2	±0.04

MITUTOYO ELECTRONIC CALIPERS

SERIES 500



STOCK CODE	MEASURING RANGE	RESOLUTION	ACCURACY (mm)
500-171-20	0-150/6"	0.01	±0.02
500-172-20	0-200/8"	0.01	±0.02
500-173	0-300/12"	0.01	±0.03
500-501-10	0-600mm	0.01	±0.05

MITUTOYO ELECTRONIC DEPTH GAUGES

SERIES 571



STOCK CODE	MEASURING RANGE	VERNIERS READOUT	ACCURACY (mm)
571-201-20	0-150	0.01	±0.02
571-202-20	0-200	0.01	±0.02
571-211-20	0-150/6"	0.01/0.0005	±0.02

MITUTOYO DIAL DEPTH GAUGE

SERIES 7211



STOCK CODE	MEASURING RANGE	VERNIERS READOUT	BASE(W X T) FLATNESS
7211	0-200	0.01	63.5 X 16, 5μ
7212	0-200	0.01	101.6 X 16, 5μ

MITUTOYO POCKET THICKNESS GAUGES

SERIES 7309



STOCK CODE	MEASURING RANGE	GRADUATION	ACCURACY
7309	0-10mm	0.01	±20μ

MITUTOYO DIAL THICKNESS GAUGES

SERIES 7301



STOCK CODE	RANGE (mm)	GRADUATION	THROAT (mm)	ACCURACY (μ)
547-400	0-12	0.001	30mm	3
7301	0-10	0.01	30	15
7360	0-10	0.01	20	15
7321	0-10	0.01	120	15
7323	0-20	0.01	120	22

MITUTOYO DIAL INDICATORS



STOCK CODE	RANGE (mm)	GRADUATION	BEZEL	ACCURACY (mm)	DIAL READING (mm)
1044S	5	0.01	40	±13μ	0-100
1045S	5	0.01	40	±13μ	0-50-0
2046S	10	0.01	55	±13μ	0-100
2050S	20	0.01	55	±20μ	0-100
2052S	30	0.01	55	±25μ	0-100
2109S-10	1	0.001	55	±5μ	0-100-0
2119S-10	5	0.001	55	±10μ	0-100-0
3052S-19	30	0.01	75	±25	0-100
3058S-19	50	0.01	75	±30	0-100

CONTACT POINTS



STOCK CODE	LENGTH(mm)	DIA(mm)
901312	7.3	
101121	15	
101117	10	10
101119	5	10

EXTENSION RODS



STOCK CODE	LENGTH(mm)
303-611	10
303-612	20
303-613	30
303-614	100

MITUTOYO VERTICAL DIAL TEST INDICATORS

SERIES 513



STOCK CODE	RANGE (mm)	GRADUATION	BEZEL	STYLUS	ACCURACY (μ)
513-405E	0-0.2	0.002	38	14.7	3
513-405T	0-0.02	0.002	38	14.7	3
513-404T	0-0.8	0.01	38	20.9	5
513-404E	0-0.8	0.01	38	20.9	5

DTI CONTACT POINT - 2MM CARBIDE BALL



STOCK CODE	LENGTH(mm)
103010	14.7
103006	20.9
103613	44.5

MITUTOYO CAN SEAM MICROMETER

SERIES 147



STOCK CODE	RANGE (mm)	GRADUATION	MEASURING APPLICATION
147-103	0-13	0.01	STEEL CANS
147-105	0-13	0.01	ALUMINIUM CANS
147-202	0-13	0.01	AEROSOL SPRAY CANS

MITUTOYO HEIGHT GAUGES

SERIES 514



STOCK CODE	RANGE (mm)	VERNIER READING	ACCURACY
514-102	300	0.02	0.04
514-104	450	0.02	0.05
514-106	600	0.02	0.05

MITUTOYO HEIGHT GAUGES

SERIES 570



STOCK CODE	RANGE (mm)	RES	ACCURACY (mm)	REPEAT ABILITY
570-302	300	0.01	0.03	0.01
570-304	600	0.01	0.05	0.01

MITUTOYO ELECTRONIC HEIGHT GAUGES

DOUBLE BEAM - SERIES 192



STOCK CODE	RANGE (mm)	RES	ACCURACY (mm)	REPEAT ABILITY
192-613-10	300	0.01	0.03	0.01
192-614-10	600	0.01	0.05	0.01
192-615-10	1000	0.01	0.07	0.01
192-632-10	600/24"	0.01/0.0005	0.05	0.01

MITUTOYO ELECTRONIC INDICATORS

SERIES 543



STOCK CODE	RANGE (mm)	RES	STEM (mm)	ACCURACY (mm)
543-683	0-12	0.01 /0.0005	8	0.0008
543-400	0-12	0.01	8	0.02
543-390	0.1	0.001	8	0.003
543-681	0-12	0.01	8	0.02

MITUTOYO ELECTRONIC INDICATORS

SERIES 575



STOCK CODE	RANGE (mm)	RES	STEM (mm)	ACCURACY (mm)
575-121	0-25	0.01	8	0.02

MITUTOYO ELECTRONIC MICROMETER HEADS

SERIES 164



STOCK CODE	RANGE (mm)	READING (mm)	ACCURACY (mm)
164-164	0-50	0.001	0.003

MITUTOYO ELECTRONIC MINI PROCESSOR

SERIES 164



STOCK CODE	MODEL TYPE	OUTPUT	PRINTER
264-504-5D	DP-HIS	RS232C	THERMAL DOT MATRIX

MITUTOYO MAGNETIC BASES

SERIES 164



STOCK CODE	BASE (mm)	COLUMN LENGTH(mm)	FINE ADJUSTMENT
7010S	50-60-55	176-165	WITHOUT
7011S	50-60-55	176-150	WITH

MICROMETER STANDS



CODE

RANGE

156-101

UP TO 100mm ADJUSTABLE ANGLE

DIAL GAUGE STAND



CODE

STEM HOLE

7001

8mm

UNIVERSAL BEVEL PROTRACTOR

SERIES 187



CODE

STEM HOLE

187-901

150,300mm

UNIVERSAL COMBINATION SETS

SERIES 187



STOCK CODE

**RULE LENGTH
(mm)**

RULE GRADUATION

180-910U

300

1.0,0.5

RADIUS OPTICAL GAUGES

SERIES 186



STOCK CODE

RANGE

LEAVES

186-902

0.5-13mm

26 PAIRS BY
0.5 -13 X 0.5mm

MITUTOYO OPTICAL FLATS

SERIES 157



**STOCK
CODE**

**TO
CHECK**

**MICRO-
METER**

FLATNESS

**PARALLELISM
(mm)**

157-903

0-25

1

2

30



MITUTOYO GAUGE BLOCKS

SERIES 516



STOCK CODE	NO OF PIECES	RANGE (mm)	GRADE
516-938-10	112	1.0005-100	0
516-939-10	112	1.0005-100	1
516-942-10	103	1.0005-100	0
516-943-10	103	1.0005-100	1
516-944-10	103	1.0005-100	2
516-946-10	87	1.001-100	0
516-947-10	87	1.001-100	1
516-948-10	87	1.001-100	2
516-950-10	76	1.005-100	0
516-952-10	76	1.005-100	2
516-956-10	56	1.001-100	2
516-964-10	47	1.005-100	2
516-967-10	32	1.005-60	1
516-968-10	32	1.005-60	2

INPUT TOOLS

SERIES 264



USB KEYBOARD SIGNAL KEYBOARD CONVERSION



STOCK CODE
264-012-10

RS-232C CONVERSION MODEL



STOCK CODE
264-007

PS/2 KEYBOARD SIGNAL CONVERSION MODEL



STOCK CODE
264-005

OPTIONAL ACCESSORIES

FOOTSWITCH

STOCK CODE 937-179T

GAUGE SELECTOR

STOCK CODE 939-039

PRECISION LEVEL

SERIES 960



CODE	SENSITIVITY	DIMENSION(mm)
960-603	0.02	200 X 44 X 38.2

DIGITAL LEVEL AND PROTRACTOR

SERIES 302



CODE	RANGE	RESOLUTION	ACCURACY
2173-360	0-360 (90DEG X 4)	0.1DEG (=1.75mm/m)	0.2DEG

STARRET HB400

HORIZONTAL BENCHTOP OPTICAL COMPARATOR



CODE	X & Y STAGE TRAVEL	WORK STAGE	FOCUS RANGE
HB400	300 x 150mm	540 x 130mm	50mm

PJ-A3000 PROFILE PROJECTORS

SERIES 302



CODE	X & Y STAGE TRAVEL	X & Y EFFECTIVE AREA
302-702	150 X 50mm	185 X 84mm

TOOLMAKERS MICROSCOPE TM500

SERIES 302



CODE	X & Y STAGE TRAVEL (mm)	X & Y EFFECTIVE AREA (mm)	WORK PIECE HEIGHT (mm)	TOTAL MAGNIFICATION
176-811	50 X 50	96 X 96	115	30X
176-812	100 X 50	154 X 96	107	30X

GUANGLU DIAL INDCTATOR

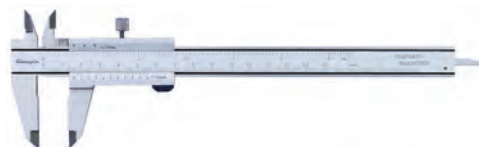
SERIES 321



CODE	RANGE (mm)	GRADUATION (mm)	READING (mm)	BEZEL (mm)
321-130	0-5	0.01	0-100	58
321-131	0-10	0.01	0-100	58
321-134	0-30	0.01	0-100	60
321-141	0-50	0.01	0-100	80

GUANGLU VERNIER CALIPER

SERIES 141



CODE	RANGE (mm)	READING (mm)	JAW LENGTH (mm)
141-101	150	0.02	40
141-103	150	0.05	40
141-105	200	0.05	50
141-107	300	0.05	60

GUANGLU DIAL CALIPER

SERIES 171



CODE	RANGE (mm)	READING (mm)	JAW LENGTH (mm)
171-132	0-150	0.02	40
171-134	0-200	0.02	50
171-136	0-300	0.02	60

GUANGLU DIGITAL CALIPER

SERIES 111



CODE	RANGE (mm)	READING (mm)	JAW LENGTH (mm)
111-101D	0-150	0.01	40
111-102D	0-200	0.01	50
111-103D	0-300	0.01	60
111-104-1	0-500	0.01	100
111-105	0-600	0.01	150

GUANGLU DIGITAL HEIGHT GAUGE

SERIES 131



CODE	RANGE (mm)	RESOLUTION (mm)
131-103	0-300	0.01
131-105	0-500	0.01
131-106	0-600	0.01

GUANGLU DIGITAL SCALE UNIT

SERIES 812



CODE	RANGE (mm)	RESOLUTION (mm)
812-201	150	0.01

STAINLESS STEEL RULE



CODE	RANGE (mm)	WIDTH (mm)	THICKNESS (mm)
98150	150	13	0.5
98300	300	24	1.0
98600	600	29	1.5
98602	1000	32	1.5
98601	2000	40	3.0

ENGINEERS SQUARE



CODE	SIZE (mm)	GRADE
MW4004	100	B
MW4006	150	B
MW4009	225	B

PRECISION SQUARE



CODE	SIZE (mm)	SQUARENESS (μ)
4791-100	100X70	7
4791-150	150X100	7

STRAIGHT EDGE



CODE	LENGTH(mm)	WIDTH(mm)	GRADE
0464	500	50X10	0
1689102	1000	40X8	2
1684103	2000	60X12	0
1689104	2000	60X12	2
0466107	3000	80X15	2

GRANITE SURFACE PLATE

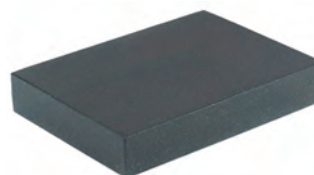


PLATE SIZE(mm)	GRADE
250 x 250 x 50	00, 0, 1, 2
400 x 300 x 80	00, 0, 1, 2
400 X 400 X 80	00, 0, 1, 2
630 X 400 X 80	00, 0, 1, 2
1000 X 630 X 150	00, 0, 1, 2
1500 X 1000 X 200	00, 0, 1, 2
2000 X 1000 X 250	00, 0, 1, 2
3000 X 1500 X 300	00, 0, 1, 2

SCREW PLUG GAUGES

GO AND NO GO DOUBLE ENDED



METRIC COARSE 6H

CODE	SIZE
6820	M2 x 0.4
6880	M2.5 x 0.45
7000	M3 x 0.5
7070	M3.5 x 0.6
7100	M4 x 0.7
7200	M5 x 0.8
7300	M6 x 1.0
7370	M7 x 1.0
7400	M8 x 1.25
7500	M10 x 1.5
7600	M12 x 1.75
7700	M14 x 2.0
7800	M16 x 2.0
7850	M18 x 2.5
7900	M20 x 2.5
7990	M22 x 2.5
8060	M24 x 3.0
8120	M27 x 3.0
8210	M30 x 3.5
8300	M33 x 3.5
8390	M36 x 4.0

METRIC FINE 6H

CODE	SIZE
8600	M6 x 0.75
8820	M8 x 0.75
8910	M8 x 1.0
8990	M10 x 1.0
9080	M10 x 1.25
9150	M12 x 1.0
9230	M12 x 1.25
9320	M12 x 1.5
9400	M14 x 1.0
9490	M14 x 1.25
9580	M14 x 1.5
9640	M16 x 1.5
9730	M20 x 1.5
9820	M22 x 1.5
9910	M25 x 1.5

UNC PLUG GAUGE 2B

CODE	SIZE
9990	NO4-40
0080	NO5-40
0170	NO6-32
0260	NO8-32
0340	NO10-24
0430	NO12-24
0520	1/4-20

0610	5/16-18
0700	3/8-16
0790	7/16-14
0880	1/2-13
0970	9/16-12
1080	5/8-11
1170	3/4-10
1260	7/8-9
1330	1"-8

UNF PLUG GAUGE 2B

CODE	SIZE
1420	NO4-48
1510	NO5-44
1600	NO6-40
1690	NO8-36
1780	NO10-32
1870	NO12-28
1960	1/4-28
2050	5/16-24
2140	3/8-24
2230	7/16-20
2320	1/2-20
2370	9/16-18
2410	5/8-18
2490	3/4-16
2580	7/8-14
2680	1"-12

G BSP PLUG GAUGE

CODE	SIZE
2770	G1/8-28
2860	G1/4-19
2950	G3/8-19
3040	G1/2-14
3130	G5/8-14
3220	G3/4-14
3310	G7/8-14
3390	G1"-11

RC BSPT PLUG GAUGE
SYSTEM B

CODE	SIZE
3500	RC1/8-28
3530	RC1/4-19
3560	RC3/8-19
3590	RC1/2-14
3620	RC3/4-14
3650	RC1"-11

NPT PLUG GAUGE

CODE	SIZE
3680	1/8-27
3710	1/4-18
3740	3/8-18
3770	1/2-14
3800	3/4-14
3830	1"-11.5

SCREW RING GAUGES

GO AND NO GO



METRIC COARSE RING GAUGE 6G

CODE GO	CODE NO GO	SIZE
6840	6860	M2 X 0.4
6900	6920	M2.5 X 0.45
7050	7060	M3 X 0.5
7080	7090	M3.5 X 0.6
7150	7160	M4 X 0.7
7250	7260	M5 X 0.8
7350	7360	M6 X 1.0
7380	7390	M7 X 1.0
7450	7460	M8 X 1.25
7550	7560	M10 X 1.5
7650	7660	M12 X 1.75
7750	7780	M14 X 2.0
7820	7840	M16 X 2.0
7860	7880	M18 X 2.5
7930	7960	M20 X 2.5
8020	8040	M22 X 2.5
8080	8100	M24 X 3.0
8150	8180	M27 X 3.0
8240	8270	M30 X 3.5
8330	8360	M33 X 3.5
8420	8440	M36 X 4.0

METRIC FINE RING GAUGE 6G

CODE GO	CODE NO GO	SIZE
8630	8660	M6 X 0.75
8850	8880	M8 X 0.75
8940	8970	M8 X 1.0
9020	9050	M10 X 1.0
9090	9120	M10 X 1.25
9180	9200	M12 X 1.0
9260	9290	M12 X 1.25
9350	9380	M12 X 1.5
9430	9460	M14 X 1.0
9520	9550	M14 X 1.25
9610	9630	M14 X 1.5
9670	9700	M16 X 1.5
9760	9790	M20 X 1.5
9850	9880	M22 X 1.5
9940	9970	M24 X 1.5

UNC RING GAUGE 2A

CODE GO	CODE NO GO	SIZE
0020	0050	N04-40
0110	0140	N05-40
0200	0230	N06-32
0290	0310	N08-32
0370	0400	N010-24
0460	0490	N012-24
0550	0580	1/4-20
0640	0670	5/16-18
0730	0760	3/8-16
0820	0850	7/16-14
0910	0940	1/2-13
1000	1050	9/16-12
1110	1140	5/8-11
1200	1230	3/4-10
1290	1310	7/8-9
1360	1390	1"-8

UNF RING GAUGE 2A

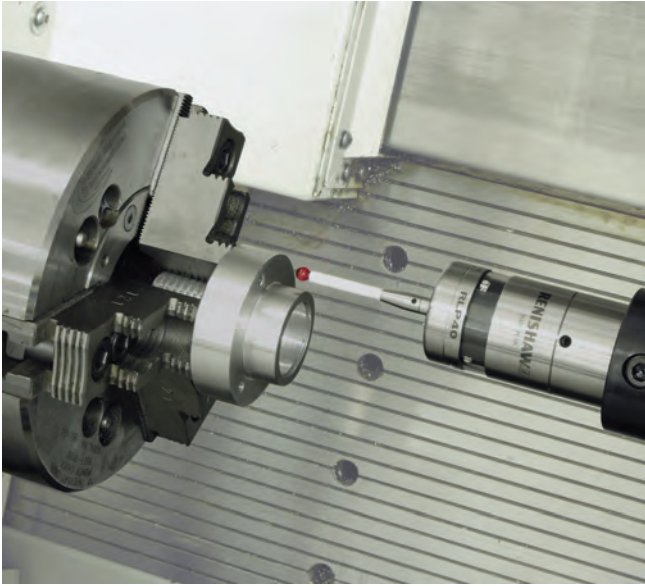
CODE GO	CODE NO GO	SIZE
1450	1480	N04-48
1540	1570	N05-44
1630	1660	N06-40
1720	1750	N08-36
1810	1840	N010-32
1900	1930	N012-28
1990	2020	1/4-28
2080	2110	5/16-24
2170	2200	3/8-24
2260	2290	7/16-20
2350	2360	1/2-20
2380	2390	9/16-18
2440	2470	5/8-18
2520	2550	3/4-16
2610	2640	7/8-14
2710	2740	1"-12

G BSP RING GAUGE

CODE GO	CODE NO GO	SIZE
2800	2830	G1/8-28
2890	2920	G1/4-19
2980	3010	G3/8-19
3070	3100	G1/2-14
3160	3190	G5/8-14
3250	3280	G3/4-14
3330	3360	G7/8-14
3420	3450	G1"-11



RENISHAW PROBES



RENISHAW LP2 PROBE



DIMENSIONS	Ø25mm X 40.8mm
MACHINE TYPE	LATHE & GRINDING
TRANSMISSION TYPE	OMP40M/ RMP40M OR HARD WIRED
PERFORMANCE	
ACCURACY	STANDARD
REPEATABILITY	1.0
3D PRE-TRAVEL VARIATION	N/A
MAX RECOMMENDED	
STYLI LENGTH	100mm
SWITCH ON METHOD	N/A
BATTERY TYPE	N/A

RENISHAW MP250 PROBE



DIMENSIONS	Ø25mm X 40.7mm
MACHINE TYPE	LATHE & GRINDING
TRANSMISSION TYPE	HARD WIRED
PERFORMANCE	
ACCURACY	HIGH
REPEATABILITY	0.25
3D PRE-TRAVEL VARIATION	1.0
MAXIMUM RECOMMENDED	
STYLI LENGTH	100mm
SWITCH ON METHOD	N/A
BATTERY TYPE	N/A

RENISHAW OMP40 PROBE



DIMENSIONS	Ø40mm X 50mm
MACHINE TYPE	COMPAC AND SMALL
TRAMMISSION TYPE	INFRA-RED
PERFORMANCE ACCURACY	STANDARD
REPEATABILITY	0.1
3D PRE- TRAVEL VARIATION	N/A
MAXIMUM RECOMMENDED	
STYLI LENGTH	100mm
SWITCH ON METHOD	OPTICAL "M" CODE
	AUTO START
BATTERY TYPE	1/2AA

RENISHAW OLP40 PROBE



DIMENSIONS	Ø40mm X 58.3mm
MACHINE TYPE	LATHE
TRAMMISSION TYPE	INFRA-RED
PERFORMANCE ACCURACY	STANDARD
REPEATABILITY	0.1
3D PRE- TRAVEL VARIATION	N/A
MAXIMUM RECOMMENDED	
STYLI LENGTH	100mm
SWITCH ON METHOD	OPTICAL "M" CODE
	AUTO START
BATTERY TYPE	1/2AA

RENISHAW RLP40 PROBE



DIMENSIONS	Ø40mm X 58.3mm
MACHINE TYPE	LATHE
TRAMMISSION TYPE	RADIO
PERFORMANCE ACCURACY	STANDARD
REPEATABILITY	0.1
3D PRE- TRAVEL VARIATION	N/A
MAXIMUM RECOMMENDED	
STYLI LENGTH	100mm
SWITCH ON METHOD	OPTICAL "M" CODE SPIN
BATTERY TYPE	1/2AA

RENISHAW RMP40 PROBE



DIMENSIONS	Ø40mm X 50mm
MACHINE TYPE	COMPACT -LARGE
TRAMMISSION TYPE	RADIO
PERFORMANCE ACCURACY	STANDARD
REPEATABILITY	0.1
3D PRE- TRAVEL VARIATION	N/A
MAXIMUM RECOMMENDED	
STYLI LENGTH	100mm
SWITCH ON METHOD	RADIO "M" CODE SPIN
BATTERY TYPE	1/2AA

RENISHAW OMP400 PROBE



DIMENSIONS	Ø40mm X 50mm
MACHINE TYPE	COMPACT -SMALL
TRANSMISSION TYPE	INFRA-RED
PERFORMANCE ACCURACY	HIGH
REPEATABILITY	0.25
3D PRE- TRAVEL VARIATION	1.0
MAXIMUM RECOMMENDED STYLI LENGTH	200mm
SWITCH ON METHOD	OPTICAL "M" CODE AUTO START
BATTERY TYPE	1/2AA

RENISHAW OMP60 PROBE



DIMENSIONS	Ø63mm X 76mm
MACHINE TYPE	MEDIUM- LARGE
TRANSMISSION TYPE	INFRA-RED
PERFORMANCE ACCURACY	STANDARD
REPEATABILITY	1.0
3D PRE- TRAVEL VARIATION	N/A
MAXIMUM RECOMMENDED STYLI LENGTH	150mm
SWITCH ON METHOD	OPTICAL "M" CODE SPIN OR SHANK SWITCH
BATTERY TYPE	AA

RENISHAW RMP60 PROBE



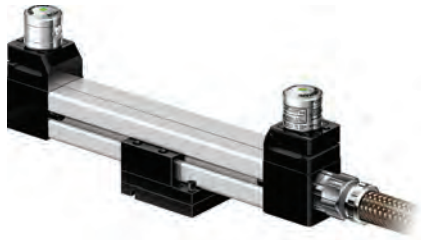
DIMENSIONS	Ø63mm X 76mm
MACHINE TYPE	MEDIUM- LARGE
TRANSMISSION TYPE	RADIO
PERFORMANCE ACCURACY	STANDARD
REPEATABILITY	1.0
3D PRE- TRAVEL VARIATION	N/A
MAXIMUM RECOMMENDED STYLI LENGTH	150mm
SWITCH ON METHOD	RADIO "M" CODE SPIN OR SHANK SWITCH
BATTERY TYPE	AA

RENISHAW RMP600 PROBE



DIMENSIONS	Ø63mm X 76mm
MACHINE TYPE	MEDIUM- LARGE
TRANSMISSION TYPE	RADIO
PERFORMANCE ACCURACY	HIGH
REPEATABILITY	0.25
3D PRE- TRAVEL VARIATION	1.0
MAXIMUM RECOMMENDED STYLI LENGTH	200mm
SWITCH ON METHOD	RADIO "M" CODE SPIN OR SHANK SWITCH
BATTERY TYPE	AA

RENISHAW NC4 PROBE



MACHINE TYPE FUNCTION	SMALL - LARGE TOOL SETTING AND TOOL BREAKAGE DETECTION
MINIMUM TOOL DETECTION	Ø 0.03mm
REPEATABILITY	1
STYLUS TRIGGER FORCE	N/A
LASER CLASSIFICATION	CLASS 2<1MW 670mm

RENISHAW TS27R PROBE



MACHINE TYPE FUNCTION	SMALL - LARGE TOOL SETTING AND TOOL BREAKAGE DETECTION
MINIMUM TOOL DETECTION	Ø 1mm
REPEATABILITY	1
STYLUS TRIGGER FORCE	1.3 N TO 2.4 N/ 130 GF TO 240GF
LASER CLASSIFICATION	N/A

RENISHAW OTS PROBE



MACHINE TYPE FUNCTION	SMALL - MEDIUM TOOL SETTING AND TOOL BREAKAGE DETECTION
MINIMUM TOOL DETECTION	Ø 1mm
REPEATABILITY	1
STYLUS TRIGGER FORCE	1.3 N TO 2.4 N/ 130 GF TO 240GF
LASER CLASSIFICATION	N/A

RENISHAW TRS2 PROBE



MACHINE TYPE FUNCTION	SMALL - LARGE TOOL BREAKAGE DETECTION
MINIMUM TOOL DETECTION	Ø0.05mm
REPEATABILITY	N/A
STYLUS TRIGGER FORCE	N/A
LASER CLASSIFICATION	CLASS 2<1MW 670mm

RENISHAW RP3 PROBE



MACHINE TYPE FUNCTION	SMALL - LARGE LATHES TOOL SETTING USING RENISHAW ARMS
MINIMUM TOOL DETECTION	Ø1mm
REPEATABILITY	1
STYLUS TRIGGER FORCE	1.5 N TO 3.5 N
LASER CLASSIFICATION	N/A

RENISHAW RP3 PROBE



PROBE FUNCTION	HPRA REMOVABLE ARM WITH HIGHLY REPEATABLE MOUNTING
PROBE	RP3

KEY FEATURES: AVAILABLE IN A WIDE RANGE OF SIZES TO SUIT MOST REQUIREMENTS • BI-COLOUR LED FOR CONTINUOUS FEEDBACK ON SYSTEM STATUS • USES MINIMAL MACHINE SPACE WHEN STORED (THE ARM IS REMOVED FROM THE MACHINE FOR STORAGE) • RETROFITTABLE TO EXISTING MACHINES.

RENISHAW HPMa ARM



PROBE
FUNCTION

HPMa
FULLY AUTOMATIC ARM
WITH HIGHLY REPEATABLE
POSITIONING
RP3

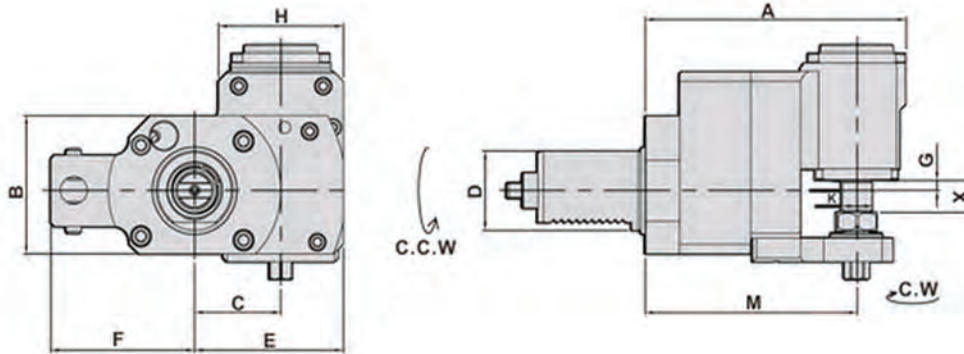
PROBE

KEY FEATURES: RAPID ACTUATION FULL PROGRAM CONTROL OF TOOL SETTING AND BROKEN TOOL DETECTION AVAILABLE IN A RANGE OF STANDARD CONFIGURATIONS (CUSTOMISED SIZES CAN BE SPECIFIED). BI-COLOUR LED FOR CONTINUOUS FEEDBACK ON SYSTEM STATUS.



RADIAL MILLING AND DRILLING HEADS

DISK CUTTER UNITS 90°

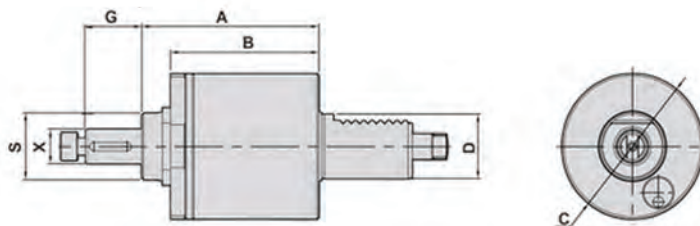


- External coolant supply
- Other shank dimensions under development

D DIN 69880	X Capacity	Maximum R.P.M	i	A	B	C	E	F	G	H	K	M	Code No.	Order No.
30	16	3000	3:1	133	64	45	77.5	49	5	65	16	107.5	230107-000	BR30180916C/3
													230127-000	BL30180916C/3
30	16	3000	3:1	133	64	45	77.5	49	5	65	25.4	107.5	230109-000	BR30180925.4C/3
													230129-000	BL30180925.4C/3
40	16	3000	3:1	136	64	45	77.5	75	5	65	16	110.5	240107-000	BR40180916C/3
													240127-000	BL40180916C/3
40	16	3000	3:1	136	64	45	77.5	75	5	65	25.4	110.5	240109-000	BR40180925.4C/3
													240129-000	BL40180925.4C/3

RADIAL MILLING AND DRILLING HEADS

DISK CUTTER UNITS 0°



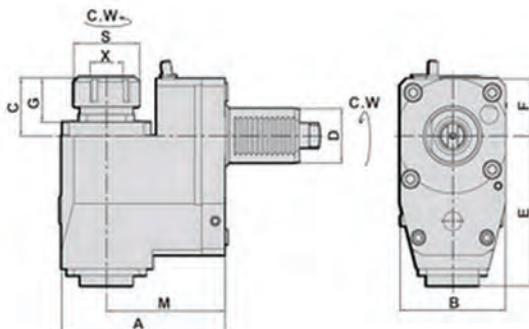
- To be used for cutter arbor according to DIN 6358
- External coolant and intermediate rings supply

D DIN 69880	X Capacity	Maximum R.P.M	S	i	A	B	C	G	Code No.	Order No.
30	16	3000	32	1:1	91.5	70	68	27	130105-000	DA30180916C
40	22	3000	40	1:1	86.5	73.5	86	31	140105-000	DA40180922C
50	22	3000	40	1:1	117	81.5	96	31	150105-000	DA50180922C
50	27	3000	40	1:1	117	81.5	96	33	150106-000	DA50180927C

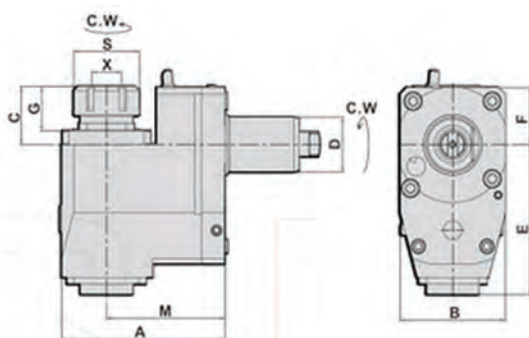
RADIAL MILLING AND DRILLING HEADS

SET BACK

MODE: BL
LEFT-HAND



MODE: BR
RIGHT-HAND



- To be used for collet DIN 6499
- External coolant supply
- Collet is not included

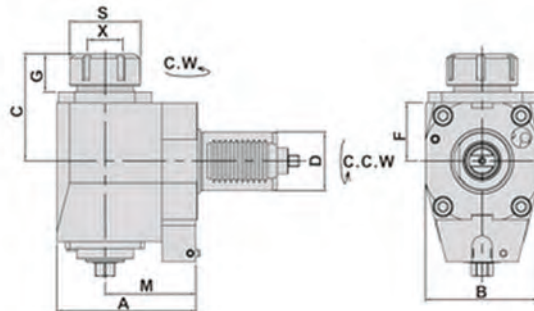
D DIN 69880	X Capacity	S	Maximum R.P.M	i	A	B	C	E	F	G	M	Code No.	Order No.
20	1-10 ER16	30	5000	1:1	83	50	35	70	27	27	60	220101-000	BR2018091660
												220121-000	BL2018091660
30	1-16 ER25	42	5000	1:1	95	60	41.5	75.5	31.5	29	72	230101-000	BR3018092572
												230121-000	BL3018092572
40	2-20 ER32	50	5000	1:1	124	80	44	110	42	34	90	240101-000	BR4018093290
												240121-000	BL4018093290
40	2-20 ER32	50	5000	1:1	179	80	43	111	42	33	145	240110-000	BR40180932145
50	3-26 ER40	63	5000	1:1	129	86	49	112	45	39	90	250101-000	BR5018094090
												250121-000	BL5018094090
60	10-34 ER50	78	5000	1:1	154	104	74.5	123	54	52	106	260101-000	BR60180950106
												260121-000	BL60180950106

RADIAL TAPPING HEADS 90°

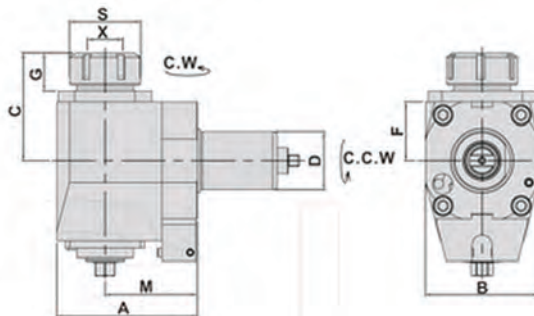
D DIN 69880	X Capacity	S	Maximum R.P.M	i	A	B	C	E	F	G	M	Code No.	Order No.
30	1-10 ER16	30	3000	1:1	95	60	44	75.5	31.5	32	72	230105-000	TBR3018091672
												230125-000	TBL3018091672
40	1-13 ER20	35	3000	1:1	124	80	59.5	110	42	49.5	90	240105-000	TBR4018092090
												240125-000	TBL4018092090
50	1-16 ER25	42	3000	1:1	129	86	54	112	45	36	90	250105-000	TBR5018092590
												250125-000	TBL5018092590
60	2-20 ER32	50	3000	1:1	154	104	105	123	54	82.5	106	260105-000	TBR60180932106
												260125-000	TBL60180932106

AXIAL MILLING AND DRILLING HEADS

MODE: FL
LEFT-HAND



MODE: FR
RIGHT-HAND



- To be used for collet DIN 6499
- External coolant supply
- Collet is not included

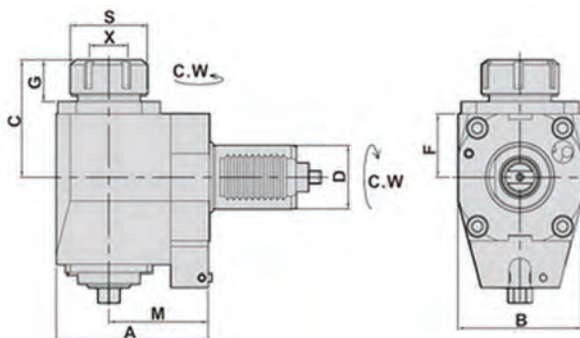
D DIN 69880	X Capacity	S	Maximum R.P.M	i	A	B	C	F	G	M	Code No.	Order No.
20	1-10 ER16	30	5000	1:1	67	50	63	27	24.5	45	220141-000	FR2018091645
											220161-000	FL2018091645
30	1-16 ER25	42	5000	1:1	87	64	74.5	34	26	55	230141-000	FR3018092555
											230161-000	FL3018092555
30	1-16 ER25	42	5000	1:1	117	64	75	34	26.5	85	230148-000	FR3018092585
											230168-000	FL3018092585
40	2-20 ER32	50	5000	1:1	99	80	71	40	23	65	240141-000	FR4018093265
											240161-000	FL4018093265
40	2-20 ER32	50	5000	1:1	179	80	74.5	40	27	145	240159-000	FR40180932145
											240179-000	FL40180932145
50	3-26 ER40	63	5000	1:1	115	88	101	56	34	75	250141-000	FR5018094075
											250161-000	FL5018094075

RADIAL TAPPING HEADS 90°

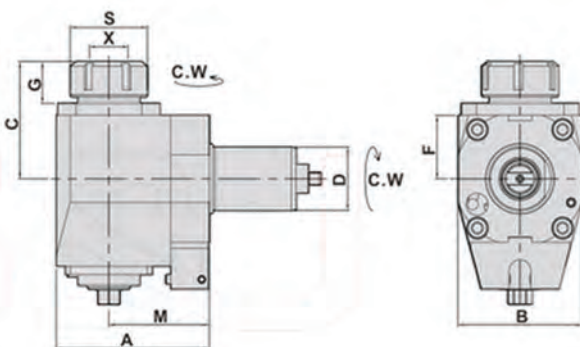
D DIN 69880	X Capacity	S	Maximum R.P.M	i	A	B	C	F	G	M	Code No.	Order No.
30	1-10 ER16	30	3000	1:1	87	64	75	41	30	55	230145-000	TFR3018091655
											230165-000	TFL3018091655
40	1-13 ER20	35	3000	1:1	99	80	93.5	40	46	65	240145-000	TFR4018092065
											240165-000	TFL4018092065
50	1-16 ER25	42	3000	1:1	115	88	103	56	42	75	250145-000	TFR5018092575
											250165-000	TFL5018092575

AXIAL MILLING AND DRILLING HEADS

MODE: FL
LEFT-HAND



MODE: FR
RIGHT-HAND



- To be used for collet DIN 6499
- External coolant supply
- Collet is not included

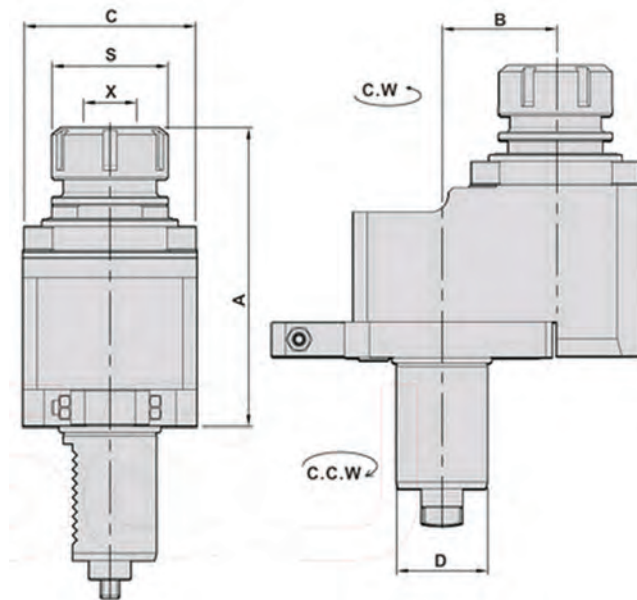
D DIN 69880	X Capacity	S	Maximum R.P.M	i	A	B	C	F	G	M	Code No.	Order No.
40	2-20 ER32	50	5000	1:1	99	80	71	40	23	65	240181-000	NFR4018093265
											2401101000	NFL4018093265
40	2-20 ER32	50	5000	1:1	121	80	85	40	34	85	240188-000	NFR4018093285
											2401112000	NFL4018093285
40	2-20 ER32	50	5000	1:1	158	80	95.5	40	37	120	240194-000	NFR40180932120
											2401117000	NFL40180932120
40	2-20 ER32	50	5000	1:1	183	80	95.5	40	37	145	240195-000	NFR40180932145
											2401114000	NFL40180932145
50	3-26 ER40	63	5000	1:1	115	88	103	56	40	75	250181-000	NFR5018094075
											2501101000	NFL5018094075

RADIAL TAPPING HEADS 90°

D DIN 69880	X Capacity	S	Maximum R.P.M	i	A	B	C	F	G	M	Code No.	Order No.
40	1-13 ER20	35	3000	1:1	99	80	70	40	25	65	240190-000	NTFR4018092065
											2401105000	NTFL4018092065
40	1-13 ER20	35	3000	1:1	121	80	105	40	55.5	85	240191-000	NTFR4018092085
											2401111000	NTFL4018092085
50	1-16 ER25	42	3000	1:1	115	88	105	56	42	75	250188-000	NTFR5018092575
											2501105000	NTFL5018092575

RADIAL MILLING AND DRILLING HEADS

OFFSET

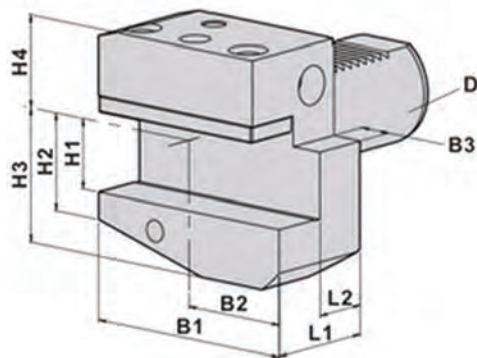


- To be used for collet DIN 6499
- External coolant supply
- Collet is not included

D DIN 69880	X Capacity	S	Maximum R.P.M	i	A	B	C	Code No.	Order No.
20	1-10 ER16	30	4000	1:1	93.5	29	50	120108-000	DA2018091629
30	1-16 ER25	42	4000	1:1	100	29	60	130108-000	DA3018092529
* 30	1-16 ER25	42	8000	1:2	100	29	60	130111-000	* DA3018092529/1
40	2-20 ER32	50	4000	1:1	125.5	50	75	140108-000	DA4018093250
40	2-20 ER32	50	4000	1:1	122	65	86	140109-000	DA4018093265
50	3-26 ER40	63	3000	1:1	124	65	86	150108-000	DA5018094065
60	10-34 ER50	78	3000	1:1	173.5	65	104	160108-000	DA6018095065
60	10-34 ER50	78	3000	1:1	173.5	80	104	160109-000	DA6018095080

RADIAL STATIC HOLDERS

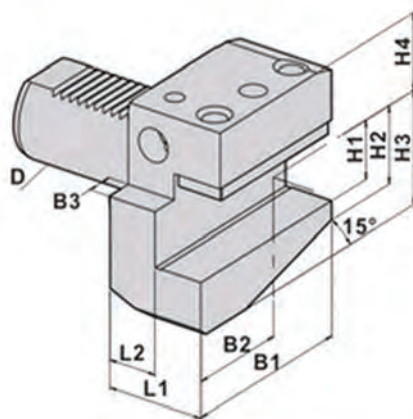
DIN 69880



B1

- Right-hand
- Short
- External coolant supply

D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	55	30	7	5/8" (inch)	19	30	25	30	16	4D1501-000	B1-20x5/8"
				16 (mm)						404501-000	B1-20x16
30	70	35	10	3/4" (inch)	26	38	28	40	22	4E1501-000	B1-30x3/4"
				20 (mm)						405501-000	B1-30x20
40	85	42.5	12.5	1" (inch)	35	48	32.5	44	22	4F1501-000	B1-40x1"
				25 (mm)						406501-000	B1-40x25
50	100	50	16	1-1/4" (inch)	42	60	35	55	30	4G1501-000	B1-50x1-1/4"
				32 (mm)						407501-000	B1-50x32
60	125	62.5	16	1-1/4" (inch)	46	62.5	42.5	60	30	4G1513-000	B1-60x1-1/4"
				32 (mm)						407513-000	B1-60x32



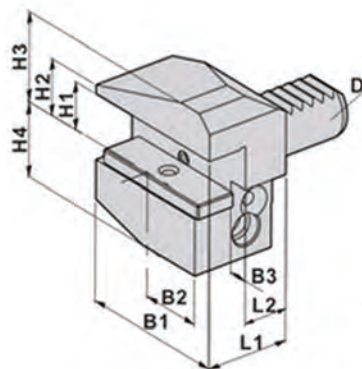
B2

- Left-hand
- Short
- External coolant supply

D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	55	30	7	5/8" (inch)	19	30	25	30	16	5D1501-000	B2-20x5/8"
				16 (mm)						504501-000	B2-20x16
30	70	35	10	3/4" (inch)	26	38	28	40	22	5E1501-000	B2-30x3/4"
				20 (mm)						505501-000	B2-30x20
30	70	35	10	3/4" (inch)	26	38	28	100	82	5E1507-000	B2-30-F3/4"-100L
				20 (mm)						505507-000	B2-30-F20-100L
40	85	42.5	12.5	1" (inch)	35	48	32.5	44	22	5F1501-000	B2-40x1"
				25 (mm)						506501-000	B2-40x25
50	100	50	16	1-1/4" (inch)	42	60	35	55	30	5G1501-000	B2-50x1-1/4"
				32 (mm)						507501-000	B2-50x32
60	125	62.5	16	1-1/4" (inch)	46	62.5	42.5	60	30	5G1507-000	B2-60x1-1/4"
				32 (mm)						507507-000	B2-60x32

RADIAL STATIC HOLDERS

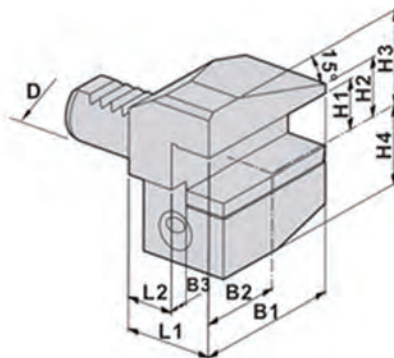
DIN 69880



B3

- Right-hand
- Short
- External coolant supply

D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	55	30	7	5/8" (inch)	19	30	25	30	16	4D1502-000	B3-20x5/8"
				16 (mm)						404502-000	B3-20x16
30	70	35	10	3/4" (inch)	22	38	35	40	22	4E1502-000	B3-30x3/4"
				20 (mm)						405502-000	B3-30x20
30	85	30	12.5	1" (inch)	31.5	47.5	35.5	45	23	4F1515-000	B3-30xC1"
				25 (mm)						406515-000	B3-30xC25
40	85	42.5	12.5	1" (inch)	30	48	42.5	44	22	4F1502-000	B3-40x1"
				25 (mm)						406502-000	B3-40x25
50	100	50	16	1-1/4" (inch)	35	60	50	55	30	4G1502-000	B3-50x1-1/4"
				32 (mm)						407502-000	B3-50x32
60	125	62.5	16	1-1/4" (inch)	42.5	62.5	62.5	60	30	4G1514-000	B3-60x1-1/4"
				32 (mm)						407514-000	B3-60x32
60	135	20	21	32 (mm)	42.5	62.5	62.5	140	110	407526-000	B3-60x32-140L



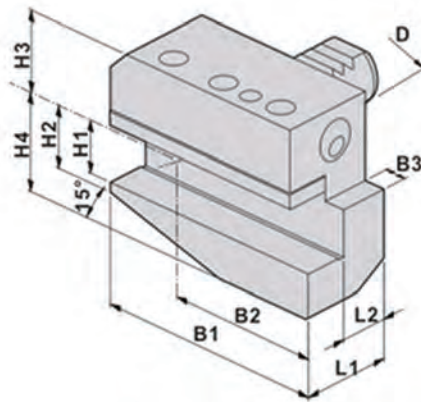
B4

- Left-hand
- Short
- External coolant supply

D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	55	30	7	5/8" (inch)	19	30	25	30	16	5D1502-000	B4-20x5/8"
				16 (mm)						504502-000	B4-20x16
30	70	35	10	3/4" (inch)	22	38	35	40	22	5E1502-000	B4-30x3/4"
				20 (mm)						505502-000	B4-30x20
40	85	42.5	12.5	1" (inch)	30	48	42.5	44	22	5F1502-000	B4-40x1"
				25 (mm)						506502-000	B4-40x25
40	85	42.5	12.5	1" (inch)	30	48	42.5	55	30	5F1508-000	B4-40-F1"-55L
				25 (mm)						506508-000	B4-40-F25-55L
50	100	50	16	1-1/4" (inch)	35	60	50	55	30	5G1502-000	B4-50x1-1/4"
				32 (mm)						507502-000	B4-50x32
60	125	62.5	16	1-1/4" (inch)	42.5	62.5	62.5	60	30	5G1508-000	B4-60x1-1/4"
				32 (mm)						507508-000	B4-60x32

RADIAL STATIC HOLDERS

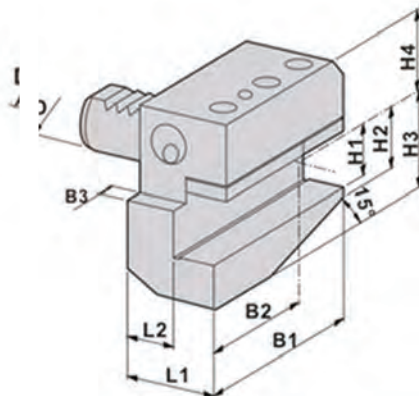
DIN 69880



B5

- Right-hand
- Long
- External coolant supply

D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	75	50	7	5/8" (inch)	19	30	25	30	16	4D1503-000	B5-20x5/8"
				16 (mm)						404503-000	B5-20x16
30	100	65	10	3/4" (inch)	26	38	28	40	22	4E1503-000	B5-30x3/4"
				20 (mm)						405503-000	B5-30x20
40	118	76	12.5	1" (inch)	35	48	32.5	44	22	4F1503-000	B5-40x1"
				25 (mm)						406503-000	B5-40x25
50	130	80	16	1-1/4" (inch)	42	60	35	55	30	4G1503-000	B5-50x1-1/4"
				32 (mm)						407503-000	B5-50x32
60	145	83	16	1-1/4" (inch)	46	62.5	42.5	60	30	4G1515-000	B5-60x1-1/4"
				32 (mm)						407515-000	B5-60x32



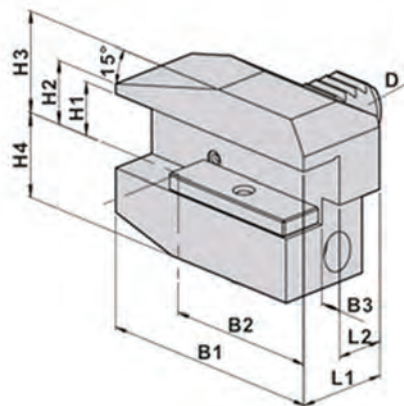
B6

- Right-hand
- Long
- External coolant supply

D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	75	50	7	5/8" (inch)	19	30	25	30	16	5D1503-000	B6-20x5/8"
				16 (mm)						504503-000	B6-20x16
30	100	65	10	3/4" (inch)	26	38	28	40	22	5E1503-000	B6-30x3/4"
				20 (mm)						505503-000	B6-30x20
40	118	76	12.5	1" (inch)	35	48	32.5	44	22	5F1503-000	B6-40x1"
				25 (mm)						506503-000	B6-40x25
50	130	80	16	1-1/4" (inch)	42	60	35	55	30	5G1503-000	B6-50x1-1/4"
				32 (mm)						507503-000	B6-50x32
60	145	83	16	1-1/4" (inch)	46	62.5	42.5	60	30	5G1509-000	B6-60x1-1/4"
				32 (mm)						507509-000	B6-60x32

RADIAL STATIC HOLDERS

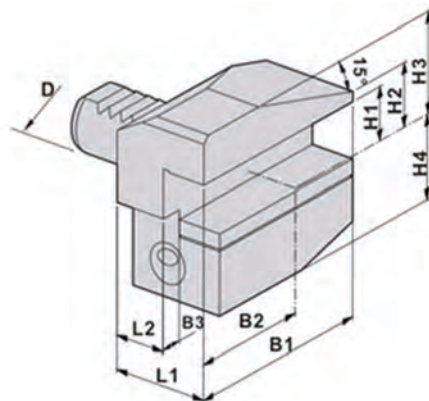
DIN 69880



B7

- Right-hand
- Long
- External coolant supply

D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	75	50	7	5/8" (inch)	19	30	25	30	16	4D1504-000	B7-20x5/8"
				16 (mm)						404504-000	B7-20x16
30	100	65	10	3/4" (inch)	22	38	35	40	22	4E1504-000	B7-30x3/4"
				20 (mm)						405504-000	B7-30x20
40	118	75.5	12.5	1" (inch)	30	48	42.5	44	22	4F1504-000	B7-40x1"
				25 (mm)						406504-000	B7-40x25
50	130	80	16	1-1/4" (inch)	35	60	50	55	30	4G1504-000	B7-50x1-1/4"
				32 (mm)						407504-000	B7-50x32
60	145	82.5	16	1-1/4" (inch)	42.5	62.5	42.5	60	30	4G1516-000	B7-60x1-1/4"
				32 (mm)						407516-000	B7-60x32

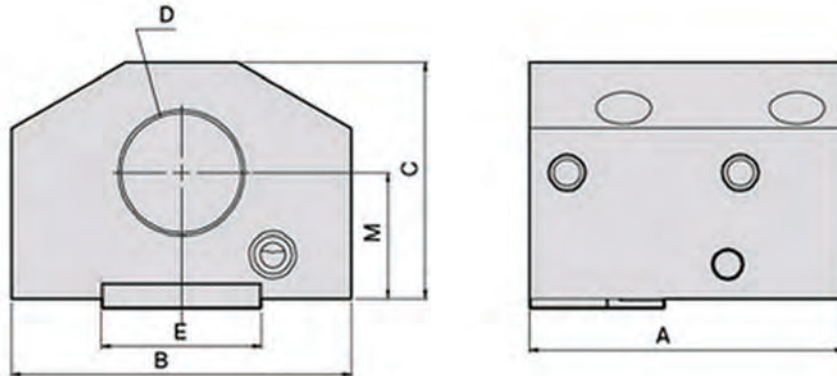


R8

- Right-hand
- Long
- External coolant supply

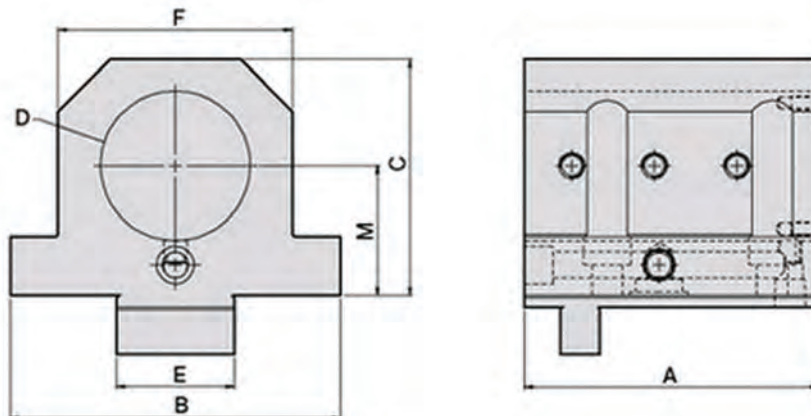
D	B1	B2	B3	H1	H2	H3	H4	L1	L2	Code No.	Order No.
20	75	50	7	5/8" (inch)	19	30	25	30	16	5D1504-000	B8-20x5/8"
				16 (mm)						504504-000	B8-20x16
30	100	65	10	3/4" (inch)	22	38	35	40	22	5E1504-000	B8-30x3/4"
				20 (mm)						505504-000	B8-30x20
40	118	75.5	12.5	1" (inch)	30	48	42.5	44	22	5F1504-000	B8-40x1"
				25 (mm)						506504-000	B8-40x25
50	130	80	16	1-1/4" (inch)	35	60	50	55	30	5G1504-000	B8-50x1-1/4"
				32 (mm)						507504-000	B8-50x32
60	145	82.5	16	1-1/4" (inch)	42.5	62.5	42.5	60	30	5G1510-000	B8-60x1-1/4"
				32 (mm)						507510-000	B8-60x32

BORING BAR HOLDERS



- External, internal coolant supply

Models	D	A	B	C	E	M	Order No.
CLT-25T	38.1	100	108	75	50.8	40	LTC25-38.1-40

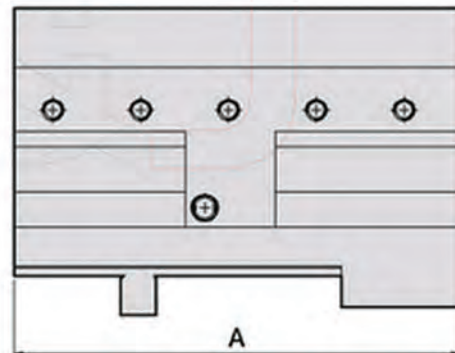
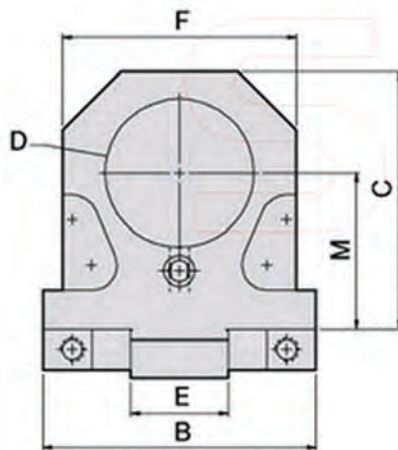
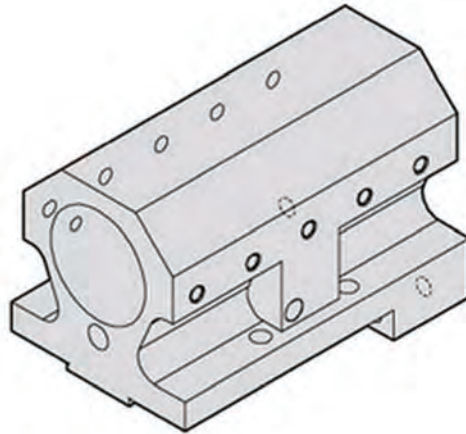


- External, internal coolant supply

Models	D	A	B	C	E	F	M	Order No.
CLT-200I	63.5	125	140	100	50	100	50	LTC35-63.5-55
CLT-200I	63.5	125	140	132	50	120	80	LTC35-63.5-80
CLT-200I	76.2	125	140	132	50	120	80	LTC50-76.2-80

RADIAL STATIC HOLDERS

DIN 69880



- External, internal coolant supply

Models	D	A	B	C	E	E	M	Order No.
CLT-200I	76.2	229	140	100	50	120	80	LTC50-76.2-80-L

ARBOR PRESS



CODE	MODEL	PRESSURE	THROAT DEPTH mm	MAX HEIGHT mm
AP-0031	NO 1	1TON	100	120
AP-0032	NO 2	2TON	140	170
AP-0033	NO 3	3TON	140	300
AP-0035	NO 5	5TON	220	450

DMTG GAP BED LATHES CDL6241/51



CDL6241

MAX.SWING OVER BED	410mm
MAX.SWING OVER CARRIAGE	230mm
MAX. SWING IN GAP	640mm
MAX.LENGTH OF WORKPIECE	0.75/1/1.5M
SPINDLE SPEED	32-2000RPM

CDL6251

MAX.SWING OVER BED	510mm
MAX.SWING OVER CARRIAGE	320mm
MAX. SWING IN GAP	735mm
MAX. LENGTH OF WORKPIECE	0.75M/1M/1.5M
SPINDLE SPEED	16-1600RPM



DMTG GAP BED LATHES CDS-6266C



SWING OVER BED	660mm
SWING OVER CROSS SLIDE	440mm
SWING IN GAP	870mm
GAP LENGTH	250mm
DIST. CENTERS	1000/1500/ 2000/3000
SPINDLE BORE	105mm
TAPER OF SPINDLE BORE	110/120mm
SPINDLE NOSE	D8
NO.OF SPINDLE SPEED	16
SPINDLE SPEED RANGES	26-1700rpm
MAX SPINDLE MOTOR POWER	7.5kW(10HP)

CHINESE CONVENTIONAL LATHE

MODEL C0632A X 1000



SWING OVER BED	360mm
SWING OVER CROSS SLIDE	198mm(7-25)
SWING IN GAP DIAMETER	491mm(9-1)
SWING IN LENGTH	210mm(8-1)
CENTER HEIGHT	166mm(6-1)
ADMITS BETWEEN	750mm/1000mm
BED WIDTH	187mm(7-3)
BED LENGTH	1655mm(65-1)
SPINDLE BORE	38mm(1-1)
SPEEDS NUMBER	8 OR 16
SPEEDS RANGE	70-2000RPM OR 35-2000RPM.

DRILL RE-SHARPENING MACHINES



MODEL	GRINDING RANGE	POINT ANGLE	MOTOR SPEED
GP - 213	2 - 13mm	90° - 140°	5300RPM
GP - 1234	12mm - 34mm	90° - 140°	4600RPM

KENT SURFACE GRINDERS



KENT MODEL KGS 510 PRECISION SURFACE GRINDER

TABLE WORKING SURFACE	1000 X 500mm
LONGITUDINAL TABLE TRAVEL	1140mm
CROSS FEED TABLE TRAVEL	540mm

KENT MODEL KGS 515 PRECISION SURFACE GRINDER

TABLE WORKING SURFACE	1000 X 500mm
LONGITUDINAL TABLE TRAVEL	1600mm
CROSS FEED TABLE TRAVEL	570mm

KENT SURFACE GRINDER MODEL KGS 615AHD

TABLE WORKING SURFACE	1500 X 600mm
LONGITUDINAL TABLE TRAVEL	1600mm
CROSSFEED TABLE TRAVEL	660mm

ONLY KENT SURFACE GRINDER MODEL KGS 620AHD

TABLE WORKING SURFACE	2000 X 600mm
LONGITUDINAL TABLE TRAVEL	2230mm
CROSSFEED TABLE TRAVEL	660mm

KENT SURFACE GRINDER MODEL KGS 715AHD,

TABLE WORKING SURFACE	1500 X 700mm
LONGITUDINAL TABLE TRAVEL	1600mm
CROSSFEED TABLE TRAVEL	760mm

KENT SURFACE GRINDER MODEL KGS 820AHD

TABLE WORKING SURFACE	2000 X 800mm
LONGITUDINAL TABLE TRAVEL	2250mm
CROSSFEED TABLE TRAVEL	885mm

KENT SURFACE GRINDER MODEL KGS 825AHD

TABLE WORKING SURFACE	2500 X 800mm
LONGITUDINAL TABLE TRAVEL	2750mm
CROSSFEED TABLE TRAVEL	885mm

KENT SURFACE GRINDER MODEL KGS 830AHD

TABLE WORKING SURFACE	3000 X 800mm
LONGITUDINAL TABLE TRAVEL	3250mm
CROSSFEED TABLE TRAVEL	885mm

ONLY KENT SURFACE GRINDER MODEL KGS 920AHD

TABLE WORKING SURFACE	2000 X 900mm
LONGITUDINAL TABLE TRAVEL	2250mm
CROSSFEED TABLE TRAVEL	960mm

KENT SURFACE GRINDER MODEL KGS 925AHD

TABLE WORKING SURFACE	2500 X 900mm
LONGITUDINAL TABLE TRAVEL	2750mm
CROSSFEED TABLE TRAVEL	960mm

KENT SURFACE GRINDER MODEL KGS 930AHD

TABLE WORKING SURFACE	3000 X 900mm
LONGITUDINAL TABLE TRAVEL	3250mm
CROSSFEED TABLE TRAVEL	960mm

KENT MODEL KGS616S SURFACE GRINDER,

OVERALL TABLE WORKING AREA	410 X 160mm
LONGITUDINAL TABLE TRAVEL	430mm
TRAVERSE TABLE TRAVEL	200mm

KENT MODEL KGS250 AHD SURFACE GRINDER,

OVERALL TABLE WORKING AREA	460 X 200mm
LONGITUDINAL TABLE TRAVEL	540mm
TRAVERSE TABLE TRAVEL	260mm

KENT MODEL KGS 1020AHD PRECISION SURFACE GRINDER

TABLE WORKING SURFACE	500 X 250mm
LONGITUDINAL TABLE TRAVEL	590mm
CROSS FEED TABLE TRAVEL	275mm

KENT MODEL KGS 63AHD PRECISION SURFACE GRINDER

TABLE WORKING SURFACE	600 X 300mm
LONGITUDINAL TABLE TRAVEL	710mm
CROSSFEED TABLE TRAVEL	340mm

KENT MODEL KGS 84AHD PRECISION SURFACE GRINDER

TABLE WORKING SURFACE	800 X 400mm
LONGITUDINAL TABLE TRAVEL	910mm
CROSSFEED TABLE TRAVEL	450mm

JACKMILL/STARTEC CYLINDRICAL GRINDER

JMC600H



DISTANCE BETWEEN CENTERS	600mm
MAX. GRINDING DIAMETER	260mm
WHEEL SPINDLE SPEED	2000RPM

MAXIMART TURRET MILL

2VS/4VS



MODEL X6323 - 2VS MILLING MACHINE
WITH 3 AXIS D.R.O. AND POWER FEED TO X TRAVEL

TABLE SIZE	1246 X 230mm
SPINDLE TAPER	R8
SPINDLE SPEEDS R.P.M.	65 4500RPM
MOTOR	3HP

MODEL X6325D - 4VS MILLING MACHINE
WITH 3 AXIS D.R.O. AND POWER FEED TO X TRAVEL

TABLE SIZE	1370 X 254mm
SPINDLE TAPER	ISO 40
SPINDLE SPEEDS R.P.M.	65 3750RPM
MOTOR	5HP

LEXAS FULLY AUTOMATIC BANDSAWS



LX 250AE

CUTTING CAPACITY	○ 250mm
	■ 250 X 300mm

LX 330

CUTTING CAPACITY	○ 330mm
	■ 330 X 330mm

LX 400

CUTTING CAPACITY	○ 420mm
	■ 415 X 415mm



HORIZONTAL BAND SAWS

UE250V/UE712A/UE812A



UE-250V

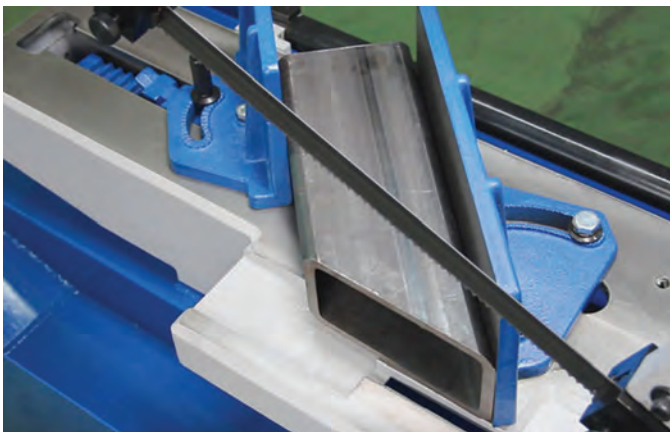
CAPACITY 90°	DIA: 250mm, RECT: 250 X 415mm/ 200 X 450mm
CAPACITY 45°	DIA: 190mm, HEIGHT: 250 X 190mm

UE-712A

CAPACITY: 90°	DIA: 180mm RECT: 180 X 280mm/ 65 x 300mm
CAPACITY: 45°	DIA: 110 mm HEIGHT: 180 x 110mm

UE-812A

CAPACITY: 90°	DIA: 200mm RECT: 200 X 240mm/ 120 X 305mm
CAPACITY: 45°	DIA: 105mm HEIGHT: 100 X 140mm



VERTICAL BANDSAWS

JMC600H



KB 30

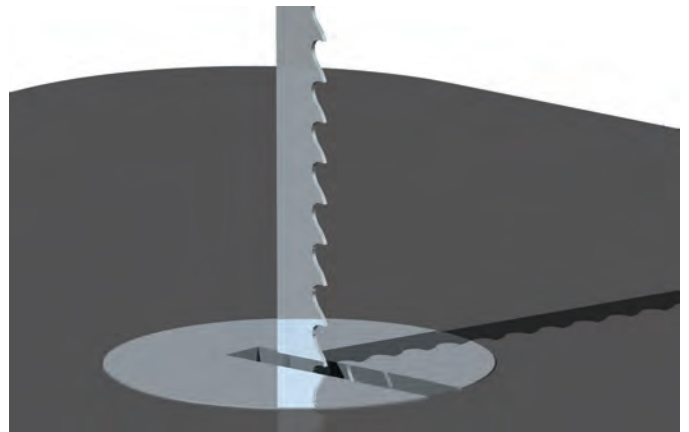
CUTTING THROAT DEPTH	310mm
CAPACITY	175mm
TABLE SIZE	500 X400mm

KB 36

CUTTING THROAT DEPTH	355mm
CAPACITY	230mm
TABLE SIZE	500 X400mm

KB 45

CUTTING THROAT DEPTH	455mm
CAPACITY	255mm
TABLE SIZE	600 X 500mm



COLD SAWS

CS315/CS275



CS-315

CUTTING CAPACITY 90°	50mm, 100mm 82 X 82mm 110 X 70mm
CUTTING CAPACITY 45°	50MM, 100mm 82 X 82mm 85 X 70mm

MAIN MOTOR	2HP
SPINDLE SPEED	50HZ
SAW BLADE	2.0mm X 32
MAXIMUM VISE OPENING	120mm

CS-275

CUTTING CAPACITY 90°	30mm, 75mm 65X65mm 90X50mm
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CUTTING CAPACITY 45°	30MM, 65mm 55X55mm 60X50mm
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MAIN MOTOR	1-1/2 HP
SPINDLE SPEED	50HZ
SAW BLADE	2.0mm X32
MAXIMUM VISE OPENING	100mm

CUT OFF SAW - ABRASIVE



MODEL	16
CAPACITY ROUND/SQUARE	130mm/120mm
ANGLE CUTTING 45°	115mm
WHEEL DIA & HOLE	405 X25.4mm
MOTOR	5HP, 3KW

GEARED HEAD DRILLS

H5-3C/Z5030/Z5050



Z5035

MAX DRILL	35mm
MAX TAP	M24
QUILL STROKE	200mm
SPINDLE TAPER	4 M/T
SPINDLE SPEED STEPS	12

Z5050

MAX DRILL	50mm
MAX TAP	M24
SPINDLE BORE TAPER	4
SPINDLE SPEED STEPS	12
SPINDLE SPEED	42-2050 R/MIN

H5-3C



- 25MM DRILLING CAPACITY
- 2 SPEED MOTOR: 0.85/1.1KW/380V
- DISTANCE FROM AXIS TO SPINDLE 24MM
- DISTANCE FROM SPINDLE NOSE TO TABLE 830MM
- 110MM SPINDLE TRAVEL
- 3MT SPINDLE BORE
- 12 SPEEDS

BELT DRIVE DRILLING MACHINE

CH18B/CH18F/CH25(30)



CH-18B - BENCH

MAX. DRILLING CAPACITY	16mm
SPINDLE TAPER:	MT2
CHUCK:	16mm MAX.
SPINDLE STROKE:	82mm
SWING:	430mm
NUMBER OF SPEEDS:	12 SPEED
RANGE:	280-2300RPM

MODEL CH-18F

MAX. DRILLING CAPACITY	16mm
SPINDLE TAPER	MT2
CHUCK	16mm MAX.
SPINDLE STROKE	82mm
SWING	430mm
NUMBER OF SPEEDS	12
SPEED RANGE	280-2300RPM

MODEL CH-25 & (CH-30)

MAX. DRILLING CAPACITY	25mm (32MM)
SPINDLE TAPER	MT3 (MT4)
CHUCK	16mm (16MM)
MAX. SPINDLE STROKE	122mm
	(122mm)
SWING	535mm
	(535mm)
NUMBER OF SPEEDS	12 (12)
SPEED RANGE	150-3490RPM
	(150-3490)

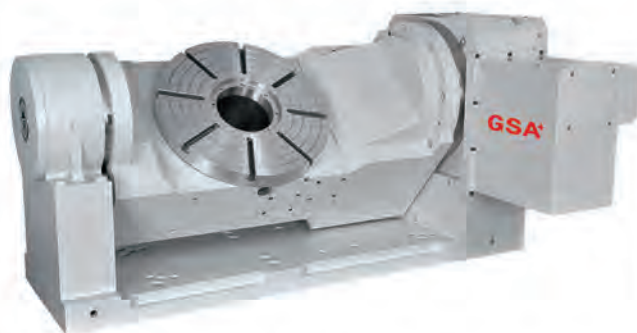
GOLDEN SUN 4 & 5 AXIS ROTARY TABLES

4 AXIS CNC ROTARY TABLES



MODEL	TABLE DIA (MM)	CENTER HEIGHT VERTICAL
CNC-120R	120	115
CNC-170R	170	135
CNC-200R	200	160
CNC-250R	250	185
CNC-320R	320	210

5 AXIS CNC TILTING ROTARY TABLE



MODEL	TABLE DIA (MM)	CENTER HEIGHT VERTICAL
CNCT-100	120	150
CNCT-200	200	195
CNCT-250	250	225
CNCT-320	320	255



BELT AND DISC SANDER



SB12 220V

MOTOR	11/2 HP
SPEED	2850RPM
DISC	12" (305mm)
BELT	6" (150mm) X 48" (1220mm)
ELECTRICS	220VOLT
DIRECT DRIVE	



BENCH GRINDER



GR-811

WHEEL DIAMETER	200mm
WHEEL WIDTH	25mm
BORE	20mm
MOTOR POWER	1/5HP
VOLTAGE	220V
	1 PHASE
SPEED	2850RPM
WEIGHT	20KGS

GR-1001 & GR-1003



GR-1001

WHEEL DIAMETER	250mm
WHEEL WIDTH	25mm
BORE	25.4mm
MOTOR POWER	0.75KW
VOLTAGE	220V
	1 PHASE
SPEED	1420RPM
WEIGHT	37.5KGS

GR-1003

WHEEL DIAMETER	250mm
WHEEL WIDTH	25mm
BORE	25.4mm
MOTOR POWER	0.75
VOLTAGE	380V
	3 PHASE
SPEED	1450RPM
WEIGHT	37.5KGS

BENCH GRINDER



STAND FOR GR811 GRINDER

HEIGHT	820
TABLE SIZE	270 X 210
BASE SIZE	270 X 300

STAND FOR GR1001/1003

HEIGHT	800
TABLE SIZE	310 X 280
BASE SIZE	373 X 390

SISMA SWA 150/300

LASER MOULD REPAIR AND WELDING SYSTEMS



LASER SOURCE	ND YAG FLASH LAMP
AVERAGE POWER	150 W
PEAK POWER	10,5 KW
MAX PULSE ENERGY	100 J
PULSE DURATION	0,3 - 25

BIG SMARKY 200F

LASER MARKING MACHINE



FLEXIBLE AND ECONOMIC LASER SYSTEM FOR MARKING PLASTICS AND METALS.

Z-AXIS	415mm
OUTPUT POWER	20W
WAVE LENGHT	1064Nm

SISMA BSS YAG 3D

LASER ENGRAVING MACHINE



SPECIFICALLY DESIGNED FOR 2D AND 3D DEEP ENGRAVING ON MOULDS, MATRIX, PUNCHES & ELECTRODES.

WAVE LENGTH	1064Nm
WORKING AREA	600X800X450Hmm
REPEATIBILITY	+/- 0,02mm
POWER SUPPLY	230V



TRADE MAX AIR TAPPING MACHINE



AQ-08-950

SPEED 0-700RPM
WORK RANGE RMAX - 950mm RMIN - 50mm

AQ-12-950

SPEED 0 - 400RPM
WORK RANGE: RMAX - 950mm RMIN - 100mm

AQ-16-950

SPEED 300RPM
WORK RANGE: RMAX 950mm - RMIN 100mm

AQ-20-1000

SPEED 150/400RPM
WORK RANGE RMAX - 1000mm RMIN - 100mm

AQ-22-1000

SPEED 120/300
WORK RANGE RMAX - 1000mm RMIN - 100mm

AQ-24-1000

SPEED 100/300RPM
WORK RANGE RMAX - 1000mm RMIN - 100mm

AQ-27-1000

SPEED 70/220RPM
WORK RANGE RMAX - 1000mm RMIN - 100mm

AQ-30-1000

SPEED 40/200RPM
WORK RANGE RMAX - 1000mm RMIN - 100mm

TRADE MAX ELECTRIC TAPPING MACHINE

MODEL EMT-32



TAPPING-POWER M3 - M32
SPEED 0-300RPM/0-55RPM
OPERATING RANGE RMIN - 200mm RMAX - 1500mm
WEIGHT 260KG
ADAPTER TYPE TCS 3B



STANDARD EQUIPMENT

ELECTRIC TAPPING SPINDLE
PARALLEL ARM
MAIN PILLAR WITH FITTING FLANGE
6 PIECE SAFETY-CLUTCH TAPPING ADAPTERS
RADIAL JIB
ELECTRICAL CONTROL UNIT